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08530 LA GARRIGA (Bar	celona)	L - CARSO	LSEHL -	CARSO LSEH	IL - CARSO L
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DLSE polychlorure de vinyl PVC	polybutylène PE	O LSEHL -	CARSO	ethylene-propy	
PVC surchloré PVC-C	polyamide PA	A USEPTER	CARSO	butadiène-acry	SO I SEHL - C
polyéthylène PE	polytétrafluoroé acrylonitrile-but	CARSO	I SEHI	CARSO LSEF	IL - CARSO L
polypropylène PP	à base de résine	O LSEFIL -	CARSO	LSEHL - CAR	SO LSEHL - C
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Rapport S/V testé : CARS 3 cm ² /L ^{HL} - Date des essais : /O LSEHL - CARSO	CARSU LSEHI LSEHL - CARS	O LSEHL -	CARSO	CARSO LSEH	IL - CARSO L SO LSEHL - C
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- valables et conformes. <u>ARSO LSEHL</u> -	CARSO LSEHI	CARSO	LSEHL -	CARSO LSEH	IL - CARSO L SO LSEHL - C
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AENOR Product Certificate Plastics



001/006305

AENOR, Spanish Association for Standardization and Certification, certifies that the organization

CEPEX, S.A.U.

registered office	CL LLUIS COMPANYS, 51-53 08400 GRANOLLERS (Barcelona - España)
supplies	Unplasticized poly(vinyl chloride) (PVC-U) Fittings for water supply and for buried and sewerage under pressure
in compliance with	UNE-EN ISO 1452-3:2011 (EN ISO 1452-3:2010)
References	Specified in Annex to the Certificate
Production site	CL LLUIS COMPANYS, 51-53 08400 GRANOLLERS (Barcelona - España)
Certification scheme	In order to grant this Certificate, AENOR has tested the product and has verified the quality system implemented for its manufacture. AENOR performs these tasks periodically while the Certificate has not been cancelled, in accordance with Specific Rules RP 01.30
First issued on Validity date	2014-11-04 2019-11-04 AENOP Isociation Española de Iormalización y Certificación Avelino BRITO
AENOR	Asociación Española de Génova, 6. 28004 Madrid. España Normalización y Certificación Tel. 902 102 201 – www.aenor.es

AENOR Product Certificate Plastics



001/006305

Annex to Certificate

	REFERENCE	FIGURE		PN (bar)	TYPE OF JOINT
TRADEMARK	0501XXX	Codo 90°		16	Unión por encolado
CEPEX	0501XXX	Codo 45°	16 - 20 - 25 - 32 - 40 - 50 - 63 - 75 - 90 - 110 - 125 - 140	16	Unión por encolado
CEPEX	0503XXX	Te 90°	16 - 20 - 25 - 32 - 40 - 50 - 63 - 75 - 90 - 110 - 125 - 140	16	Unión por encolado
CEPEX	0505XXX	Manguito	16 - 20 - 25 - 32 - 40 - 50 - 63 - 75 - 90 - 110 - 125 - 140	16	Unión por encolado
CEPEX	0506XXX	Casquillo	160x140 ; 160x125 ; 160x110; 200x180 ; 200x160 ; 225x200 ; 225x160 ;	10	Unión por encolado
CEPEX	0506XXX	reducido Casquillo reducido	250x225; 250x200 20x16; 25x20; 32x25; 32x20; 40x32; 40x25; 40x20; 50x40; 50x32; 50x25; 50x20; 63x50; 63x40; 63x32; 75x63; 75x50; 75x40; 90x75; 90x63; 90x50; 110x90; 110x75; 110x63; 125x110; 125x90; 125x75;	16	Unión por encolado
	05080XX	Curva 90⁰	140x125 ; 140x110 ; 20 - 25 - 32 - 40 - 50 - 63 - 75 - 90	16	Unión por encolado
CEPEX	0509XXX	Reducción	160-140 x 125 ; 160-140 x 110 ; 160-140 x 90	10	Unión por encolado
CEPEX	0509XXX	cónica Reducción cónica	32-25 x 25 ; 32-25 x 20 ; 40-32 x 32 ; 40-32 x 25 ; 40-32 x 2 0 ; 50-40 x 40 ; 50-40 x 32 ; 50-40 x 25 ; 50-40 x 20 ; 63-50 x 50 ; 63-50 x 40 ; 63-50 x 32 ;	16	Unión por encolado

