



2 PIECE BASE INSTALLATION

THIS DRAWING IS ONLY INTENDED FOR USE AS GENERAL AIRFIELD SYSTEM DESIGN GUIDANCE. THE DESIGNER MUST VERIFY DESIGN WITH LOCAL CODES AND VARYING CHARACTERISTICS FOR EACH UNIQUE AIRFIELD APPLICATION.

LIGHT DETAIL NOTES:

- 1. LIGHT BASES SHALL BE INSTALLED WITH CARE TO ASSURE VERTICAL & AZIMUTH ALIGNMENT OF FIXTURE.
- 2. PROVIDE 2'-3' (600-900mm) CABLE SLACK WITHIN LIGHT BASE TO ALLOW TRANSFORMER SERVICING.
- 3. REFER TO FAA ENGINEERING BRIEF 83 (LATEST REVISION) FOR RECOMMENDED INSTALLATION REQUIREMENTS INCLUDING BOLT, WASHER, AND TORQUE GUIDANCE.
- 4. AS REQUIRED TO MAINTAIN $\pm 0/\frac{1}{2}$ 6" (1.5mm) BELOW GRADE FAA INSTALLATION TOLERANCE. A MAXIMUM OF THREE SPACER RINGS MAY BE STACKED TOGETHER, INCLUDING FLANGE RING.
- 5. ADB SAFEGATE PART {44AXXXX/XXXX, ITCF-XXXXX0, IRGL-XXXX0} OR EQUAL, STYLE 3 LOW PROFILE.

"EXAMPLE" SEQUENCE OF WORK:

STEP 1
ELECTRICAL CONTRACTOR LOCATES NEW LIGHT BASES AND INTERCONNECTING CONDUIT TRENCH, AND EXCAVATES FOR LIGHT BASE
BOTTOM SECTION BY SAW CUTTING OR CORE DRILLING. ELECTRICAL CONTRACTOR PREPARES SUBGRADE AND STONE SUBBASE, SETS
BOTTOM SECTION WITH REBAR, RIGID STEEL CONDUIT STUBS AND DRAIN, AND POURS HIGH EARLY STRENGTH CONCRETE-ENCASEMENT
STRENGTH CONTRACTOR SHALL SOUTHAGTOR SHALL DECORD CAN LOCATIONS AND FI EVATIONS OF MUD PLATE AFTER EXCAVATION. ELECTRICAL CONTRACTOR SHALL RECORD CAN LOCATIONS AND ELEVATIONS OF MUD PLATE AFTER CONCRETE-ENCASEMENT.

ELECTRICAL CONTRACTOR EXCAVATES CONDUIT TRENCH, INSTALLS RIGID STEEL AND FITTINGS, BACKFILLS CONDUIT TRENCH WITH HIGH EARLY STRENGTH CONCRETE.

STEP 2
GENERAL CONTRACTOR PREPARES AND INSTALLS CONCRETE PAVEMENT. ELECTRICAL CONTRACTOR MAKES A PILOT CORE TO FIND MUD PLATE CENTER POINT INDENT BEFORE FINAL CORE-DRILLING.

STEP 3
ELECTRICAL CONTRACTOR CORE-DRILLS CONCRETE PAVEMENT. ELECTRICAL CONTRACTOR INSTALLS TOP SECTION, Y-FLANGE RING, SPACE AND LIGHTING FIXTURE, AND POURS EPOXY JOINT SEALER. PROVIDE SPACE FOR ADJUSTMENT WITH SPACERS, MAXIMUM NUMBER

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