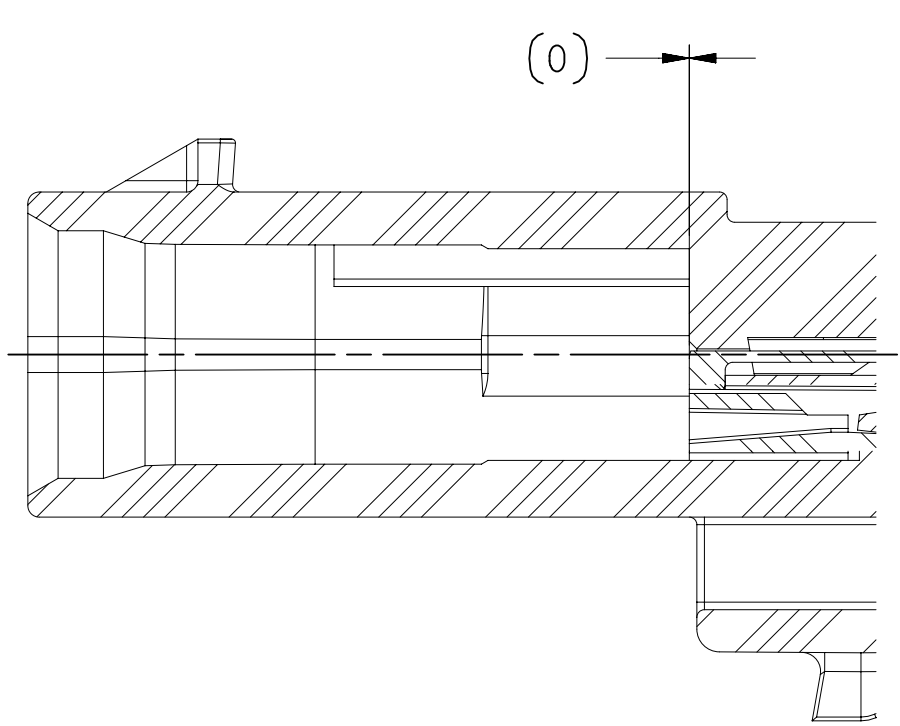
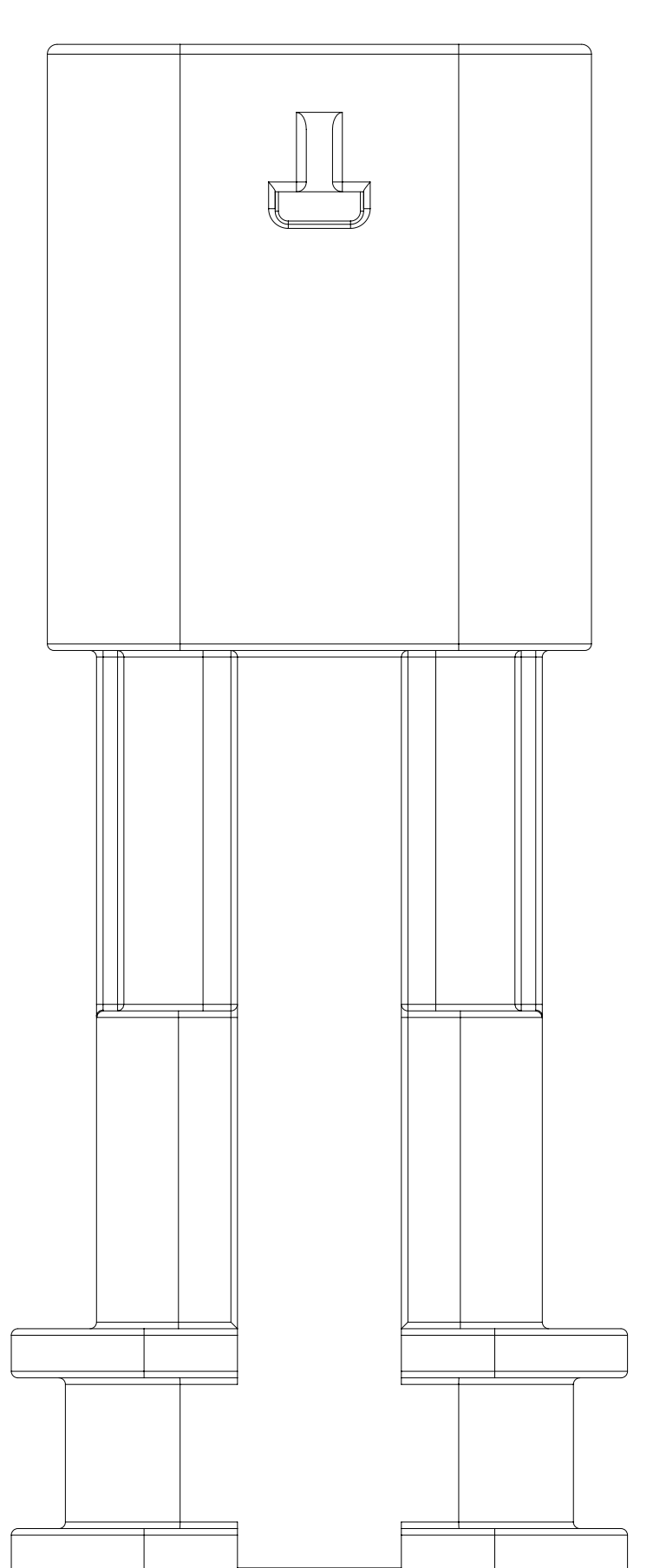