AENOR

Asociación Española de Normalización y Certificación

First issued on 2014-11-04 Validity date

AENOR

2019-11-04

Asociación Española de

Normalización y Certificación

Génova, 6. 28004 Madrid. España Tel. 902 102 201 – www.aenor.es

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AENOR Product Certificate Plastics



001/006305

Annex to Certificate

TRADEMARK	REFERENCE	FIGURE	DIAMETERS (mm)	PN (bar)	TYPE OF JOINT
CEPEX	0510XXX	Manguito portabrida	20 - 25 - 32 - 40 - 50 - 63 - 75 - 90 - 110 - 125 - 140	16	Unión por encolado
CEPEX	0510160	s Manguito portabrida	160	10	Unión por encolado
CEPEX	05360XX	s Te 45⁰	50 - 63	10	Unión por encolado
CEPEX	75010XX ; 0501XXX	Codo 90°	50 - 63 - 160 - 200 - 225	10	Unión por encolado
CEPEX	75020XX ; 0502XXX	Codo 45°	50 - 63 - 160 - 200 - 225 - 250 - 315	10	Unión por encolado
CEPEX	75030XX ; 0503XXX	Te 90°	50 - 63 - 160 - 200 - 225 - 250 - 315	10	Unión por encolado
CEPEX	75050XX ; 0505XXX	Manguito	50 - 63 - 160 - 200 - 225 - 250 - 315	10	Unión por encolado

AENOR

Asociación Española de Normalización y Certificación

First issued on 2014-11-04 Validity date 2019-11-04

AENOR

Asociación Española de Normalización y Certificación

Génova, 6. 28004 Madrid. España Tel. 902 102 201 – www.aenor.es



Mandaté par AFNOR Certification



CERTIFICAT

TUBES ET RACCORDS EN PVC NON PLASTIFIÉ RIGIDE

RACCORDS POUR RÉSEAUX D'EAU AVEC PRESSION Désignation commerciale : CEPEX

Le CSTB atteste que le(s) produit(s) ci-dessus est(sont) conforme(s) à des caractéristiques décrites dans le référentiel de certification NF 055 en vigueur, après évaluation selon les modalités de contrôle définies dans ce référentiel.

En vertu de la présente décision notifiée par le CSTB, AFNOR Certification accorde à :

La société

Usine de

CEPEX S.A. Lluis Companys 51-53 E - 08400 GRANOLLERS (Barcelona) E - 08400 GRANOLLERS (Barcelona)

le droit d'usage de la marque NF TUBES ET RACCORDS EN PVC NON PLASTIFIÉ RIGIDE pour le(s) produit(s) objet(s) de cette décision, pour toute sa durée de validité et dans les conditions prévues par les règles générales de la marque NF et le référentiel mentionné ci-dessus.

Décision d'admission n° 50-1-P-01 du 1er mars 1997 Décision de reconduction n° 50-1-P-29 du 28 mai 2015

Cette décision annule et remplace la décision nº 50-1-P-28 du 7 août 2014

Sauf retrait, suspension ou modification, ce certificat est valide. Le certificat en vigueur peut être consulté sur le site internet <u>www. evaluation.cstb.fr</u> pour en vérifier sa validité.

CARACTÉRISTIQUES CERTIFIÉES

Normes applicables : NF EN 1452, NF T 54-029

Dimensions Résistance à la pression Résistance aux sollicitations par pressions alternées Ce certificat comporte 2 pages.

