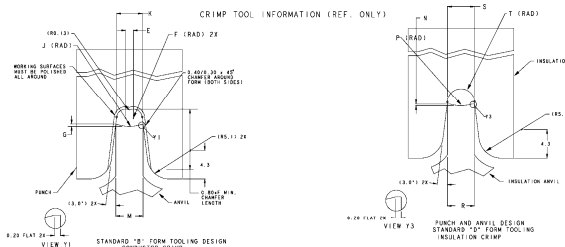
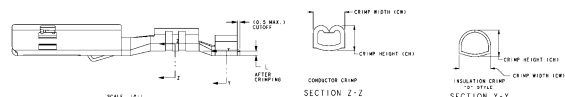


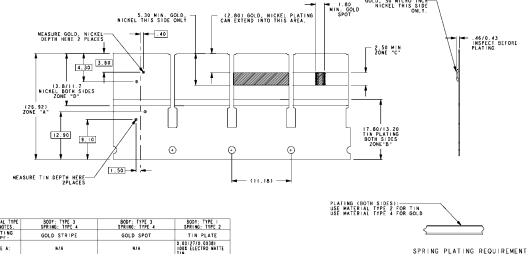
TABLE 1 - TERMINAL CRIMP DIMENSION (FOR REFERENCE ONLY)

SUPPLIER P/N 11A	SUPPLIER P/N GOLD	SHIP CODE	WIRE SIZE	CONDUCTOR CH (SECT 2-2, 7-0.05)	CONDUCTOR CW (SECT 2-2, 7-0.10)	INSULATION CH (SECT 1-1, 7-0.05)	INSULATION CW (SECT 1-1, 7-0.10)
54001625	54001627	15	18	2.05	2.05	2.45	2.46
54032058	54032062	20	22	1.15	2.05	2.15	2.46
			22	1.05	1.95	2.05	2.46



TOOL DIMENSION TABLE (FOR REFERENCE ONLY)

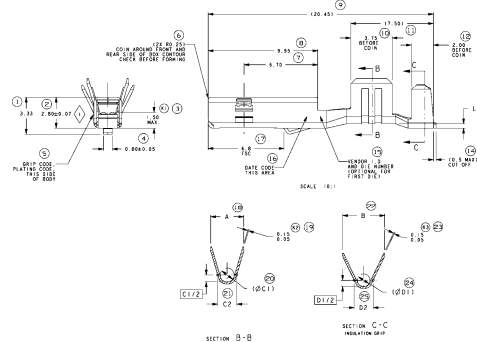
SPR COST	WIRE SPECIFICATION	F=1-0.005	F=1-0.005	F=1-0.005	F=1-0.005	F=1-0.005	F=1-0.005	F=1-0.005	F=1-0.005	F=1-0.005	F=1-0.005
20	CS-WIL/23-A/ MS-0200	0.14	0.43	0.09	2.06	1.59	1.59	3.16	2.15	2.33	2.33
16	CS-WIL/23-A/ MS-0200	0.92	0.50	0.13	2.56	1.99	1.97	3.18	2.34	2.52	2.53



SPRING PLATING REQUIREMENT

PLATING OPTIONS:

54000202	G	1329513	01	AE	M5592A2	M58B+IB	1554078R	O	AE	M5592A2	M58B+AB2	M587B+3	
54000202RWA	G	15502408	01	AB	13295913								
54000202RWA	G	1377174	01	AB	M58B+IB								
54000202RWA	G	15502627	01	AB	1277480								
54000202RWA	G	15502150	01	AB	13778814								
54000202RWA	G	13064983	01	AE	M5274H3	M58B+IBu							
54000202RWA	G	12953862	01	AB	13064983								
54000202RWA	G	15521504	01	AB	13064983								
54000202RWA	G	14061177	01	AB	M5512H3								
54000202RWA	G	15521506	01	AB	13013157	M04P5B+IB							
54000202RWA	G	13295861	01	AE	13064983								
PART NUMBER	REV	PART NUMBER	REV	N/P	BASE MAT'L SPEC OR MFG MAT'L SPEC	SPRING MFG MAT'L SPEC	PLATED PARTIALLY FORMED RIBS RIBS PART NUMBER	REV	N/P	PLATED PARTIALLY FORMED RIBS MFG MAT'L SPEC	PARTIALLY FORMED RIBS MFG MAT'L SPEC	PARTIALLY NOTCHED; FORMED RIBS MFG MAT'L SPEC	UNPLATED MFG MAT'L SPEC



PART NUMBER TIN PLATED	SHIP PLATING CBL, TIN	PART NUMBER GOLD STRIP, SPOT PLATED	SHIP PLATING CBL, GOLD	WIRE SPECIFICATION	A	B	WFC1	C2	SD1	Q2	L
54102160	10	54602002	2005	ESD-MIL123-AF WS-B200	2.5	3.1	0.78	1.4	1.40	2.3	0.44
54101825	18	54601627	1805	ESD-MIL123-AF WS-B200	3.0	3.7	1.08	1.8	1.75	2.4	0.44

NOTE

- [illegible]

LAST BALLOON: 33

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA

TOLERANCE UNLESS
OTHERWISE SPECIFIED:
DECIMALS ANGLES
TWO PLACE SEE DRAWING
THREE PLACE SEE DRAWING



DELPHI

DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
NAPERV, OH

Copyright 2008 Delta Corporation and/or its affiliates.
All rights reserved.
REVISED 2013
FILE NO. 11-100 TO THE STANDARD OF RED BELL CORPORATION

THE INFORMATION CONTAINED HEREIN IS UNCLASSIFIED
DATE 08-11-2010 BY 60322 UCBAW/SJS/STP

DATE

04	
14JAN64	MAZA, VERONICA 14JAN64

NPQ2	MAZA, VERONICA	14 JAOB
NPQ3	REYNOSA, JUAN C	15 JAOB

NPQ4	
NPQ5	

Substances of concern and reduced
content: PCBs, dioxins, furans, heavy
metals, etc.

SEE CHART

GRADING NAME	
PAVE FORM E ADVY 1 m	

TAXI TERM T APEX 1.3

1 3684624

SIZE	SCALE	FRAME NO	SHEET NO	STD	REV	P
A0	NONE	1 OF 1	1 OF 1	B	1.0	

710	7000	1 0 1	1 0 1	11	10
2					