



NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
AUTOMATICALLY PROVIDE THE NUMBER FOR INSPECTION
(USE MATH MODEL FOR PRECISE DIMENSIONS), FOR ALL
OTHER DIMENSIONS CALL OUT DIMENSIONS TO FACE
BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA
2. TERMINAL MUST BE MADE USING NIT 1489 OIL WITH A
THIN LAYER ADDED (SEE ILLUSTRATIONS) WITH
WITH IT'S OWN CALIBRATED DIMENSIONING SPECIALTY
PRODUCTS DURING THE FORM PROCESSING SPECIALTY
WITH STAMPING, NIT OIL MUST BE PRESENT ON THE MATING
INTERFACE AREA AND THE EXPOSED SURFACES OF THE GRIP
WINGS, THE RECOMMENDED APPLICATION METHOD UTILIZES A
MISTURE QUANTITY OF 1/8" TO 1/4" OF THE OIL
ANY DEVIATION FROM THIS LUBRICANT MUST BE APPROVED BY
DELPHI TOOLING GROUP AND THE EXPOSED SURFACES
3. DO NOT PROPE, TEST OR OTHERWISE CONTACT THE INTERIOR REGION (THE
AREA OF THE TERMINAL) AND ANY DAMAGE OR DANGERS
OCCUR COMPROMISING THE PERFORMANCE OF THE ELECTRICAL INTERFACE.
4. TERMINAL CAN BE USED IN ANY 2.4 MM (SIZE 12 MIL 39029)
INDUSTRY STANDARD WIRE, THE EXPOSED SURFACES OF THE
TERMINAL IS A DIRECT REPLACEMENT FOR EQUIVALENT TOOL
THE TOOL 1062-102-XXX FAMILY OF STAMPED AND FORMED CONTACTS
5. REFER TO DRAWING NUMBER 13922721 FOR TERMINAL APPLICATION INFORMATION
SUBJECT TO ANY CHANGES TO THE DRAWING

1567971	01	AJ	SILVER	2	137	2-4-7-7	NA
1783502	01	- OBSOLETE	SOLD	4-6	10	4-5-7-7	1783505
1783504	01	- OBSOLETE	SOLD	2-6	10	4-5-7-7	1783506
1783521	02	AJ	SOLD	0	10	3-4-4-8	1783524
1783522	02	AJ	SOLD	0	10	3-4-4-8	1783525
1783530	02	AJ	SOLD	2	13	2-8-9-12-9	1783531
1783531	02	AJ	SOLD	2	13	2-8-9-12-9	1783532
1783534	02	AJ	SOLD	2	137	6-4-1-2-5	1783536
1783535	02	AJ	SOLD	2	137	6-4-1-2-5	1783537
1783536	02	AJ	SOLD	1	15-5-5-5	4-4-2-6-1-7	1783538
1783537	02	AJ	SOLD	1	15-5-5-5	4-4-2-6-1-7	1783539
1783538	02	AJ	SOLD	1	15-5-5-5	4-4-2-6-1-7	1783540
1783539	02	AJ	SOLD	1	15-5-5-5	4-4-2-6-1-7	1783541
1783547	02	AJ	SOLD	1	15-5-5-5	4-4-2-6-1-7	1783546
1783548	02	AJ	SOLD	1	15-5-5-5	4-4-2-6-1-7	1783547
1783549	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783549
1783550	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783550
1783551	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783551
1783552	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783552
1783553	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783553
1783554	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783554
1783555	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783555
1783556	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783556
1783557	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783557
1783558	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783558
1783559	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783559
1783560	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783560
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1783562	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783562
1783563	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783563
1783564	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783564
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1783570	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783570
1783571	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783571
1783572	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783572
1783573	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783573
1783574	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783574
1783575	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783575
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1783577	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783577
1783578	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783578
1783579	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783579
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1783581	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783581
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1783585	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783585
1783586	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783586
1783587	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783587
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1783623	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783623
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1783663	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783663
1783664	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783664
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1783666	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783666
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1783668	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783668
1783669	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783669
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1783671	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783671
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1783678	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783678
1783679	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783679
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1783681	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783681
1783682	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783682
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1783685	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783685
1783686	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783686
1783687	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783687
1783688	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783688
1783689	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783689
1783690	02	AJ	SOLD	0	7-9-1-1	7-2-6-3-1	1783690
1783							

1. TERMINAL: COPPER ALLOY - 0.406 THK
SLEEVE: STAINLESS STEEL - 0.25 THK

ASSEMBLY NOTES :

1. SLEEVE MUST WITHSTAND PULL-OFF FORCE IN DIRECTION
PARALLEL TO CENTER OF TERMINAL OF 60 NEWTONS MIN.

ASSEMBLY NOTES :

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TITLE PART DRAWING	
DATE JUL 20 1971	
DRAWN BY J. D.	
CHECKED BY J. D.	
UNITED STATES GOVERNMENT PRINTING OFFICE: 1967 O 348-600 GPO : 1967 O 348-600	
1. PREPARED BY: J. D.	
2. CHECKED BY: J. D.	
3. APPROVED BY: J. D.	
4. DATE: JUL 20 1971	
5. SCALE: 1:1	
6. SHEET NO. 1 OF 1	
7. PROJECT NO. 100-100000-1	
8. DRAWING NO. 100-100000-1	
9. TITLE: PART DRAWING	
10. DATE: JUL 20 1971	
11. SCALE: 1:1	
12. SHEET NO. 1 OF 1	
13. PROJECT NO. 100-100000-1	
14. DRAWING NO. 100-100000-1	
15. TITLE: PART DRAWING	
16. DATE: JUL 20 1971	
17. SCALE: 1:1	
18. SHEET NO. 1 OF 1	
19. PROJECT NO. 100-100000-1	
20. DRAWING NO. 100-100000-1	
21. TITLE: PART DRAWING	
22. DATE: JUL 20 1971	
23. SCALE: 1:1	
24. SHEET NO. 1 OF 1	
25. PROJECT NO. 100-100000-1	
26. DRAWING NO. 100-100000-1	
27. TITLE: PART DRAWING	
28. DATE: JUL 20 1971	
29. SCALE: 1:1	
30. SHEET NO. 1 OF 1	
31. PROJECT NO. 100-100000-1	
32. DRAWING NO. 100-100000-1	
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36. SHEET NO. 1 OF 1	
37. PROJECT NO. 100-100000-1	
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52. DATE: JUL 20 1971	
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55. PROJECT NO. 100-100000-1	
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60. SHEET NO. 1 OF 1	
61. PROJECT NO. 100-100000-1	
62. DRAWING NO. 100-100000-1	
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67. PROJECT NO. 100-100000-1	
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70. DATE: JUL 20 1971	
71. SCALE: 1:1	
72. SHEET NO. 1 OF 1	
73. PROJECT NO. 100-100000-1	
74. DRAWING NO. 100-100000-1	
75. TITLE: PART DRAWING	
76. DATE: JUL 20 1971	
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78. SHEET NO. 1 OF 1	
79. PROJECT NO. 100-100000-1	
80. DRAWING NO. 100-100000-1	
81. TITLE: PART DRAWING	
82. DATE: JUL 20 1971	
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84. SHEET NO. 1 OF 1	
85. PROJECT NO. 100-100000-1	
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90. SHEET NO. 1 OF 1	
91. PROJECT NO. 100-100000-1	
92. DRAWING NO. 100-100000-1	
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96. SHEET NO. 1 OF 1	
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98. DRAWING NO. 100-100000-1	
99. TITLE: PART DRAWING	
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103. PROJECT NO. 100-100000-1	
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