Datasheet

Suction cup OBF15x65P Polyurethane 60, G3/8" male

Article number: 0207613



- Special designed friction cups for oily surfaces, such as sheets in metal forming processes.
- Normal wear on friction cup will not affect the long term shear force performance.
- Best choice if > 0,1g/m2 press oil is used on the sheet.
- Thanks to the strong grip on oily surfaces, the suction cups can withstand high shear forces, typically 2-4 times more than corresponding conventional suction cups.
- The small "OBF" cups are suitable for narrow objects with curved or flat surfaces and small gripping areas, such as those encountered with body parts in the automotive industry.
- Can handle objects with minor height differences.
- DURAFLEX® suction cups manufactured in a specially developed material that features the elasticity of rubber and wear resistance of polyurethane. The material does not leave any marks on the objects handled.

Technical data

Description	Unit	Value
Suction cup shape	-	Bellows
Application	-	Oily sheet metal
Suction cup design	-	Oval
Characteristics	-	Oily sheet metal
Material	-	Polyurethane (PU)
Weight, min.	g	14
Suction cup model	-	OBF
Volume	cm³	2.6
Height	mm	27.1
Length	mm	66
Fitting size	-	3/8"
Fitting option	-	None
Fitting style	-	Male
Fitting type	-	G-thread
Width	mm	15
Length, actuated	mm	66.5
Width, actuated	mm	15
Material	-	Al
Suction cup model	-	OBF15x65P Oily metal sheet
Movement, vertical max.	mm	2.9
Curve radius, min.	mm	20
Suction cup model	-	OBF15x65P Dry metal sheet
Movement, vertical max.	mm	2.9
Curve radius, min.	mm	20

Performance - Lifting forces

OBF15x65P Oily metal sheet	Vertical (N)	Parallel (N)			
60 -kPa	31	7			
90 -kPa	41	8			
OBF15x65P Dry metal sheet					
60 -kPa	41	31			

52	35
1	
Polyurethane (PU60)	
Orange	
10	
50	
60	
n/a	
Fair	
Fair	
Fair	
Poor	
Excellent	
Poor	
	Polyurethane (PU60) Orange 10 50 60 n/a Fair Fair Fair Poor Excellent

Fair

Excellent

Excellent

Vertical (N)

Parallel (N)

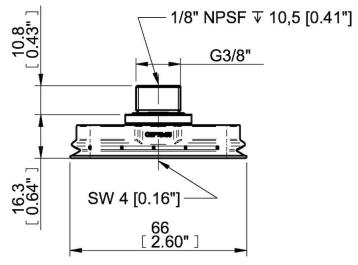
Dimensional drawings

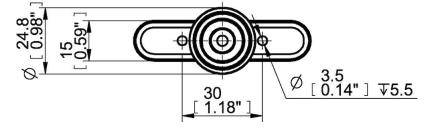
Wear resistance

Weather and ozone

Petrol

OBF15x65P Oily metal sheet





Values specified in this data sheet are tested at (unless otherwise stated):

- •Room temperature (20°C [68°F] ± 3°C [5.5°F]).
- •Standard atmosphere (101.3 [29.9 inHg] \pm 1.0 kPa [0.3 inHg]).
- •Relative humidity 20-70%.
- •Compressed air quality, DIN ISO 8573-1 class 4.