Datasheet

Suction cup OBF15x65P Polyurethane 60, G3/8" fem 17mm

Article number: 0209502



- Special designed friction cups for oily surfaces, such as sheets in metal forming processes.
- Normal wear on friction cup will not affect the long term shear force performance.
- Best choice if > 0,1g/m2 press oil is used on the sheet.
- Thanks to the strong grip on oily surfaces, the suction cups can withstand high shear forces, typically 2-4 times more than corresponding conventional suction cups.
- The small "OBF" cups are suitable for narrow objects with curved or flat surfaces and small gripping areas, such as those encountered with body parts in the automotive industry.
- Can handle objects with minor height differences.
- DURAFLEX® suction cups manufactured in a specially developed material that features the elasticity of rubber and wear resistance of polyurethane. The material does not leave any marks on the objects handled.

Technical data

| Description | Unit | Value |
|-------------------------|------|----------------------------|
| Suction cup shape | - | Bellows |
| Application | - | Oily sheet metal |
| Suction cup design | - | Oval |
| Characteristics | - | Oily sheet metal |
| Material | - | Polyurethane (PU) |
| Weight, min. | g | 24 |
| Suction cup model | - | OBF |
| Volume | cm³ | 2.6 |
| Height | mm | 37.1 |
| Length | mm | 66 |
| Fitting size | - | 3/8" |
| Fitting option | - | None |
| Fitting style | - | Female |
| Fitting type | - | G-thread |
| Width | mm | 15 |
| Length, actuated | mm | 66.5 |
| Width, actuated | mm | 15 |
| Material | - | Al |
| Suction cup model | - | OBF15x65P Oily metal sheet |
| Movement, vertical max. | mm | 2.9 |
| Curve radius, min. | mm | 20 |
| Suction cup model | - | OBF15x65P Dry metal sheet |
| Movement, vertical max. | mm | 2.9 |
| Curve radius, min. | mm | 20 |

Performance - Lifting forces

| OBF15x65P Oily metal sheet | Vertical (N) | Parallel (N) | | | |
|----------------------------|--------------|--------------|--|--|--|
| 60 -kPa | 31 | 7 | | | |
| 90 -kPa | 41 | 8 | | | |
| OBF15x65P Dry metal sheet | | | | | |
| 60 -kPa | 41 | 31 | | | |

| 52 | 35 |
|---------------------|--|
| | |
| 1 | |
| Polyurethane (PU60) | |
| Orange | |
| 10 | |
| 50 | |
| 60 | |
| | |
| n/a | |
| Fair | |
| Fair | |
| Fair | |
| Poor | |
| Excellent | |
| Poor | |
| | Polyurethane (PU60) Orange 10 50 60 n/a Fair Fair Fair Poor Excellent |

Fair Excellent

Excellent

Vertical (N)

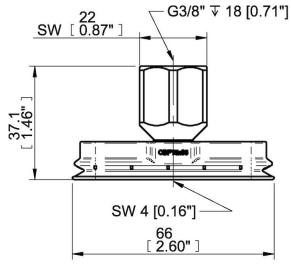
Parallel (N)

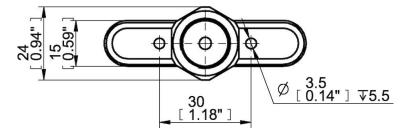
Dimensional drawings

Wear resistance Weather and ozone

Petrol

OBF15x65P Oily metal sheet





Values specified in this data sheet are tested at (unless otherwise stated):

- •Room temperature (20°C [68°F] ± 3°C [5.5°F]).
- •Standard atmosphere (101.3 [29.9 inHg] \pm 1.0 kPa [0.3 inHg]).
- •Relative humidity 20-70%.
- •Compressed air quality, DIN ISO 8573-1 class 4.