# Suction cup DCF40P Polyurethane 60, 3/8" NPT female

Article number: 0210599



- Special designed friction cups for domed or flat oily surfaces, such as sheets in metal forming processes.
- Long lasting material, normal wear on friction cup will not affect the long term shear force performance.
- Best choice if > 0.1g/m2 press oil is used on the sheet but also a great choice for dry metal sheets.
- Refined internal friction pattern provides additional grip performance, the suction cups can withstand high shear forces, typically 3-5 times more than corresponding conventional suction cups.
- Thin design that easily will follow convex or concave surfaces. The thin and pliable design in combination with a special inner friction pattern will maximize grip performance.
- DURAFLEX® is a material that features the elasticity of rubber and wear resistance of polyurethane. The material has a fantastic elastic memory, even after hundreds of thousand cycles.

## **Technical data**

Description	Unit	Value
Suction cup shape	-	Deep Concave
Application	-	Oily sheet metal
Suction cup design	-	Round
Characteristics	-	Oily sheet metal
Material	-	Polyurethane (PU)
Weight, min.	g	35.1
Suction cup model	-	DCF
Volume	cm³	3.7049
Height	mm	31.4
Height 2 (Actuated)	mm	25.3
Outer diameter, min.	mm	40
Outer diameter, actuated	mm	42
Fitting size	-	3/8"
Fitting style	-	Female
Fitting type	-	NPT-thread
Material	-	Brass
Suction cup model	-	DCF40 Dry metal sheet
Movement, vertical max.	mm	6.1
Curve radius, min.	mm	20
Suction cup model	-	DCF40 Oily metal sheet
Movement, vertical max.	mm	6.1
Curve radius, min.	mm	20

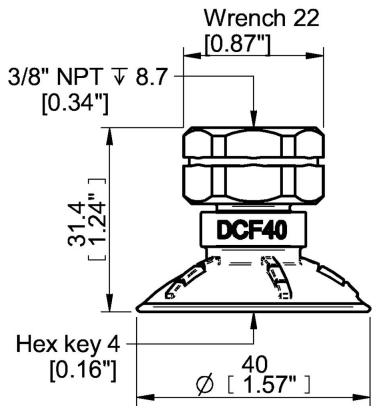
#### **Performance - Lifting forces**

DCF40 Dry metal sheet	Vertical (N)	Parallel (N)			
60 -kPa	43	27			
90 -kPa	56	44			
DCF40 Oily metal sheet					
60 -kPa	40	19			
90 -kPa	55	28			

#### **Material**

Name	Polyurethane (PU60)			
Colour	Orange			
Temperature, min.   °C	10			
Temperature max.   °C	50			
Hardness   °Shore A	60			
Material resistance				
Alcohol	n/a			
Concentrated acids	Fair			
Ethanol	Fair			
Hydrolysis	Fair			
Methanol	Poor			
Oil	Excellent			
Oxidation	Poor			
Petrol	Fair			
Wear resistance	Excellent			
Weather and ozone	Evcellent			

### **Dimensional drawings**



Values specified in this data sheet are tested at (unless otherwise stated):

- •Room temperature (20°C [68°F]  $\pm$  3°C [5.5°F]).
- •Standard atmosphere (101.3 [29.9 inHg]  $\pm$  1.0 kPa [0.3 inHg]).
- •Relative humidity 20-70%.
- •Compressed air quality, DIN ISO 8573-1 class 4.