

# Datasheet

## COAX® cartridge MICRO Ti05-2

Article number: 0123098



- Two-stage COAX® cartridge - MICRO - probably the world's smallest multistage vacuum ejector.
- Larger flow and evacuation capacity vs. the other MICRO cartridges.
- The low weight makes it suitable to integrate close to the suction point in high speed pick-and-place applications of small objects.
- Dirt tolerant cartridge design.
- Suitable for leaking objects at 0.6 MPa feed pressure and sealed objects at 0.4 MPa feed pressure.

### Technical data

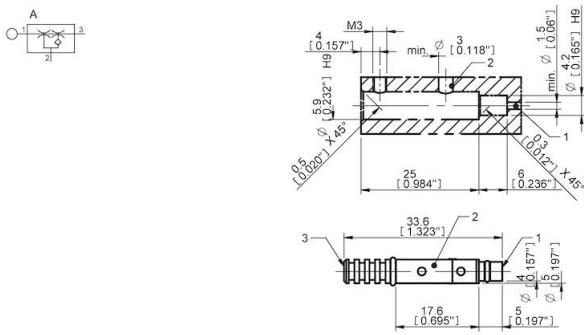
| Description         | Unit | Value                          |
|---------------------|------|--------------------------------|
| Material            | -    | Al, Nitrile (NBR), PA, SS, TPE |
| Temperature, max.   | °C   | 80                             |
| Temperature, min.   | °C   | -10                            |
| Weight, max.        | g    | 2.3                            |
| Weight, min.        | g    | 1.5                            |
| Feed pressure, max. | MPa  | 0.7                            |

### Performance

| Feed pressure<br>MPa | Air consumption<br>NI/s | Vacuum flow (NI/s) at different vacuum levels (-kPa) |      |      |      |      |      |       |       |    |       |    | Max vacuum<br>kPa |
|----------------------|-------------------------|--|------|------|------|------|------|-------|-------|----|-------|----|-------------------|
|                      |                         | 0  | 10   | 20   | 30   | 40   | 50   | 60    | 70    | 75 | 80    | 90 |                   |
| 0.45                 | 0.29                    | 0.35   | 0.31 | 0.25 | 0.18 | 0.11 | 0.08 | 0.06  | 0.03  | 0  | 0.007 | 0  | 0                 |
| 0.6                  | 0.37                    | 0.34   | 0.3  | 0.26 | 0.21 | 0.16 | 0.1  | 0.048 | 0.023 | 0  | 0     | 0  | 0                 |

| Feed pressure<br>MPa | Air consumption<br>NI/s | Evacuation time (s/l) to reach different vacuum levels (-kPa) |      |       |      |      |      |      |      |    |    |    | Max vacuum<br>kPa |
|----------------------|-------------------------|---|------|-------|------|------|------|------|------|----|----|----|-------------------|
|                      |                         | 10  | 20   | 30    | 40   | 50   | 60   | 70   | 80   | 90 | 95 | 99 |                   |
| 0.45                 | 0.29                    | 0.3   | 0.66 | 1.12  | 1.8  | 2.85 | 4.35 | 6.55 | 11.5 | 0  | 0  | 0  | 0                 |
| 0.6                  | 0.37                    | 0.31  | 0.67 | 1.089 | 1.63 | 2.39 | 3.7  | 6.54 | 0    | 0  | 0  | 0  | 0                 |

### Dimensional drawings



Values specified in this data sheet are tested at (unless otherwise stated):

- Room temperature (20°C [68°F] ± 3°C [5.5°F]).
- Standard atmosphere (101.3 [29.9 inHg] ± 1.0 kPa [0.3 inHg]).
- Compressed air quality, DIN ISO 8573-1 class 4.