### Datasheet

# Suction cup DCF52P Polyurethane 60, 3/8" NPT female

Article number: 0210607



- Special designed friction cups for domed or flat oily surfaces, such as sheets in metal forming processes.
- Long lasting material, normal wear on friction cup will not affect the long term shear force performance.
- Best choice if > 0.1g/m2 press oil is used on the sheet but also a great choice for dry metal sheets.
- Refined internal friction pattern provides additional grip performance, the suction cups can withstand high shear forces, typically 3-5 times more than corresponding conventional suction cups.
- Thin design that easily will follow convex or concave surfaces. The thin and pliable design in combination with a special inner friction pattern will maximize grip performance.
- DURAFLEX® is a material that features the elasticity of rubber and wear resistance of polyurethane. The material has a fantastic elastic memory, even after hundreds of thousand cycles.

Technical data		
Description	Unit	Value
Suction cup shape	-	Deep Concave
Application	-	Oily sheet metal
Suction cup design	-	Round
Characteristics	-	Oily sheet metal
Material	-	Polyurethane (PU)
Weight, min.	g	43.1
Suction cup model	-	DCF
Volume	cm³	8.1357
Height	mm	36.4
Height 2 (Actuated)	mm	29.6
Outer diameter, min.	mm	52.1
Outer diameter, actuated	mm	55
Fitting size	-	3/8"
Fitting style	-	Female
Fitting type	-	NPT-thread
Material	-	Brass
Suction cup model	-	DCF52 Dry metal sheet
Movement, vertical max.	mm	6.8
Curve radius, min.	mm	28
Suction cup model	-	DCF52 Oily metal sheet
Movement, vertical max.	mm	6.8
Curve radius, min.	mm	28

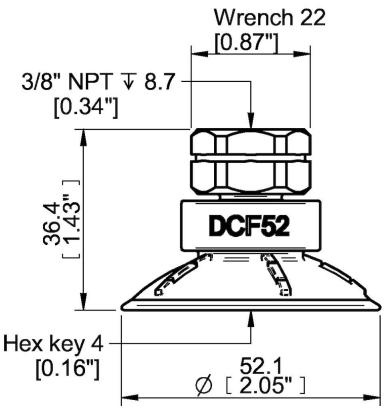
#### **Performance - Lifting forces**

DCF52 Dry metal sheet	Vertical (N)	Parallel (N)			
60 -kPa	72	51			
90 -kPa	90	81			
DCF52 Oily metal sheet					
60 -kPa	65	36			
90 -kPa	86	51			

#### **Technical data**

Material				
Name	Polyurethane (PU60)			
Colour	Orange			
Temperature, min.   °C	10			
Temperature max.   °C	50			
Hardness   °Shore A	60			
Material resistance				
Alcohol	n/a			
Concentrated acids	Fair			
Ethanol	Fair			
Hydrolysis	Fair			
Methanol	Poor			
Oil	Excellent			
Oxidation	Poor			
Petrol	Fair			
Wear resistance	Excellent			
Weather and ozone	Excellent			

#### **Dimensional drawings**



## Values specified in this data sheet are tested at (unless otherwise stated):

•Room temperature (20°C [68°F]  $\pm$  3°C [5.5°F]).

•Standard atmosphere (101.3 [29.9 inHg]  $\pm$  1.0 kPa [0.3 inHg]).

•Relative humidity 20-70%.

•Compressed air quality, DIN ISO 8573-1 class 4.