### Datasheet

# Suction cup DCF110P Polyurethane 60 G3/8" female with mesh filter, 17 mm thread

Article number: 0209187



- Special designed friction cups for domed or flat oily surfaces, such as sheets in metal forming processes.
- Long lasting material, normal wear on friction cup will not affect the long term shear force performance.
- Best choice if > 0.1g/m2 press oil is used on the sheet but also a great choice for dry metal sheets.
- Refined internal friction pattern provides additional grip performance, the suction cups can withstand high shear forces, typically 3-5 times more than corresponding conventional suction cups.
- Thin design that easily will follow convex or concave surfaces. The thin and pliable design in combination with a special inner friction pattern will maximize grip performance.
- DURAFLEX® suction cups manufactured in a specially developed material that features the elasticity of rubber and wear resistance of polyurethane. The material does not leave any marks on the objects handled and has a fantastic elastic memory, even after hundreds of thousands of cycles.

#### **Technical data**

Description	Unit	Value
Suction cup shape	-	Deep Concave
Application	-	Oily sheet metal
Suction cup design	-	Round
Characteristics	-	Oily sheet metal
Material	-	Polyurethane (PU)
Weight, min.	g	122.6
Suction cup model	-	DCF
Volume	cm³	53.6
Height	mm	59.8
Outer diameter, min.	mm	112.5
Outer diameter, actuated	mm	121
Fitting size	-	3/8"
Fitting option	-	Filter mesh
Fitting style	-	Female
Fitting type	-	G-thread
Material	-	Al
Suction cup model	-	DCF110P Oily metal sheet
Movement, vertical max.	mm	17.2
Curve radius, min.	mm	153
Suction cup model	-	DCF110P Dry metal sheet
Movement, vertical max.	mm	17.2
Curve radius, min.	mm	153

#### **Performance - Lifting forces**

DCF110P Oily metal sheet	Vertical (N)	Parallel (N)
60 -kPa	313	286
90 -kPa	433	358



DCF110P Dry metal sheet		
60 -kPa	315	377
90 -kPa	436	573

Vertical (N)

Parallel (N)

#### Material

DCF110P Oily metal sheet

Name	Polyurethane (PU60)			
Colour	Orange			
Temperature, min.   °C	10			
Temperature max.   °C	50			
Hardness   °Shore A	60			
Material resistance				
Alcohol	n/a			
Concentrated acids	Fair			
Ethanol	Fair			
Hydrolysis	Fair			
Methanol	Poor			
Oil	Excellent			
Oxidation	Poor			
Petrol	Fair			

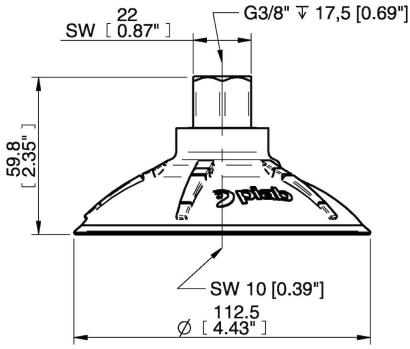
Excellent

Excellent

#### **Dimensional drawings**

Wear resistance

Weather and ozone



## Values specified in this data sheet are tested at (unless otherwise stated):

- •Room temperature (20°C [68°F]  $\pm$  3°C [5.5°F]).
- •Standard atmosphere (101.3 [29.9 inHg]  $\pm$  1.0 kPa [0.3 inHg]).
- •Relative humidity 20-70%.
- •Compressed air quality, DIN ISO 8573-1 class 4.