Datasheet

Technical data

Suction cup FCF75P Polyurethane 55/60, G3/8" female, 17 mm thread

Article number: 0200687



- Special designed friction cups for oily surfaces, such as sheets in metal forming processes.
- Normal wear on friction cup will not affect the long term shear force performance.
- Best choice if > 0.1g/m2 press oil is used on the sheet.
- Thanks to the strong grip on oily surfaces, the suction cups can withstand high shear forces, typically 2-4 times more than corresponding conventional suction cups.
- The "FCF" design is suitable for slightly domed and flat surfaces, e.g., such as those encountered when handling metal sheets in press lines.
- The suction cups have support cleats that prevent thin objects from being disfigured.
- DURAFLEX® suction cups manufactured in a specially developed material that features the elasticity of rubber and wear resistance of polyurethane. The material does not leave any marks on the objects handled.

l'echnical data		
Description	Unit	Value
Suction cup shape	-	Flat Concave
Application	-	Oily sheet metal
Suction cup design	-	Round
Characteristics	-	Oily sheet metal
Material	-	Polyurethane (PU)
Weight, max.	g	91
Weight, min.	g	60
Suction cup model	-	FCF
Volume	cm ³	30
Height (3)	mm	41
Outer diameter, min. (1)	mm	75
Outer diameter, actuated	mm	78.6
Fitting size	-	3/8"
Fitting option	-	None
Fitting style	-	Female
Fitting type	-	G-thread
Suction cup model	-	FCF75P Dry metal sheet
Movement, vertical max.	mm	5.4
Curve radius, min.	mm	100
Suction cup model	-	FCF75P Oily steel plate
Movement, vertical max.	mm	5.4
Curve radius, min.	mm	100

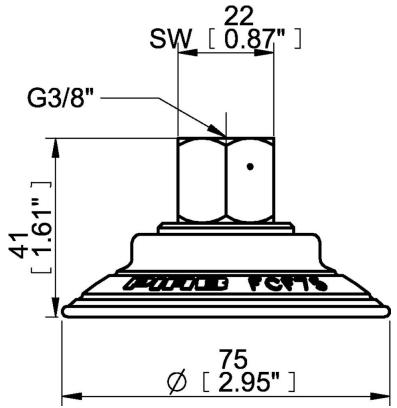
Performance - Lifting forces

FCF75P Dry metal sheet	Vertical (N)	Parallel (N)
60 - kPa	171	166
90 -kPa	236	211
FCF75P Oily steel plate		
60 -kPa	163	104
90 - kPa	228	139

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Material					
Name	Polyurethane (PU55)	Polyurethane (PU60)			
Colour	Orange	Green transparent			
Temperature, min. °C	10	10			
Temperature max. °C	50	50			
Hardness °Shore A	55	60			
Material resistance					
Alcohol	n/a	n/a			
Concentrated acids	Fair	Fair			
Ethanol	Fair	Fair			
Hydrolysis	Fair	Fair			
Methanol	Poor	Poor			
Oil	Excellent	Excellent			
Oxidation	Poor	Poor			
Petrol	Fair	Fair			
Wear resistance	Excellent	Excellent			
Weather and ozone	Excellent	Excellent			

Dimensional drawings



Values specified in this data sheet are tested at (unless otherwise stated):

- •Room temperature (20°C [68°F] \pm 3°C [5.5°F]).
- •Standard atmosphere (101.3 [29.9 inHg] \pm 1.0 kPa [0.3 inHg]).
- •Relative humidity 20-70%.
- •Compressed air quality, DIN ISO 8573-1 class 4.