Datasheet

Suction cup DCF30P Polyurethane 60, G3/8" male - 1/8" NPSF female

Article number: 0210590



- Special designed friction cups for domed or flat oily surfaces, such as sheets in metal forming processes.
- Long lasting material, normal wear on friction cup will not affect the long term shear force performance.
- Best choice if > 0.1g/m2 press oil is used on the sheet but also a great choice for dry metal sheets.
- Refined internal friction pattern provides additional grip performance, the suction cups can withstand high shear forces, typically 3-5 times more than corresponding conventional suction cups.
- Thin design that easily will follow convex or concave surfaces. The thin and pliable design in combination with a special inner friction pattern will maximize grip performance.
- DURAFLEX® is a material that features the elasticity of rubber and wear resistance of polyurethane. The material has a fantastic elastic memory, even after hundreds of thousand cycles.

l'echnical data		
Description	Unit	Value
Suction cup shape	-	Deep Concave
Application	-	Oily sheet metal
Suction cup design	-	Round
Characteristics	-	Oily sheet metal
Material	-	Polyurethane (PU)
Weight, min.	g	15.8
Suction cup model	-	DCF
Volume	cm³	1.6067
Height	mm	18.9
Height 2 (Actuated)	mm	15.1
Outer diameter, min.	mm	30
Outer diameter, actuated	mm	32
Fitting size	-	3/8"
Fitting style	-	Male
Fitting type	-	G-thread
Material	-	AI
Suction cup model	-	DCF30 Dry metal sheet
Movement, vertical max.	mm	3.8
Curve radius, min.	mm	15
Suction cup model	-	DCF30 Oily metal sheet
Movement, vertical max.	mm	3.8
Curve radius, min.	mm	15

Performance - Lifting forces

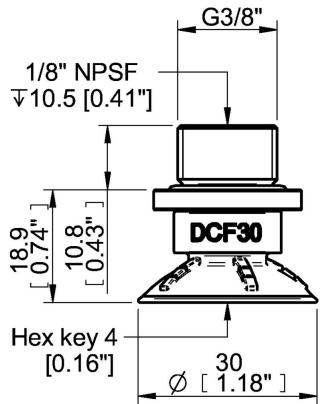
DCF30 Dry metal sheet	Vertical (N)	Parallel (N)			
60 -kPa	30	17			
90 -kPa	41	27			
DCF30 Oily metal sheet					
60 -kPa	26	12			
90 -kPa	35	17			

Technical data

2) piab

Material				
Name	Polyurethane (PU60)			
Colour	Orange			
Temperature, min. °C	10			
Temperature max. °C	50			
Hardness °Shore A	60			
Material resistance				
Alcohol	n/a			
Concentrated acids	Fair			
Ethanol	Fair			
Hydrolysis	Fair			
Methanol	Poor			
Oil	Excellent			
Oxidation	Poor			
Petrol	Fair			
Wear resistance	Excellent			
Weather and ozone	Excellent			

Dimensional drawings



Values specified in this data sheet are tested at (unless otherwise stated):

•Room temperature (20°C [68°F] \pm 3°C [5.5°F]).

•Standard atmosphere (101.3 [29.9 inHg] ± 1.0 kPa [0.3 inHg]).

•Relative humidity 20-70%.

•Compressed air quality, DIN ISO 8573-1 class 4.