### Datasheet

# Suction cup DCF65P Polyurethane 60 G3/8" female with mesh filter, 17 mm thread

Article number: 0209185



- Special designed friction cups for domed or flat oily surfaces, such as sheets in metal forming processes.
- Long lasting material, normal wear on friction cup will not affect the long term shear force performance.
- Best choice if > 0.1g/m2 press oil is used on the sheet but also a great choice for dry metal sheets.
- Refined internal friction pattern provides additional grip performance, the suction cups can withstand high shear forces, typically 3-5 times more than corresponding conventional suction cups.
- Thin design that easily will follow convex or concave surfaces. The thin and pliable design in combination with a special inner friction pattern will maximize grip performance.
- DURAFLEX® suction cups manufactured in a specially developed material that features the elasticity of rubber and wear resistance of polyurethane. The material does not leave any marks on the objects handled and has a fantastic elastic memory, even after hundreds of thousands of cycles.

#### **Technical data**

Description	Unit	Value
Suction cup shape	-	Deep Concave
Application	-	Oily sheet metal
Suction cup design	-	Round
Characteristics	-	Oily sheet metal
Material	-	Polyurethane (PU)
Weight, min.	g	82.6
Suction cup model	-	DCF
Volume	cm³	23.9
Height	mm	47.7
Outer diameter, min.	mm	67.5
Outer diameter, actuated	mm	72.3
Fitting size	-	3/8"
Fitting option	-	Filter mesh
Fitting style	-	Female
Fitting type	-	G-thread
Material	-	Al
Suction cup model	-	DCF65P Oily metal sheet
Movement, vertical max.	mm	9.9
Curve radius, min.	mm	95
Suction cup model	-	DCF65P Dry metal sheet
Movement, vertical max.	mm	9.9
Curve radius, min.	mm	95

#### **Performance - Lifting forces**

DCF65P Oily metal sheet	Vertical (N)	Parallel (N)
60 -kPa	141	100
90 -kPa	191	134



DCF65P Dry metal sheet			
60 -kPa	143	146	
90 -kPa	193	196	
Matarial			
Material			
Name	Polyurethane (PU60)		
Colour	Orange		
Temperature, min.   °C	10		
Temperature max.   °C	50		
Hardness   °Shore A	60		
Material resistance			
Alcohol	n/a		
Concentrated acids	Fair		
Ethanol	Fair		
Hydrolysis	Fair		
Methanol	Poor		

Excellent

Excellent

Excellent

Poor

Fair

Vertical (N)

Parallel (N)

#### **Dimensional drawings**

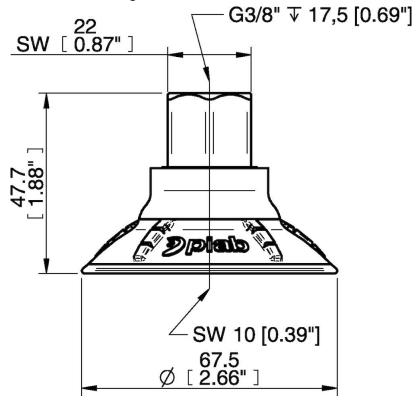
Wear resistance

Weather and ozone

Oil Oxidation

Petrol

DCF65P Oily metal sheet



## Values specified in this data sheet are tested at (unless otherwise stated):

- •Room temperature (20°C [68°F]  $\pm$  3°C [5.5°F]).
- •Standard atmosphere (101.3 [29.9 inHg] ± 1.0 kPa [0.3 inHg]).
- •Relative humidity 20-70%.
- •Compressed air quality, DIN ISO 8573-1 class 4.