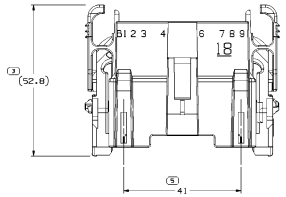
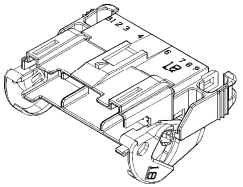
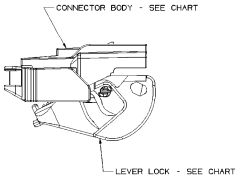
SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL [ ] DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	5
	LAST NO. USED	5

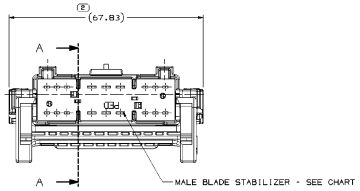
MISSING SYMBOLS
NO MISSING SYMBOL NUMBER

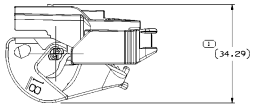
ZONE	REVISION HISTORY	AUTH	DR	APVD/DATE
				1 / 2
-	RELEASED	412686	KLO/LO	KLM/LP
-	REVISED GRAPHICS	413298	JR/_JR	MLP/MLP

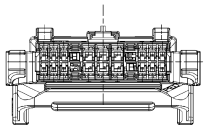


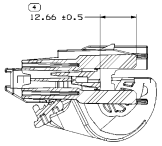








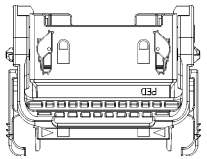




SECTION A-A

DIMENSION 4 LOCATING MALE BLADE STABILIZER IN PRE-STAGED POSITION

MEASUREMENT TO BE TAKEN AT CROSS SECTION



NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM. MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER DRMP-4.7-CS-01.
3. TO BE USED WITH APPROPRIATE DELPHI PACKARD ELECTRIC SYSTEMS DESIGNED HOLDERS.
4. TO BE PROCESSED USING DELPHI PACKARD ELECTRIC SYSTEMS BEST PRACTICE METHOD OR CUSTOMER ASSEMBLY INSTRUCTIONS.
5. FOR APPLICATION DATA SEE THE APPLICATION DRAWING.

PART NO	REV	N/P	STATUS	CONNECTOR BODY	LOCK CAM LEVER	MALE BLADE STABILIZER
13839176	02	-	-	15336460	13839166	15418982

DWG TYPE	PART DRAWING
STYLE	
VOLUME (CM³)	SCRIPT DWG

UNLESS OTHERWISE SPECIFIED
THIS DOCUMENT IS TO BE INTERPRETED WITH ASME Y14.5M-1994 AND ASME Y14.41-2003 AS APPLICABLE. DIMENSIONING AND TOLERANCING REQUIREMENTS AS DEFINED IN ASME Y14.5M-1994 FEATURING 021 BY BASIC REPRESENTATIVE PROBLEMS OF SAUM REFERENCES.

ALL DIMENSIONS ARE IN MILLIMETERS

(N/A) PROCESS INSPECTION DIMENSION
DIMENSIONS DESIGNED AS [ ] INDICATE PROCESS INSPECTION AS TO TOLERANCE LIMITS ARE ESTABLISHED.

ATMOSPHERICAL MARC (MM)									
FROM	0.5	3.20	6.30	12.50	31.50	125.0	315.0	1250	3150
TO	3.20	6.30	12.50	31.50	125.0	315.0	1250	3150	4000
TOLERANCE (IN.XXX)									
	.005	.010	.015	.020	.030	.060	.120	.250	.500

SYSTEM OF DIMENSIONS	
THIRD ANGLE PROJECTION	DO NOT SCALE USE MATH DATA

MATERIAL
SEE DRAWING

FINISH
ASM CONN 18 M GT 150 280

DRAWING NUMBER
13839176

SIZE	SCALE	TRANS WT	SHEET NO	QTY	REV	N/P
A0	2:1	1 OF 1	1 OF 1	1	R	02 -

DELPHI

DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WARREN, OH

DR		DATE
APVD1	B. LOPEZ B.	01DEC10
APVD2	B. LOPEZ B.	01DEC10
APVD3	MATTHEW L.PENN	03DEC10
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI (GMW003)

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