Correspondant Fabrice MIEMOUNITOU Tél. : 01 64 68 88 70 Fax : 01 64 68 84 44





Mandaté par AFNOR Certification



page 2/2

TUBES ET RACCORDS EN PVC NON PLASTIFIÉ RIGIDE

Décision d'admission n° 50-1-P-01 du 1er mars 1997 Décision de reconduction n° 50-1-P-29 du 28 mai 2015

Désignation commerciale : CEPEX

Raccords en PVC pour réseaux d'eau avec Pression pour assemblage par collage (RPC)

Désignation	Angle	Orifice (*)	Dimensions (mm) (**)
Coudes	45°	FF	20 ; 25 ; 32 ; 40
Té	90°	FFF	20 ; 25 ; 32 ; 50 ; 63
Manchons	/	FF	20 ; 25 ; 32 ; 40 ; 50 ; 63 ; 75 ; 90 ; 110 ; 125 ; 140 ; 160
Mamelons réduits longs	/	MF	160-110 ; 160-125
Coudes	90°	FF	20 ; 25 ; 50

(*) M = mâle

(**) Pour dimensions égales : DN

F = femelle

Pour dimensions réduites : D1 - D2





СВИДЕТЕЛЬСТВО

ченный орган Стороны, руководитель уполномоченного органа, ваименование административно-территориального образования)

о государственной регистрации

MRU.23.KK.08.013.E.000917.07.14

от25.07.2014 г.

сто нахожвения изготова

Пролукция: Трубы, соединительные детали (фитинги), арматура трубопроводная и комплектующие к ней из термопластов торговой марки "СЕРЕХ". Изготовлена в соответствии с документами: Сведения о составе продукции. Изготовитель (производитель): "СЕРЕХ S.A.U.", Av. Ramon Ciurans, 40 - PI Congost P6, 08530 La Garriga (Barcelona), Spain(Испания). Получатель: ЗАО "Астрал СНГ", 109052, г. Москва, ул. Смирновская, д. 25, стр. 10, (Российская Федерация).

на соответствие Единых санитарно-эпидемиологических и гигиенических требований к товарам, подлежащим санитарно-эпидемиологическому надзору (контролю).

прошла государственную регистрацию, внесена в Реестр свидетельств о государственной регистрации и разрешена для производства, реализации и использования, почто в производства, почто в количественно-питьсевое водоснабжение, пищевая промышленность

Настоящее свидетельство выдано на основании (перечислить рассмотренные протоколы исследований, наименование организации (испытательной лаборатории, центра), проводившей исследования, другие рассмотренные документы): протокол Краснодарского филиала ФБУЗ "Центр гигиены и эпидемиологии по железнодорожному транспорту" № 1204 от 04.07.2014г. Экспертное заключение Краснодарского филиала ФБУЗ "Центр гигиены и эпидемиологии по железнодорожному транспорту" № 1458 от 14 июля 2014г.

Срок действия свидетельства о государственной регистрации устанавливается на весь период изготовления продукции или поставок подконтрольных товаров на территорию таможенного союза

