# Suction cup FCF125P Polyurethane 55/60, G3/8" female, plastic thread

Article number: 0124787



- Special designed friction cups for oily surfaces, such as sheets in metal forming processes.
- Normal wear on friction cup will not affect the long term shear force performance.
- Best choice if > 0.1g/m2 press oil is used on the sheet.
- Thanks to the strong grip on oily surfaces, the suction cups can withstand high shear forces, typically 2-4 times more than corresponding conventional suction cups.
- The "FCF" design is suitable for slightly domed and flat surfaces, e.g., such as those encountered when handling metal sheets in press lines.
- The suction cups have support cleats that prevent thin objects from being disfigured.
- DURAFLEX® suction cups manufactured in a specially developed material that features the elasticity of rubber and wear resistance of polyurethane. The material does not leave any marks on the objects handled.

#### **Technical data**

Description	Unit	Value
Suction cup shape	-	Flat Concave
Application	-	Oily sheet metal
Suction cup design	-	Round
Characteristics	-	Oily sheet metal
Material	-	Polyurethane (PU)
Weight, max.	g	280
Weight, min.	g	151
Suction cup model	-	FCF
Volume	cm <sup>3</sup>	100
Height	mm	44
Outer diameter, min.	mm	126
Outer diameter, actuated	mm	131
Fitting size	-	3/8"
Fitting option	-	None
Fitting style	-	Female
Fitting type	-	G-thread
Suction cup model	-	FCF125P Oily steel plate
Movement, vertical max.	mm	9.4
Curve radius, min.	mm	150
Suction cup model	-	FCF125P Dry metal sheet
Movement, vertical max.	mm	9.4
Curve radius, min.	mm	150

### Performance - Lifting forces

- · · · · · · · · · · · · · · · · · · ·						
FCF125P Oily steel plate	Vertical (N)	Parallel (N)				
60 -kPa	405	194				
90 -kPa	442	236				
FCF125P Dry metal sheet						
60 -kPa	475	445				
90 -kPa	650	602				

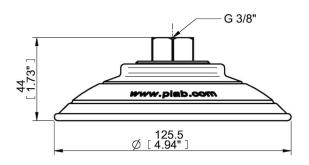
Material					
Name	Polyurethane (PU55)	Polyurethane (PU60)			
Colour	Orange	Green transparent			
Temperature, min.   °C	10	10			
Temperature max.   °C	50	50			
Hardness   °Shore A	55	60			
Material resistance					
Alcohol	n/a	n/a			
Concentrated acids	Fair	Fair			
Ethanol	Fair	Fair			
Hydrolysis	Fair	Fair			
Methanol	Poor	Poor			
Oil	Excellent	Excellent			
Oxidation	Poor	Poor			
Petrol	Fair	Fair			
Wear resistance	Excellent	Excellent			

Excellent

Excellent

#### **Dimensional drawings**

Weather and ozone



## Values specified in this data sheet are tested at (unless otherwise stated):

- •Room temperature (20°C [68°F]  $\pm$  3°C [5.5°F]).
- •Standard atmosphere (101.3 [29.9 inHg]  $\pm$  1.0 kPa [0.3 inHg]).
- •Relative humidity 20-70%.
- •Compressed air quality, DIN ISO 8573-1 class 4.