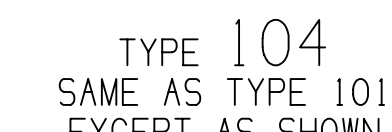
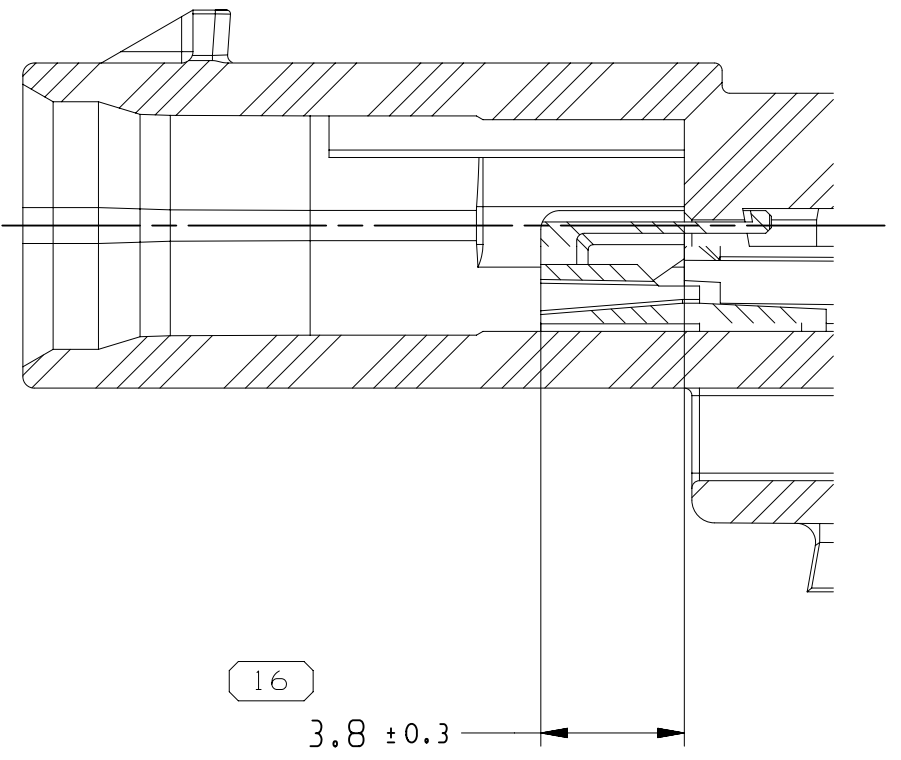