Nº0305369

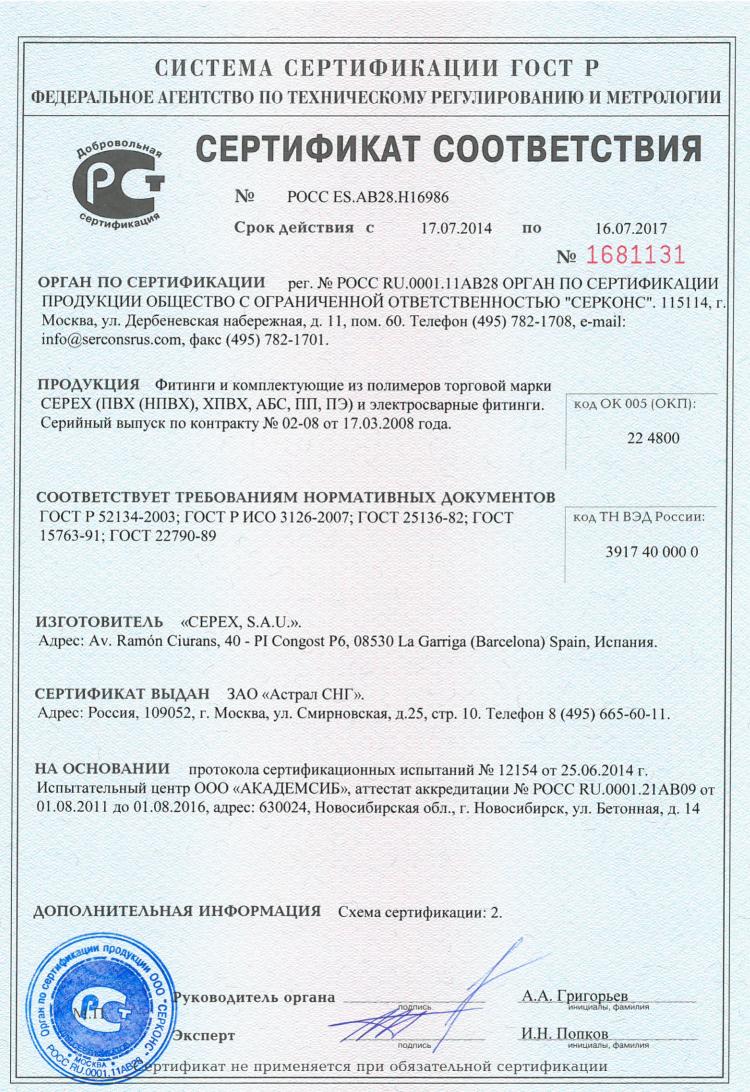
Подпись, ФИО, должность уполномоченного лица. выдавшего документ, и печать органа (учреждения). выдавшего документ





теля (производителя), получателя)

(Ф. И. О./подпись) и изизи М. П



Бланк изготовлен ЗАО "ОПЦИОН", www.opcion.ru, (лицензия № 05-05-09/003 ФНС РФ уровень В) тел. (495) 726 4742, г. Москва, 2014 г

Product certificate K20878/02



 Issued
 2015-06-15

 Replaces
 K20878/01

 Page
 1 of 3

PVC fittings for solvent cement joints

STATEMENT BY KIWA

With this product certificate, issued in accordance with the Kiwa Regulations for Product Certification, Kiwa declares that legitimate confidence exists that the products supplied by

Cepex S.a.u.

as specified in this product certificate and marked with the Kiwa®-mark in the manner as indicated in this product certificate may, on delivery, be relied upon to comply with Kiwa evaluation guideline BRL-K17301 "Piping systems of PVC for the transport of drinking water and raw water".

Bouke Meekma Kiwa

Publication of the certificate is allowed.

Advice: consult www.kiwa.nl in order to ensure that this certificate is still valid.

Supplier

Cepex C/ Lluis Companys 5153 E08400 GRANOLLERS Spain Tel. 0034938704208 Fax. 0034938795711

> Certification process consists of initial and regular assessment of: • quality system

Sir Winston Churchillaan 273 Postbus 70 2280 AB RIJSWIJK The Netherlands

Kiwa Nederland B.V.

Tel. +31 70 414 44 00 Fax +31 70 414 44 20 info@kiwa.nl www.kiwa.nl



product

Kiwa[®] Product certificate Page 2 of 3

PVC fittings for solvent cement joints

PRODUCT SPECIFICATION

Fittings with adhesive connections of PVC-U according to evaluation guideline BRL-K17301 "Plastics piping systems of PVC for the transport of cold drinking water and raw water".

The dimensions and types, in pressure class PN16, given in the table below are part of this product certificate.

Та	ble	e 1	

Nominal	Tee 45°	Tee 90°	Elbow 45 °	Elbow 90 °
Dimensions				
(in mm)				
12				
16				
20		Х	Х	Х
25		Х	Х	Х
32		Х	Х	Х
40		Х	Х	Х
50		Х		Х
63				
75		Х	Х	Х
90			Х	

Table 2

Nominal	Crosspieces	Caps	Sockets	Reducers
Dimensions				
(in mm)				
12				
16				
20		Х	Х	
25		Х	Х	25 x 20
32		Х	Х	32 x 25
40		Х	Х	40 x 32
50		Х	Х	50 x 40
63		Х	Х	63 x 50
75		Х	X	75 x 63
90		Х	Х	90 x 75

MARKING

De fittings shall be marked with the Kiwa®-mark.

