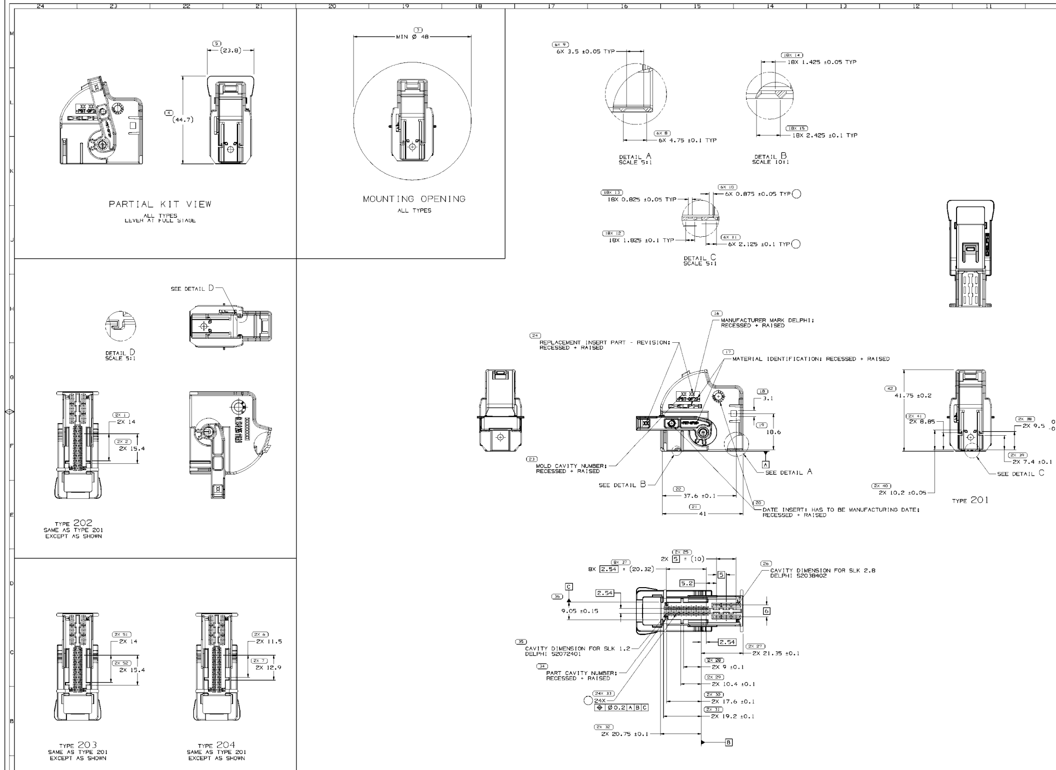

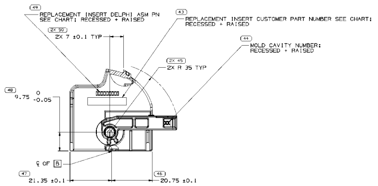

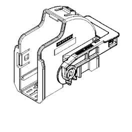

SYMBOL DEFINITION			MISSING SYMBOLS
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ◯ DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	189	NO MISSING SYMBOL NUMBER
	LAST NO. USED	52	

DATE	STG	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
23NO12	R	01	-	-		13687849, 13847749, 13850155-56 - WERE ON SHEET 1	420549	AH	AH	AH
20MR15	R	02	-	-		ALL PARTS - 6X 0.875 ±0.05 TYP WAS 18X 0.875 ±0.05 TYP & 6X 2.125 ±0.1 TYP WAS 18X 2.125 ±0.1 TYP AND RELOCATED FEATURE CONTROL FRAME TO DIM #33	429177	JVR	JVM	LMV

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM. MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER DPNP-4.7-CS-01.
3. THIS PART ACCEPTS THE FOLLOWING COMPONENTS OR EQUIVALENT:

   INNER CONNECTOR 13850159, 13847948
4. MAXIMUM CABLE CROSS SECTION FOR MLK 1.2= 0.75 MM²
   MAXIMUM CABLE CROSS SECTION FOR SLK 2.8= 2.5 MM².
5. MAXIMUM INSULATION CABLE DIAMETER FOR MLK 1.2= 1.9 MM
   MAXIMUM INSULATION CABLE DIAMETER FOR SLK 2.8= 3 MM.
6. DELIVERY CONDITION: LEVER IN PRE-STAGE POSITION
7. 13687849, 13850155 & 13850156 - MINIMUM PRE-STAGE RETENTION FORCE PERMISSIBLE IS 15 NEWTON

PART NO	REV	N/P	TYPE	LEVER	HOUSING	CUSTOMER NUMBER	STATUS
13850156	03	AA	204	13673593	13850154	-	03
13850155	03	AA	203	13673593	13850153	-	03
13847749	02	AB	202	13673593	13847747	61.13-9 265 116.9.9	02
13687849	06	AA	201	13673593	13687848	-	06

36 PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONAL RANGE (MM)									CHART E1
FROM / TO	> 0 / 20	> 20 / 30	> 30 / 70	> 70 / 100	>100 / 150	>150 / 200	>200 / 250	>250 / 300	>300 / 400
TOLERANCE UNLESS OTHERWISE SPECIFIED	±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2
ANGULAR TOLERANCE ±2°									

A LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.

DWG TYPE: PART DRAWING

STYLE:

VOLUME (CAP): SEE CHART — DISTR CODE: D

UNLESS OTHERWISE SPECIFIED

THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.

ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE:

THIRD ANGLE PROJECTION

DO NOT SCALE — USE MATH DATA — NX

DELPHI

DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE

WARREN, OH

COPYRIGHT 2012 DELPHI CORPORATION AND/OR ITS AFFILIATES. ALL RIGHTS RESERVED. REVISED 2015
THIS DRAWING IS THE PROPERTY OF DELPHI CORPORATION AND CONTAINS DELPHI CONFIDENTIAL INFORMATION. THE REPRODUCTION, DISTRIBUTION AND UTILIZATION OF THIS DOCUMENT OR ITS RELATED CAD MATH DATA, AS WELL AS COMMUNICATION OF ANY CONTENT TO OTHERS, WITHOUT EXPRESS AUTHORIZATION, IS PROHIBITED.

		DATE
DR		
APVD1	AGUSTIN HERNANDEZ	23NO12
APVD2	AGUSTIN HERNANDEZ	23NO12
APVD3	AGUSTIN HERNANDEZ	23NO12
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001

MATERIAL: SEE CHART

DRAWING NAME: TAXI ASM CONN 24 F 1.2 MLK 2.8 SLK MODULAR

DRAWING NUMBER: 13673602

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1x3	2:1	1 OF 2	2 OF	R	02	-