### Datasheet

# Suction cup OBF30x60P Polyurethane 60, G3/8" male

Article number: 0207735



- Special designed friction cups for oily surfaces, such as sheets in metal forming processes.
- Normal wear on friction cup will not affect the long term shear force performance.
- Best choice if > 0,1g/m2 press oil is used on the sheet.
- Thanks to the strong grip on oily surfaces, the suction cups can withstand high shear forces, typically 2-4 times more than corresponding conventional suction cups.
- The "OBF" design is suitable for oblong objects with domed and flat surfaces, such as those encountered with body parts in the automotive industry.
- Can handle objects with height differences.
- DURAFLEX® suction cups manufactured in a specially developed material that features the elasticity of rubber and wear resistance of polyurethane. The material does not leave any marks on the objects handled.

#### **Technical data**

Description	Unit	Value
Suction cup shape	-	Bellows
Application	-	Oily sheet metal
Suction cup design	-	Oval
Characteristics	-	Oily sheet metal
Material	-	Polyurethane (PU)
Weight, min.	g	31
Suction cup model	-	OBF
Volume	cm <sup>3</sup>	9.1
Height	mm	32.8
Length	mm	60
Fitting size	-	3/8"
Fitting option	-	None
Fitting style	-	Male
Fitting type	-	G-thread
Width	mm	30
Length, actuated	mm	60.5
Width, actuated	mm	30.6
Material	-	Al
Suction cup model	-	OBF30x60P Dry metal sheet
Movement, vertical max.	mm	7
Curve radius, min.	mm	25
Suction cup model	-	OBF30x60P Oily metal sheet
Movement, vertical max.	mm	7
Curve radius, min.	mm	25

#### **Performance - Lifting forces**

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OBF30x60P Dry metal sheet	Vertical (N)	Parallel (N)			
60 -kPa	60	74			
90 -kPa	80	99			
OBF30x60P Oily metal sheet					
60 -kPa	43	32			
OBF30x60P Oily metal sheet	1	1			

Material	
Name	Polyurethane (PU60)
Colour	Orange
Temperature, min.   °C	10
Temperature max.   °C	50
Hardness   °Shore A	60
Material resistance	
Alcohol	n/a
Concentrated acids	Fair
Ethanol	Fair
Hydrolysis	Fair
Methanol	Poor
Oil	Excellent
Oxidation	Poor
Petrol	Fair

Fair Excellent

Excellent

Vertical (N)

65

Parallel (N)

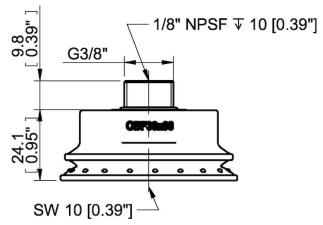
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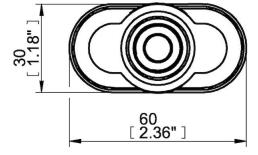
#### **Dimensional drawings**

Wear resistance Weather and ozone

OBF30x60P Dry metal sheet

90 -kPa





## Values specified in this data sheet are tested at (unless otherwise stated):

- •Room temperature (20°C [68°F] ± 3°C [5.5°F]).
- •Standard atmosphere (101.3 [29.9 inHg]  $\pm$  1.0 kPa [0.3 inHg]).
- •Relative humidity 20-70%.
- •Compressed air quality, DIN ISO 8573-1 class 4.