

## Datasheet

# **COAX® cartridge MINI Pi12-2**

Article number: 0106922



- Two-stage COAX® cartridge - MINI - with small mounting dimensions.
  - Vacuum level to 90 -kPa at low feed pressures.
  - High operational reliability in case of fluctuating or low compressed-air pressure.
  - Suitable for handling sealed objects.

## Technical data

Description	Unit	Value
Material	-	Al, Nitrile (NBR), PA, SS
Temperature, max.	°C	80
Temperature, min.	°C	-10
Weight, max.	g	9.7
Weight, min.	g	2.6
Feed pressure, max.	MPa	0.7

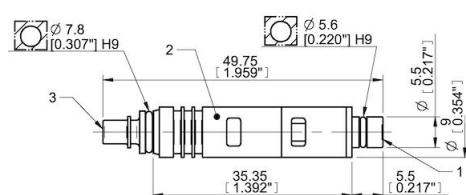
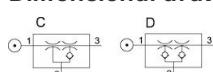
## Performance

Feed pressure MPa	Air consumption Nl/s	Vacuum flow (Nl/s) at different vacuum levels (-kPa)											Max vacuum kPa
		0	10	20	30	40	50	60	70	75	80	90	
0.17	0.29	0.57	0.4	0.22	0.15	0.07	0	0	0	0	0	0	≥49
0.22	0.34	0.64	0.48	0.29	0.2	0.14	0.08	0.02	0	0	0	0	≥64
0.314	0.44	0.68	0.6	0.44	0.27	0.19	0.14	0.1	0.06	0	0.03	0	≥90
0.4	0.53	0.66	0.6	0.52	0.39	0.24	0.12	0.1	0.06	0	0.02	0	≥84

Feed pressure MPa	Air consumption Nm/s	Evacuation time (s/l) to reach different vacuum levels (-kPa)												Max vacuum kPa
		10	20	30	40	50	60	70	80	90	95	99	99.5	
0.17	0.29	0.28	0.56	1.13	2.13	0	0	0	0	0	0	0	0	0
0.22	0.34	0.2	0.42	0.85	1.5	2.3	3	0	0	0	0	0	0	0
0.314	0.44	0.17	0.32	0.58	1.1	1.8	2.7	4	6.4	0	0	0	0	0
0.4	0.53	0.18	0.33	0.54	0.85	1.5	2.5	3.8	7.1	0	0	0	0	>84

Feed pressure MPa	Air consumption Nm <sup>3</sup> /s	Blow flow (Nm <sup>3</sup> /s) at different pressure levels (-kPa)												Max pressure kPa			
		0	10	20	30	40	50	60	70	80	90	100	110	120	130	140	
0.6	0.75	1.37	1.365	1.36	1.345	1.33	1.225	1.12	1.03	1.03	1.03	1.03	1	0.95	0.86	0.79	>0

## Dimensional drawings



**Values specified in this data sheet are tested at (unless otherwise stated):**

- Room temperature ( $20^{\circ}\text{C}$  [ $68^{\circ}\text{F}$ ]  $\pm 3^{\circ}\text{C}$  [ $5.5^{\circ}\text{F}$ ]).
  - Standard atmosphere ( $101.3$  [ $29.9 \text{ inHg}$ ]  $\pm 1.0 \text{ kPa}$  [ $0.3 \text{ inHg}$ ]).

- Compressed air quality, DIN ISO 8573-1 class 4.

## **Accessories**

0111977 | Silencer COAX® MINI