Fittings

The minimum required marking on the *fittings* shall be:

- **KIWA** for smaller dimensions in agreement with Kiwa; manufacturer name, trade name or logo; •
- •
- material identification PVC;
- nominal pressure (PN);
- nominal dimension of the corresponding pipe; •
- production period or production code. •

Location of the marks: on every fitting.

The realization of the marks is as follows: clear, durable and indelible.

Kiwa[®] Product certificate

PVC fittings for solvent cement joints

HYGIENIC ASPECTS

Approval:

This product is approved on the basis of the requirements set in the "Regeling materialen en chemicaliën drink- en warm tapwatervoorziening" ("Materials and chemicals in the supply of drinking water and warm tap water Regulation"; published in the Government Gazette).

Criteria hygienic aspects:

The hygienic aspects are based on two main criteria. The product shall permanently comply with:

- The product recipe approved during the assessment procedure. The recipe is laid down in the for confidentiality reasons undisclosed 'appendix hygienic aspects' to certificate K20878. This recipe is not to be changed without prior approval by Kiwa according to the Kiwa approval procedure for the hygienic aspects;
- Specific product requirements for the hygienic aspects, laid down in 'appendix hygienic aspects' to certificate K20878. For confidentiality reasons this appendix is not public.

APPLICATION AND USE

The products are intended for PVC-U piping systems for the transport of drinking water and raw water heated to 45° degrees.

RECOMMENDATIONS FOR CUSTOMERS

Check at the time of delivery whether:

- the supplier has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport etc.

If you should reject a product on the basis of the above, please contact:

• Cepex S.a.u.

and, if necessary,

• Kiwa Nederland B.V.

Consult the supplier's processing guidelines for the proper storage and transport methods.





Am Zehnthof 191a 45307 Essen

Lehr- und Versuchsgesellschaft für innovative Hygiene-Technik mbH

Institut für angewandte Bau- und Bäderhygiene

Prüfzeugnis

gem. Empfehlung des BGA zur Eignungsprüfung für Kunststoffe und nicht metallische Werkstoffe im Rahmen des Lebensmittelund Bedarfsgegenständegesetzes im Trinkwasserbereich (KTW)

für

CEPEX SAU C/Lluis Companys 51-53 08400 Granollers (Barcelona) Spain

Prüfmaterial:	PVC - Fittings
Eingang:	06.03.1996
Prüfkörper:	200 x 200 mm
Einsatzbereich:	Installationsmaterial für den Trinkwasserbereich
Charakteristik:	Farbe; dunkelgrau
Gegenstand der Untersuchung:	Migrationsverhalten des Materials gegenüber Chlor

Beurteilung der Ergebnisse:

Das zur Prüfung gem. Empfehlungen der Arbeitsgruppe "Trinkwasserbelange" der BGA –Kommission vorgelegte Material PVC – Fittings erfüllt in hygienisch – technologischer Hinsicht alle physikalisch – chemischen Kriterien gem. 1. und 2. Mitteilung des Bundesgesundheitsamtes (s. dazu Bundesgesundheitsblatt 20 – 1977 – 10 bis 60 bzw. 124 bis 129) und ist somit für Installationen im Trinkwasserbereich als geeignet einzustufen.

...2



Blatt 2zu unserem Prüfzeugnis vom 25.04.2003an:CEPEX SAU, 08400 Granollers (Barcelona), Spain

Untersuchungsbedingungen:

Temperatur (C°): 25

Cl₂ – Ausgangskonz. (mg/l): 0,6

Vorbehandlung:72 Stunden mit einem aus der zentralen Trinkwas-
serversorgung stammenden, chlorfreien Wasser

