### Datasheet

# Suction cup DCF110P Polyurethane 60, G3/8" female plastic

Article number: 0206548



- Special designed friction cups for domed or flat oily surfaces, such as sheets in metal forming processes.
- Long lasting material, normal wear on friction cup will not affect the long term shear force performance.
- Best choice if > 0.1g/m2 press oil is used on the sheet but also a great choice for dry metal sheets.
- Refined internal friction pattern provides additional grip performance, the suction cups can withstand high shear forces, typically 3-5 times more than corresponding conventional suction cups.
- Thin design that easily will follow convex or concave surfaces. The thin and pliable design in combination with a special inner friction pattern will maximize grip performance.
- DURAFLEX® suction cups manufactured in a specially developed material that features the elasticity of rubber and wear resistance of polyurethane. The material does not leave any marks on the objects handled and has a fantastic elastic memory, even after hundreds of thousands of cycles.

Description	Unit	Value		
Suction cup shape	-	Deep Concave		
Application	-	Oily sheet metal		
Suction cup design	-	Round		
Characteristics	-	Oily sheet metal		
Material	-	Polyurethane (PU)		
Weight, min.	g	67.8		
Suction cup model	-	DCF		
Volume	cm <sup>3</sup>	110.2		
Height	mm	50.6		
Outer diameter, min.	mm	112.5		
Outer diameter, actuated	mm	121.2		
Fitting size	-	3/8"		
Fitting option	-	Filter mesh		
Fitting style	-	Female		
Fitting type	-	G-thread		
Suction cup model	-	DCF110P Oily metal sheet		
Movement, vertical max.	mm	17.2		
Curve radius, min.	mm	153		
Suction cup model	-	DCF110P Dry metal sheet		
Movement, vertical max.	mm	17.2		
Curve radius, min.	mm	153		

#### **Performance - Lifting forces**

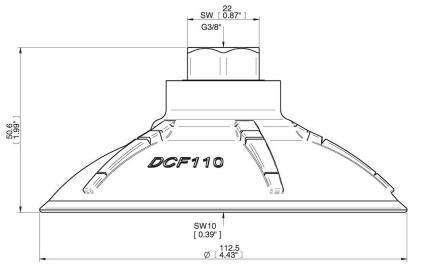
DCF110P Oily metal sheet	Vertical (N)	Parallel (N)
60 -kPa	313	286
90 - kPa	433	358
DCF110P Dry metal sheet		

#### Technical data

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DCF110P Oily metal sheet	Vertical (N)	Parallel (N)		
60 -kPa	315	377		
90 -kPa	436	573		
Material				
Name	Polyurethane (PU60)	Polyurethane (PU60)		
Colour	Orange			
Temperature, min.   °C	10			
Temperature max.   °C	50			
Hardness   <sup>o</sup> Shore A	60			
Material resistance				
Alcohol	n/a			
Concentrated acids	Fair			
Ethanol	Fair			
Hydrolysis	Fair			
Methanol	Poor			
Oil	Excellent			
Oxidation	Poor			
Petrol	Fair			
Wear resistance	Excellent			
Weather and ozone	Excellent			

#### **Dimensional drawings**



## Values specified in this data sheet are tested at (unless otherwise stated):

•Room temperature (20°C [68°F] ± 3°C [5.5°F]).

•Standard atmosphere (101.3 [29.9 inHg] ± 1.0 kPa [0.3 inHg]).

•Relative humidity 20-70%.

•Compressed air quality, DIN ISO 8573-1 class 4.