## Datasheet

## Suction cup FCF100P Polyurethane 55/60, G3/8" female, 17 mm thread

### Article number: 0200690



- Special designed friction cups for oily surfaces, such as sheets in metal forming processes.
- Normal wear on friction cup will not affect the long term shear force performance.
- Best choice if > 0.1g/m2 press oil is used on the sheet.
- Thanks to the strong grip on oily surfaces, the suction cups can withstand high shear forces, typically 2-4 times more than corresponding conventional suction cups.
- The "FCF" design is suitable for slightly domed and flat surfaces, e.g., such as those encountered when handling metal sheets in press lines.
- The suction cups have support cleats that prevent thin objects from being disfigured.
- DURAFLEX® suction cups manufactured in a specially developed material that features the elasticity of rubber and wear resistance of polyurethane. The material does not leave any marks on the objects handled.

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Description	Unit	Value		
Suction cup shape	-	Flat Concave		
Application	-	Oily sheet metal		
Suction cup design	-	Round		
Characteristics	-	Oily sheet metal		
Material	-	Polyurethane (PU)		
Weight, max.	g	171		
Weight, min.	g	92		
Suction cup model	-	FCF		
Volume	cm³	70		
Height	mm	45		
Outer diameter, min.	mm	100		
Outer diameter, actuated	mm	104.6		
Fitting size	-	3/8"		
Fitting option	-	None		
Fitting style	-	Female		
Fitting type	-	G-thread		
Suction cup model	-	FCF100P Oily steel plate		
Movement, vertical max.	mm	6.9		
Curve radius, min.	mm	150		
Suction cup model	-	FCF100P Dry metal sheet		
Movement, vertical max.	mm	6.9		
Curve radius, min.	mm	150		

### **Performance - Lifting forces**

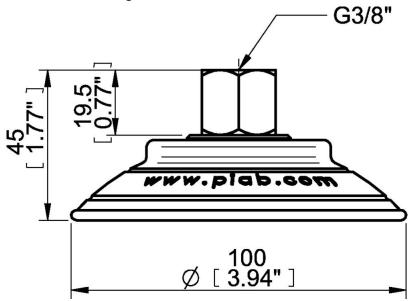
FCF100P Oily steel plate	Vertical (N)	Parallel (N)
60 -kPa	236	139
90 -kPa	298	205
FCF100P Dry metal sheet		
60 -kPa	347	337
90 -kPa	490	484

Technical data

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Material					
Name	Polyurethane (PU55)	Polyurethane (PU60)			
Colour	Orange	Green transparent			
Temperature, min.   °C	10	10			
Temperature max.   °C	50	50			
Hardness   °Shore A	55	60			
Material resistance					
Alcohol	n/a	n/a			
Concentrated acids	Fair	Fair			
Ethanol	Fair	Fair			
Hydrolysis	Fair	Fair			
Methanol	Poor	Poor			
Oil	Excellent	Excellent			
Oxidation	Poor	Poor			
Petrol	Fair	Fair			
Wear resistance	Excellent	Excellent			
Weather and ozone	Excellent	Excellent			

### **Dimensional drawings**



# Values specified in this data sheet are tested at (unless otherwise stated):

•Room temperature (20°C [68°F] ± 3°C [5.5°F]).

•Standard atmosphere (101.3 [29.9 inHg] ± 1.0 kPa [0.3 inHg]).

•Relative humidity 20-70%.

•Compressed air quality, DIN ISO 8573-1 class 4.