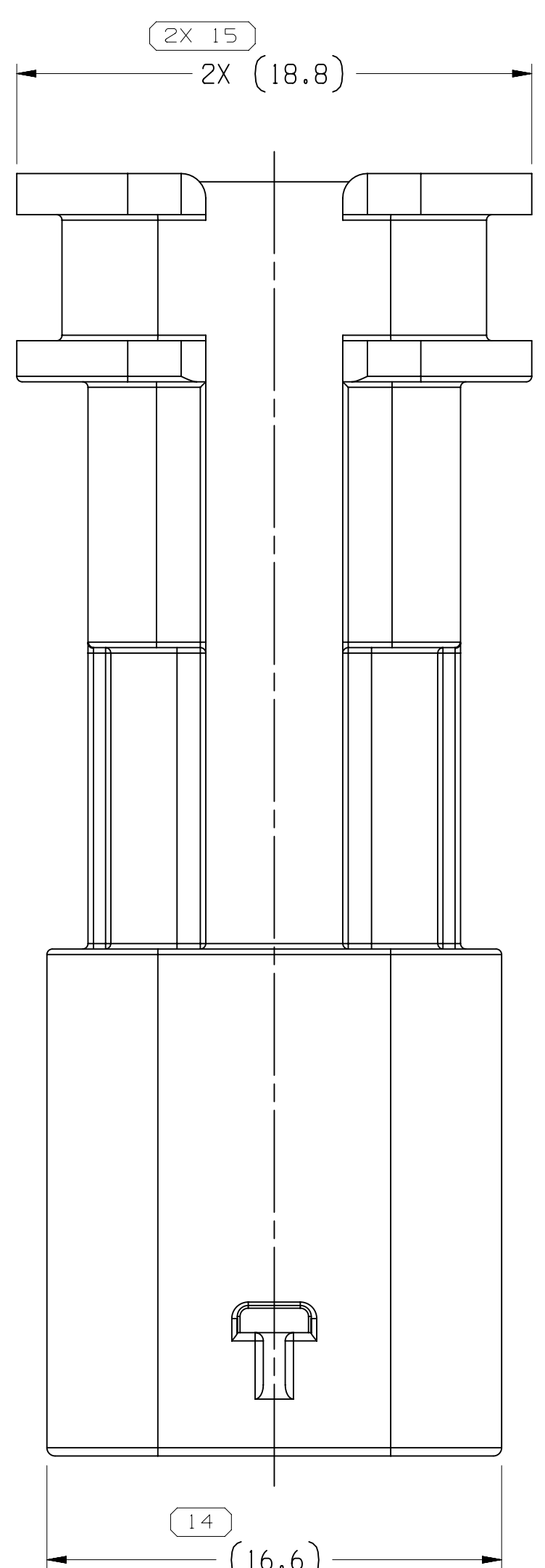
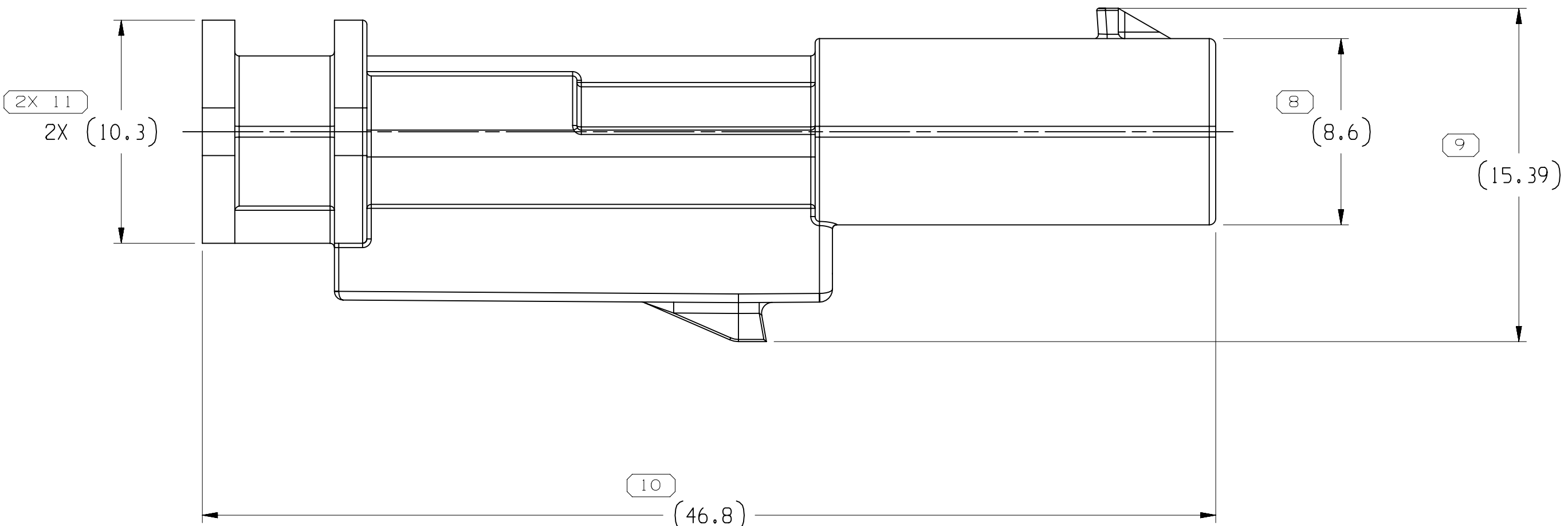




