Datasheet

Suction cup OCF20x80 Polyurethane 55/60, T-slot with mesh filter

Article number: 0213948



- Special designed friction cups for oily surfaces, such as sheets in metal forming processes.
- Normal wear on friction cup will not affect the long term shear force performance.
- Best choice if > 0,1g/m2 press oil is used on the sheet.
- Thanks to the strong grip on oily surfaces, the suction cups can withstand high shear forces, typically 2-4 times more than corresponding conventional suction cups.
- The "OCF" design is suitable for oblong objects with slightly curved or flat surfaces.
- Fitting option, male G3/8", with a swivel function prior to the locking operation, for easy positioning of the oval cup.
- DURAFLEX® suction cups manufactured in a specially developed material that features the elasticity of rubber and wear resistance of polyurethane. The material does not leave any marks on the objects handled.

rechnical data		
Description	Unit	Value
Suction cup shape	-	Concave
Application	-	Oily sheet metal, Dry sheet metal
Suction cup design	-	Oval
Characteristics	-	Oily sheet metal, Dry sheet metal
Material	-	Polyurethane (PU)
Weight, min.	g	24
Suction cup model	-	OCF-P
Volume	cm ³	15
Height	mm	26.5
Length	mm	83.9
Fitting size	-	None
Fitting option	-	Filter mesh
Fitting style	-	T-slot
Fitting type	-	None
Width	mm	23.9
Material	-	Al
Suction cup model	-	OCF
Movement, vertical max.	mm	3
Curve radius, min.	mm	20
Suction cup model	-	OCF
Movement, vertical max.	mm	3
Curve radius, min.	mm	20

Performance - Lifting forces

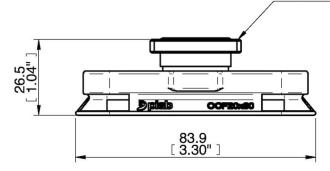
OCF	Vertical (N)	Parallel (N)
60 -kPa	75	78
90 -kPa	111	112
OCF		
60 -kPa	82	35
90 -kPa	90	48

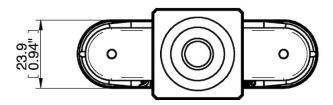
Technical data

Material		
Name	Polyurethane (PU55)	Polyurethane (PU60)
Colour	Orange	Green transparent
Temperature, min. °C	10	10
Temperature max. °C	50	50
Hardness °Shore A	55	60
Material resistance		
Alcohol	n/a	n/a
Concentrated acids	Fair	Fair
Ethanol	Fair	Fair
Hydrolysis	Fair	Fair
Methanol	Poor	Poor
Oil	Excellent	Excellent
Oxidation	Poor	Poor
Petrol	Fair	Fair
Wear resistance	Excellent	Excellent
Weather and ozone	Excellent	Excellent

Dimensional drawings

T-slot 🗆 31,75 [1.25"]





Values specified in this data sheet are tested at (unless otherwise stated):

•Room temperature (20°C [68°F] ± 3°C [5.5°F]).

•Standard atmosphere (101.3 [29.9 inHg] ± 1.0 kPa [0.3 inHg]).

•Relative humidity 20-70%.

•Compressed air quality, DIN ISO 8573-1 class 4.