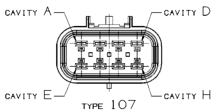
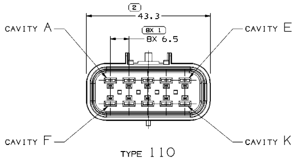
SYMBOL DEFINITION			MISSING SYMBOLS
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ⬭ DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	59	NO MISSING SYMBOL NUMBER
	LAST NO. USED	13	

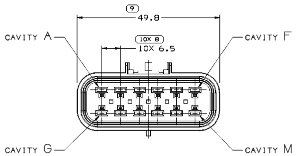
DWG STATUS DATE	STG	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
11JL01	R	01	-	-		ALL PARTS - ADDED NOTE 4	210804	EVV	GGI	SAN
26JN03	R	02	-	-		ALL PARTS - ADDED NOTE #3 AND NOTE #4, REMOVED PLASTIC NOTE: 15326655 AND 15326661 - ADDED MATING TPA	243012	TLD	TLD	SAN
19DE05	R	03	-	-		13544513 - RELEASED	275733	JBD	JAA	JGS
09AP07	R	04	-	-		15326655, 15326661, 15326667, 15326915 & 15326922 - UPDATED PDM ATTRIBUTES	400967	JPH	FKV	PYP
12JN09	R	05	-	-		ALL PARTS - ADDED APPLICATION DATA & APPEARANCE ITEM NOTES AND REMOVED TPA & MATING COLUMNS FROM CHART	408088	EGR	EVV	VMR
12AU11	R	06	-	-		ALL PARTS - 2X (25.45) WAS 2X 25.45	415083	JEG	JAA	VMR



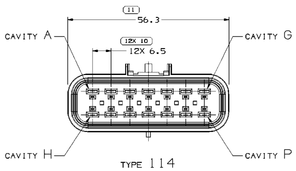
TYPE 107
SAME AS TYPE 108
EXCEPT FOR CAVITY D
IS BLOCKED



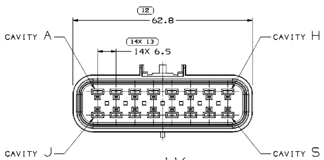
TYPE 110
SAME AS TYPE 108
EXCEPT AS SHOWN



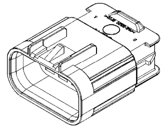
TYPE 112
SAME AS TYPE 108
EXCEPT AS SHOWN

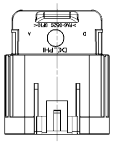


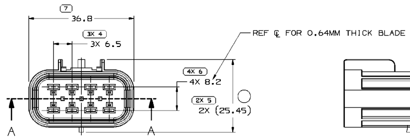
TYPE 114
SAME AS TYPE 108
EXCEPT AS SHOWN



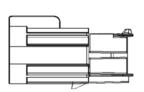
TYPE 116
SAME AS TYPE 108
EXCEPT AS SHOWN

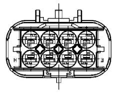


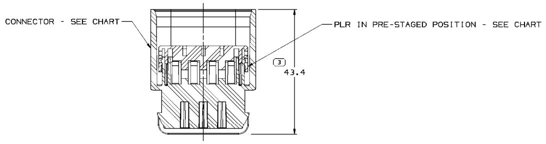




TYPE 108







SECTION A - A

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. FOR APPLICATION DATA SEE THE INDIVIDUAL APPLICATION DRAWINGS.
3. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER DPNP-4.7-CS-01.
4. SEALING CODE 4 - DESIGN WILL MEET REQUIREMENTS OF SAE/USCAR-2 CONNECTOR SYTEM ENVIRONMENTAL TEST FLOWCHART (PRESSURE/VACUUM AND SUBMERSION).

PART NO	REV	N/P	STATUS	TYPE	CONNECTOR	PLR
13544513	01	AB	-	107	13544512	15326652 / ID406319
15326922 / ID406342	A5	-	-	114	15326921 / ID406346	15326919 / ID406343
15326915 / ID406336	A5	-	-	112	15326914 / ID406340	15326912 / ID406337
15326667 / ID406347	A5	-	-	116	15326663 / ID406351	15326664 / ID406352
15326661 / ID406329	A5	-	-	110	15326657 / ID406333	15326658 / ID406330
15326655 / ID406321	A5	-	-	108	15326651 / ID406318	15326652 / ID406319

(N/A) PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONAL RANGE (MM)									CHART E1
FROM TO	> 0 20	> 20 30	> 30 70	> 70 100	>100 150	>150 200	>200 250	>250 300	>300 400
TOLERANCE UNLESS OTHERWISE SPECIFIED									
	±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2
ANGULAR TOLERANCE ±2°									

DWG TYPE: PART DRAWING
STYLE
VOLUME (CM³)
DISTR CODE: D

UNLESS OTHERWISE SPECIFIED
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.

ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE

THIRD ANGLE PROJECTION

DO NOT SCALE
USE MATH DATA
CAD NX

DELPHI

DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WARREN, OH

		DATE
DR		
APVD1	M. MCCALL	25JL97
APVD2	M. MCCALL	25JL97
APVD3	S. A. NORLING	03OC97
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001

MATERIAL
SEE CHART

DRAWING NAME
TAXI ASM CONN M GT 280 SLD

DRAWING NUMBER
15326673

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A0	2:1	1 OF 1	1 OF 1	R	06	-