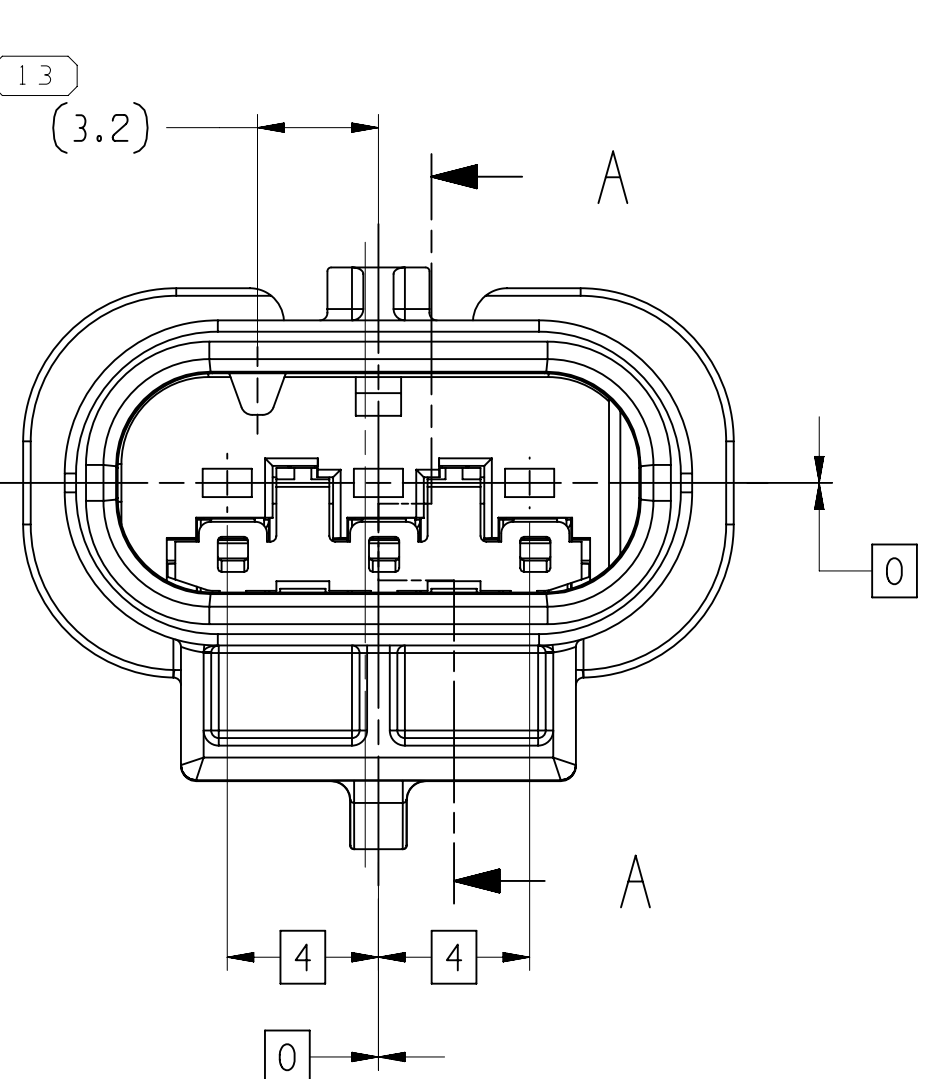
DELIVERY CONDITION TO
VEHICLE PLANT
PLR FINAL POSITION AFTER TERMINALS



