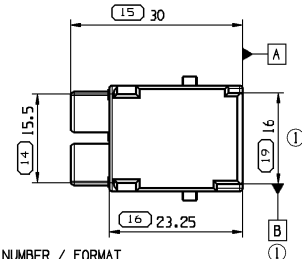
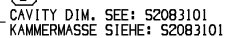
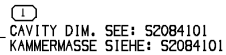
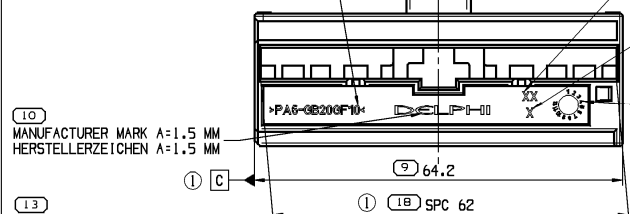


DWG STATUS				ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
DATE	STG	REV	N/P/CHG						
25JA07	R	01			INITIAL RELEASE / PRELIM		R.ZIE	J.SAT	M.SKR
06SE07	R	01	AA	E8	DIM / MASS 18.5 ±0.3 WAS / WAR 18.5				
			AB	E3	ADDED DIM 16 / MASS 16 HINZU				
			AC	C7	DATUM C WAS B / BEZUG C WAR B				
			AD	D3	DATUM/BEZUG B REPOSITIONED/NEU POSITIONIERT				
			AE	C7	ADDED DIM SPC 62 / MASS SPC 62 HINZU				
			AF	E5	DIM / MASS SPC 21.6 WAS / WAR 21.6				
			AG	B/C5	ADDED SPC REMARK / SPC BEMERKUNG HINZU		R.ZIE	J.SAT	P.LES
17SE07	R	01	AH	C2	REMARK "ONLY FOR DELPHI..." REMOVED REMARK "ONLY FOR DELPHI..." ENTFALLT		R.ZIE	J.SAT	P.LES



4 CAVITY DIM. SEE: ESD20191
KAMMERMASSE SIEHE: ESD20191

11
MATERIAL NAME ACCORDING TO VDA 260 /
FORMAT ACCORDING TO DIN 1451; H=1.6 MM
WERKSTOFFKENNZEICHNUNG NACH VDA 260 /
SCHRIFTART NACH DIN 1451; H=1.6 MM



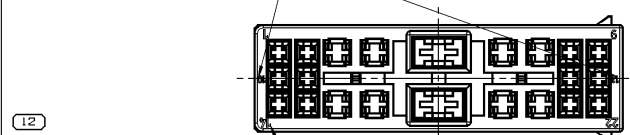
6
TOOL CAVITY NUMBER / FORMAT
ACCORDING TO DIN 1451; H=1.6 MM
NESTKENNZEICHNUNG / SCHRIFTART
NACH DIN 1451; H=1.6 MM

INDEX REPLACEMENT INSERT /
FORMAT ACCORDING TO DIN 1451; H=1.6 MM
WECHSELSELEINSATZ INDEXSTEMPEL /
SCHRIFTART NACH DIN 1451; H=1.6 MM

DATE INSERT SIMILAR FIRM HASCO Z 485/6/1;
HAS TO BE THE MANUFACTURING DATE
DATUMSSTEMPEL AEHNLICH FA. HASCO Z 485/6/1;
ENTSPRECHEND DEM HERSTELLUNGSDATUM

MANUFACTURER MARK A=1.5 MM
HERSTELLERZEICHEN A=1.5 MM

13
PART CAVITY NUMBER / FORMAT
ACCORDING TO DIN 1451; H=1.2 MM
KAMMERKENNZEICHNUNG / SCHRIFTART
NACH DIN 1451; H=1.2 MM

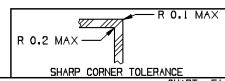


12
PART CAVITY NUMBER / FORMAT
ACCORDING TO DIN 1451; H=1.6 MM
KAMMERKENNZEICHNUNG / SCHRIFTART
NACH DIN 1451; H=1.6 MM

SAFETY/COMPLIANCE		FIT/FUNCTION		TOTAL ON DRAWING		0	
S/C CHECKPOINTS		F/F CHECKPOINTS		LAST NO. USED		0	
NO. & TYPE		DESCRIPTION		RATIONALE		PTS. ZONE	
- -		-		-		- -	

- LETTERS AND ENGRAVINGS 0.2 MM RAISED
- ① - SPC: STATISTICAL PROCESS CONTROL
- MATING PARTS:
LOCKING COMB: DWG-NO.: 13600345
RECEPTACLE HOUSING: DWG-NO.: 13600349

- SCHRIFTEN UND GRAVUREN 0.2 MM ERHABEN
- ① - SPC: STATISTISCHE PROCESS KONTROLLE
- PASSENDE GEGENSTUECKE:
VERRIEGLUNGSKAMM: ZCHG-NR.: 13600345
FSHG: ZCHG-NR.: 13600349



☐ DIN TO CHECK PRIEFASSE		DIMENSIONAL RANGE (MM)										CHART E1	
☐ DIN FOR HELP HILFASSE		FROM TO	> 0 20	> 20 30	> 30 70	> 70 100	> 100 150	> 150 200	> 200 250	> 250 300	> 300 400		
TOLERANCE UNLESS OTHERWISE SPECIFIED													
☐ THEORETIC DIN THEORET. DIN			±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2		
ANGULAR TOLERANCE ±2°													

DWG TYP PART DRAWING		DISTR CODE D
WEIGHT (GR) 18.55		
VOLUME (CM ³) 13.75		
ROUTING		

UNLESS OTHERWISE SPECIFIED

GENERAL TOLERANCES
ACCORDING TO:

SEE CHART
SIEHE TABELLE

GD&T
ACCORDING TO:
ISO 1101

REFERENCE
PART DRAWING

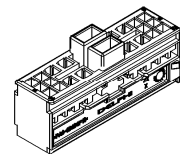
FIRST ANGLE PROJECTION

DO NOT
SCALE

USE MATH
DATA

CAD

UNIGRAPH



DELPHI

DELPHI DEUTSCHLAND GMBH
D-42119 WUPPERTAL

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ZWECKE ALS FÜR DIE BEREITSTELLUNG VON DIENSTLEISTUNGEN UND WAREN
AN DELPHI CORPORATION ZU NUTZEN.

	DATE
DR R.ZIEMBA	24JA07
APV01 J.SCHATTLING	25JA07
APV02 M.SIKORA	07MR07
APV03	
APV04	
APV05	

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001
POTENTIELL GEFÄHRLICHE STOFFE UND REZYKLATANTEIL
GEMÄSS DELPHI 10949001

MATERIAL	SEE CHART / SIEHE TABELLE
----------	---------------------------

DRAWING NAME

INSERT 22 WAY
FOR RECEPTACLE HOUSING 22 WAY - REC
EINSATZ 22 POL.
FUER FSHG 22 POL. - REC

DRAWING NUMBER
1 26 00 250

13600352						
SIZE A2	SCALE 5:1	FRAME NO 1 OF 1	SHEET NO 1 OF 1	STG R	REV 01	N/P AH

A	B
CONTROLLED DOCUMENTS ARE ONLY AVAILABLE ON THE SERVER	