# Suction cup OBF15x65P Polyurethane 60, G3/8" female plastic

Article number: 0207615



- Special designed friction cups for oily surfaces, such as sheets in metal forming processes.
- Normal wear on friction cup will not affect the long term shear force performance.
- Best choice if > 0,1g/m2 press oil is used on the sheet.
- Thanks to the strong grip on oily surfaces, the suction cups can withstand high shear forces, typically 2-4 times more than corresponding conventional suction cups.
- The small "OBF" cups are suitable for narrow objects with curved or flat surfaces and small gripping areas, such as those encountered with body parts in the automotive industry.
- Can handle objects with minor height differences.
- DURAFLEX® suction cups manufactured in a specially developed material that features the elasticity of rubber and wear resistance of polyurethane. The material does not leave any marks on the objects handled.

#### **Technical data**

Description	Unit	Value
Suction cup shape	-	Bellows
Application	-	Oily sheet metal
Suction cup design	-	Oval
Characteristics	-	Oily sheet metal
Material	-	Polyurethane (PU)
Weight, min.	g	10
Suction cup model	-	OBF
Volume	cm <sup>3</sup>	2.6
Height	mm	27.4
Length	mm	66
Fitting size	-	3/8"
Fitting option	-	None
Fitting style	-	Female
Fitting type	-	G-thread
Width	mm	15
Length, actuated	mm	66.5
Width, actuated	mm	15
Material	-	PA66
Suction cup model	-	OBF15x65P Oily metal sheet
Movement, vertical max.	mm	2.9
Curve radius, min.	mm	20
Suction cup model	-	OBF15x65P Dry metal sheet
Movement, vertical max.	mm	2.9
Curve radius, min.	mm	20

#### **Performance - Lifting forces**

OBF15x65P Oily metal sheet	Vertical (N)	Parallel (N)
60 -kPa	31	7
90 -kPa	41	8
OBF15x65P Dry metal sheet		
60 -kPa	41	31

90 -kPa	52 35	
Material		
Name	Polyurethane (PU60)	
Colour	Orange	
Temperature, min.   °C	10	
Temperature max.   °C	50	
Hardness   °Shore A	60	
Material resistance		
Alcohol	n/a	
Concentrated acids	Fair	
Ethanol	Fair	
Hydrolysis	Fair	
Methanol	Poor	
Oil	Excellent	

Poor

Fair

Excellent

Excellent

Vertical (N)

Parallel (N)

### **Dimensional drawings**

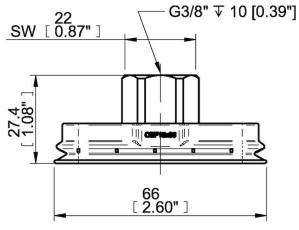
Oxidation

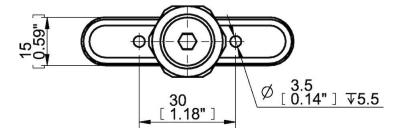
Wear resistance

Weather and ozone

Petrol

OBF15x65P Oily metal sheet





## Values specified in this data sheet are tested at (unless otherwise stated):

- •Room temperature (20°C [68°F]  $\pm$  3°C [5.5°F]).
- •Standard atmosphere (101.3 [29.9 inHg]  $\pm$  1.0 kPa [0.3 inHg]).
- •Relative humidity 20-70%.
- •Compressed air quality, DIN ISO 8573-1 class 4.