# Suction cup OCF20x80P Polyurethane 55/60, 3/8" NPT female

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- Special designed friction cups for oily surfaces, such as sheets in metal forming processes.
- Normal wear on friction cup will not affect the long term shear force performance.
- Best choice if > 0,1g/m2 press oil is used on the sheet.
- Thanks to the strong grip on oily surfaces, the suction cups can withstand high shear forces, typically 2-4 times more than corresponding conventional suction cups.
- The "OCF" design is suitable for oblong objects with slightly curved or flat surfaces.
- Fitting option, male G3/8", with a swivel function prior to the locking operation, for easy positioning of the oval cup.
- DURAFLEX® suction cups manufactured in a specially developed material that features the elasticity of rubber and wear resistance of polyurethane. The material does not leave any marks on the objects handled.

#### **Technical data**

Description	Unit	Value
Suction cup shape	-	Concave
Application	-	Oily sheet metal
Suction cup design	-	Oval
Characteristics	-	Oily sheet metal
Material	-	Polyurethane (PU)
Weight, min.	g	24
Suction cup model	-	OCF-P
Volume	cm <sup>3</sup>	15
Height	mm	30.1
Length	mm	84
Fitting size	-	3/8"
Fitting option	-	None
Fitting style	-	Female
Fitting type	-	NPT-thread
Width (1)	mm	24
Suction cup model	-	OCF20x80P Dry metal sheet
Movement, vertical max.	mm	3.3
Curve radius, min.	mm	20
Suction cup model	-	OCF20x80P Oily steel plate
Movement, vertical max.	mm	3.3
Curve radius, min.	mm	20

#### **Performance - Lifting forces**

OCF20x80P Dry metal sheet	Vertical (N)	Parallel (N)			
60 -kPa	75	78			
90 -kPa	111	112			
OCF20x80P Oily steel plate					
60 -kPa	82	35			
90 -kPa	90	48			

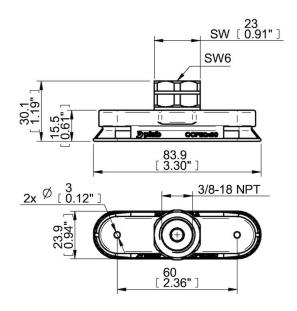
Material					
Name	Polyurethane (PU55)	Polyurethane (PU60)			
Colour	Orange	Green transparent			
Temperature, min.   °C	10	10			
Temperature max.   °C	50	50			
Hardness   °Shore A	55	60			
Material resistance					
Alcohol	n/a	n/a			
Concentrated acids	Fair	Fair			
Ethanol	Fair	Fair			
Hydrolysis	Fair	Fair			
Methanol	Poor	Poor			
Oil	Excellent	Excellent			
Oxidation	Poor	Poor			
Petrol	Fair	Fair			
Wear resistance	Excellent	Excellent			

Excellent

Excellent

### **Dimensional drawings**

Weather and ozone



## Values specified in this data sheet are tested at (unless otherwise stated):

- •Room temperature (20°C [68°F]  $\pm$  3°C [5.5°F]).
- •Standard atmosphere (101.3 [29.9 inHg]  $\pm$  1.0 kPa [0.3 inHg]).
- •Relative humidity 20-70%.
- •Compressed air quality, DIN ISO 8573-1 class 4.