Kontaktzeit: 3 x 3 Tage bei einem Versuchsansatz

		Veränderungen ge- genüber Ver- suchswasser		
Parameter	13. Tag 46. Tag		7.– 9.Tag	79. Tag
Farbe	klar	klar	klar	keine
Trübung	ohne	ohne	ohne	keine
Geruch	ohne	ohne	ohne	keine
Neigung zur Schaumbildung	nicht vorhanden	nicht vorhanden	nicht vorhanden	keine
	M	Grenzwerte M = mg/m ² x Tag		
org. C	0,48	<u>M = mg/m² x Tag</u> 0,32	0,12	10
Chlorzehrung (fr. Chlor) [mg/l]	0,68	0,53	0,41	8
		Richtwerte M = mg/m ² x Tag		
Chloramin	< 0,03	M = mg/m ² x Tag < 0,03	< 0,03	·
Oxidierbarkeit	0,34	0,30	0,18	

Dr. D. Pacik

45307 Essen, 25.04.2003

Approval Number: 1509553 Test Report: M106033



Water Regulations Advisory Scheme Ltd. Unit 13, Willow Road, Pen y Fan Industrial Estate, Crumlin, Gwent, NP11 4EG

23rd October 2015

Cepex SAU Av. Ramon Ciurans 40, Pol. Ind. Congost, Parcela 6, 08530 La Garriga (Barcelona), Spain

WATER REGULATIONS ADVISORY SCHEME LTD. (WRAS) <u>MATERIAL APPROVAL</u>

The material referred to in this letter is suitable for contact with wholesome water for domestic purposes having met the requirements of BS6920-1:2000 and/or 2014 'Suitability of non-metallic products for use in contact with water intended for human consumption with regard to their effect on the quality of the water'.

The reference relates solely to its effect on the quality of the water with which it may come into contact and does not signify the approval of its mechanical or physical properties for any use.

POLYVINYLCHLORIDE (PVC, PVC-U AND CPVC) - COMPONENTS - ONLY LEAD FREE PVC-U LISTED IN THIS 5300 SECTION.

Cepex PVC-U Fittings (beginning with product code of 05). Grey coloured, injection moulded PVC-U fittings. For use with water up to 23 °C.

APPROVAL NUMBER: 1509553 APPROVAL HOLDER: CEPEX SAU

The Scheme reserves the right to review approval. Approval 1509553 is valid between September 2015 and September 2020

An entry, as above, will accordingly be included in the Water Fittings Directory on-line under the section headed, "Materials which have passed full tests of effect on water quality".

The Directory may be found at: www.wras.co.uk/directory

Yours faithfully

Jason Furnival Approvals & Enquiries Manager Water Regulations Advisory Scheme

WRAS MATERIAL APPROVAL - MATERIALS WHICH HAVE PASSED FULL TESTS OF EFFECT ON WATER QUALITY

The material referred to in this letter is suitable for contact with water for domestic purposes. Approval of this material does not signify the approval of its mechanical or physical properties for any use.

Manufacturers or applicants may only quote in their sales literature terms which are used in this letter, namely that; 'the material as listed, having passed the tests of effect on water quality, is suitable for use in contact with wholesome water'

This may be abbreviated to 'Water Regulations Advisory Scheme - Approved Material' or 'WRAS Approved Material'.

The scope of an Approval does not extend to rebranded materials unless otherwise agreed by the Scheme.

Use of the WRAS Approved Material Logo

Approval holders may use the WRAS Approved Material logo and make reference to any approval issued by WRAS Ltd. in respect of a particular material or range of materials provided the approval is, and remains valid.

Approval holders are entitled to use the logo on the packing, promotional literature and point of sale advertising Approved Materials.

Modifications to existing Approvals

It is a condition of WRAS Material Approval that NO changes or modifications to the Approved Material, be made without the Approval Holder first notifying WRAS Ltd. Full details of the proposed changes must be provided to the Scheme. Failure to comply with this condition will immediately invalidate a previously granted Approval.

Re-Approval

WRAS will write to you 1 year before the approval expires asking whether you would like to renew it. Please complete the relevant section of the MA3 application form which will be included with the letter and return to WRAS (via e-mail or post).

Please note it is the responsibility of the Approval Holder to ensure the Approval remains valid. WRAS Ltd. accepts no liability for the delay in granting approval where this is caused by circumstances outside of the Scheme's control.