### Datasheet

# Suction cup OBF30x60P Polyurethane 60, G1/4" female

Article number: 0207737



- Special designed friction cups for oily surfaces, such as sheets in metal forming processes.
- Normal wear on friction cup will not affect the long term shear force performance.
- Best choice if > 0,1g/m2 press oil is used on the sheet.
- Thanks to the strong grip on oily surfaces, the suction cups can withstand high shear forces, typically 2-4 times more than corresponding conventional suction cups.
- The "OBF" design is suitable for oblong objects with domed and flat surfaces, such as those encountered with body parts in the automotive industry.
- Can handle objects with height differences.
- DURAFLEX® suction cups manufactured in a specially developed material that features the elasticity of rubber and wear resistance of polyurethane. The material does not leave any marks on the objects handled.

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Description	Unit	Value
Suction cup shape	-	Bellows
Application	-	Oily sheet metal
Suction cup design	-	Oval
Characteristics	-	Oily sheet metal
Material	-	Polyurethane (PU)
Weight, min.	g	46
Suction cup model	-	OBF
Volume	cm³	9.1
Height	mm	33
Length	mm	60
Fitting size	-	1/4"
Fitting option	-	None
Fitting style	-	Female
Fitting type	-	G-thread
Width	mm	30
Length, actuated	mm	60.5
Width, actuated	mm	30.6
Material	-	Brass
Suction cup model	-	OBF30x60P Dry metal sheet
Movement, vertical max.	mm	7
Curve radius, min.	mm	25
Suction cup model	-	OBF30x60P Oily metal sheet
Movement, vertical max.	mm	7
Curve radius, min.	mm	25

#### **Performance - Lifting forces**

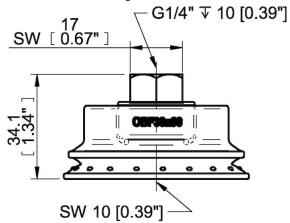
OBF30x60P Dry metal sheet	Vertical (N)	Parallel (N)
60 -kPa	60	74
90 -kPa	80	99
OBF30x60P Oily metal sheet		
60 -kPa	43	32

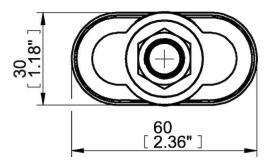
#### **Technical data**

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OBF30x60P Dry metal sheet	Vertical (N)	Parallel (N)
90 -kPa	65	45
Material		
Name	Polyurethane (PU60)	
Colour	Orange	
Temperature, min.   °C	10	
Temperature max.   °C	50	
Hardness   <sup>o</sup> Shore A	60	
Material resistance		
Alcohol	n/a	
Concentrated acids	Fair	
Ethanol	Fair	
Hydrolysis	Fair	
Methanol	Poor	
Oil	Excellent	
Oxidation	Poor	
Petrol	Fair	
Wear resistance	Excellent	
Weather and ozone	Excellent	

#### Dimensional drawings





## Values specified in this data sheet are tested at (unless otherwise stated):

•Room temperature (20°C [68°F]  $\pm$  3°C [5.5°F]).

•Standard atmosphere (101.3 [29.9 inHg]  $\pm$  1.0 kPa [0.3 inHg]).

•Relative humidity 20-70%.

•Compressed air quality, DIN ISO 8573-1 class 4.