Datasheet

Suction cup FCF35P Polyurethane 55/60, G3/8" male, with mesh filter

Article number: 0119913



- Special designed friction cups for oily surfaces, such as sheets in metal forming processes.
- Normal wear on friction cup will not affect the long term shear force performance.
- Best choice if > 0.1g/m2 press oil is used on the sheet.
- Thanks to the strong grip on oily surfaces, the suction cups can withstand high shear forces, typically 2-4 times more than corresponding conventional suction cups.
- The "FCF" design is suitable for slightly domed and flat surfaces, e.g., such as those encountered when handling metal sheets in press lines.
- The suction cups have support cleats that prevent thin objects from being disfigured.
- DURAFLEX® suction cups manufactured in a specially developed material that features the elasticity of rubber and wear resistance of polyurethane. The material does not leave any marks on the objects handled.

Technical data

roommour data		
Description	Unit	Value
Suction cup shape	-	Flat Concave
Application	-	Oily sheet metal
Suction cup design	-	Round
Characteristics	-	Oily sheet metal
Material	-	Polyurethane (PU)
Weight, max.	g	15
Weight, min.	g	19
Suction cup model	-	FCF
Volume	cm³	5
Height	mm	29
Outer diameter, min.	mm	35
Outer diameter, actuated	mm	38.5
Fitting size	-	3/8"
Fitting option	-	Filter mesh
Fitting style	-	Male
Fitting type	-	G-thread
Diameter	mm	35
Height	mm	28.5
Thread	in	G 3/8
Suction cup model	-	FCF35P Dry metal sheet
Movement, vertical max.	mm	2.5
Curve radius, min.	mm	40
Suction cup model	-	FCF35P Oily steel plate
Movement, vertical max.	mm	2.5
Curve radius, min.	mm	40

Performance - Lifting forces

FCF35P Dry metal sheet	Vertical (N)	Parallel (N)
60 -kPa	42	30
90 -kPa	58	42

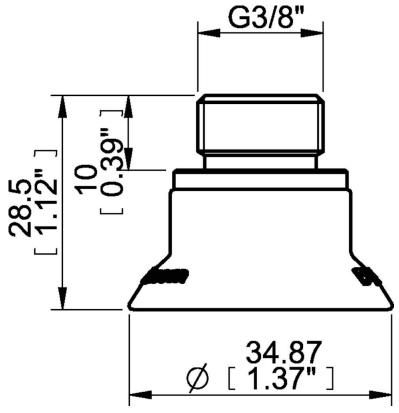
FCF35P Dry metal sheet	Vertical (N)	Parallel (N)
60 -kPa	34	26
90 -kPa	50	32

Material

Name	Polyurethane (PU55)	Polyurethane (PU60)		
Colour	Orange	Green transparent		
Temperature, min. °C	10	10		
Temperature max. °C	50	50		
Hardness °Shore A	55	60		
Material resistance				
Alachal	n/o	n/o		

n/a	n/a
Fair	Fair
Fair	Fair
Fair	Fair
Poor	Poor
Excellent	Excellent
Poor	Poor
Fair	Fair
Excellent	Excellent
Excellent	Excellent
	Fair Fair Fair Foor Excellent Poor Fair

Dimensional drawings



Values specified in this data sheet are tested at (unless otherwise stated):

- •Room temperature (20°C [68°F] \pm 3°C [5.5°F]).
- •Standard atmosphere (101.3 [29.9 inHg] \pm 1.0 kPa [0.3 inHg]).
- •Relative humidity 20-70%.
- $\bullet \textsc{Compressed}$ air quality, DIN ISO 8573-1 class 4.