Datasheet

Suction cup DCF65P Polyurethane 60, 3/8" NPT female, with mesh filter

Article number: 0206535



- Special designed friction cups for domed or flat oily surfaces, such as sheets in metal forming processes.
- Long lasting material, normal wear on friction cup will not affect the long term shear force performance.
- Best choice if > 0.1g/m2 press oil is used on the sheet but also a great choice for dry metal sheets.
- Refined internal friction pattern provides additional grip performance, the suction cups can withstand high shear forces, typically 3-5 times more than corresponding conventional suction cups.
- Thin design that easily will follow convex or concave surfaces. The thin and pliable design in combination with a special inner friction pattern will maximize grip performance.
- DURAFLEX® suction cups manufactured in a specially developed material that features the elasticity of rubber and wear resistance of polyurethane. The material does not leave any marks on the objects handled and has a fantastic elastic memory, even after hundreds of thousands of cycles.

Technical data

| Description | Unit | Value |
|--------------------------|------|-------------------------|
| Suction cup shape | - | Deep Concave |
| Application | - | Oily sheet metal |
| Suction cup design | - | Round |
| Characteristics | - | Oily sheet metal |
| Material | - | Polyurethane (PU) |
| Weight, min. | g | 64 |
| Suction cup model | - | DCF |
| Volume | cm³ | 23.9 |
| Height | mm | 41.2 |
| Outer diameter, min. | mm | 67.5 |
| Outer diameter, actuated | mm | 72.3 |
| Fitting size | - | 3/8" |
| Fitting option | - | Filter mesh |
| Fitting style | - | Female |
| Fitting type | - | NPT-thread |
| Suction cup model | - | DCF65P Oily metal sheet |
| Movement, vertical max. | mm | 9.9 |
| Curve radius, min. | mm | 95 |
| Suction cup model | - | DCF65P Dry metal sheet |
| Movement, vertical max. | mm | 9.9 |
| Curve radius, min. | mm | 95 |

Performance - Lifting forces

| Terrormance Enting forces | | | |
|---------------------------|--------------|--------------|--|
| DCF65P Oily metal sheet | Vertical (N) | Parallel (N) | |
| 60 -kPa | 141 | 100 | |
| 90 -kPa | 191 | 134 | |

| DCF65P Oily metal sheet | Vertical (N) | Parallel (N) |
|-------------------------|--------------|--------------|
| 60 -kPa | 143 | 146 |
| 90 -kPa | 193 | 196 |

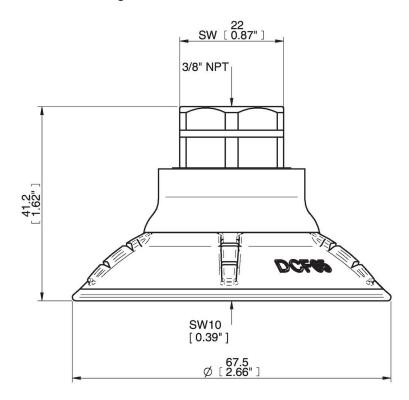
Material

| Name | Polyurethane (PU60) |
|------------------------|---------------------|
| Colour | Orange |
| Temperature, min. °C | 10 |
| Temperature max. °C | 50 |
| Hardness °Shore A | 60 |
| | |

Material resistance

| Tatoriai Toolotairoo | |
|----------------------|-----------|
| Alcohol | n/a |
| Concentrated acids | Fair |
| Ethanol | Fair |
| Hydrolysis | Fair |
| Methanol | Poor |
| Oil | Excellent |
| Oxidation | Poor |
| Petrol | Fair |
| Wear resistance | Excellent |
| Weather and ozone | Excellent |
| | |

Dimensional drawings



Values specified in this data sheet are tested at (unless otherwise stated):

- •Room temperature (20°C [68°F] \pm 3°C [5.5°F]).
- •Standard atmosphere (101.3 [29.9 inHg] \pm 1.0 kPa [0.3 inHg]).
- •Relative humidity 20-70%.
- •Compressed air quality, DIN ISO 8573-1 class 4.