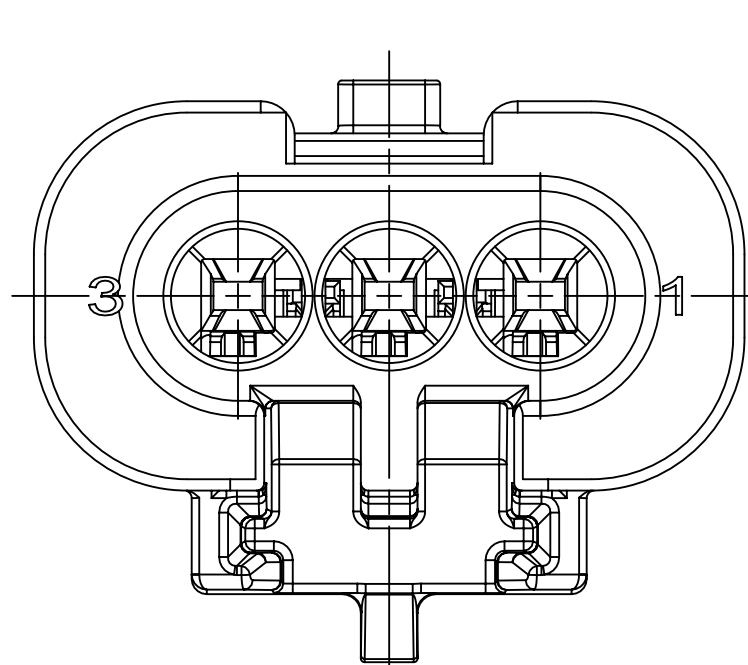
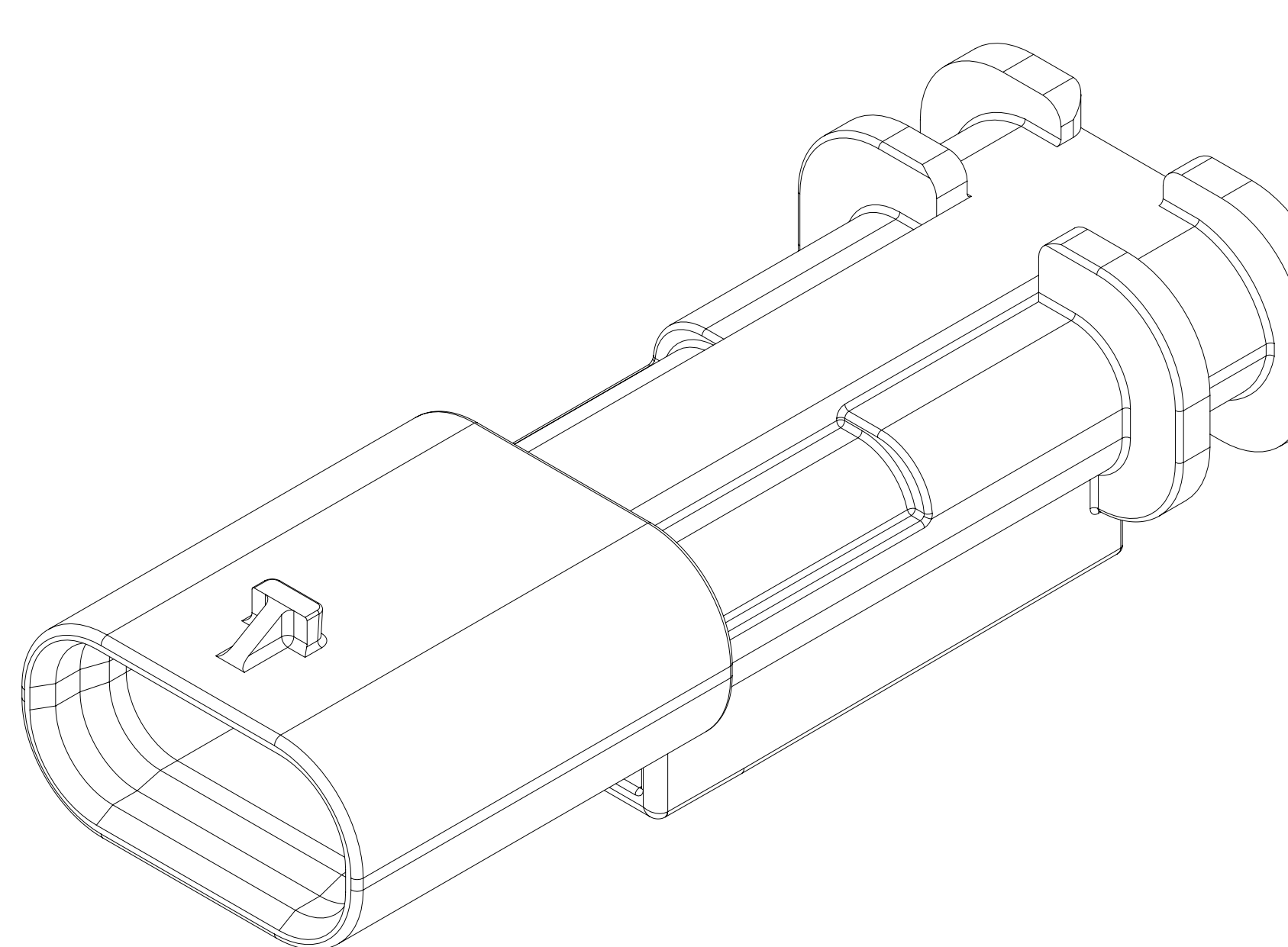
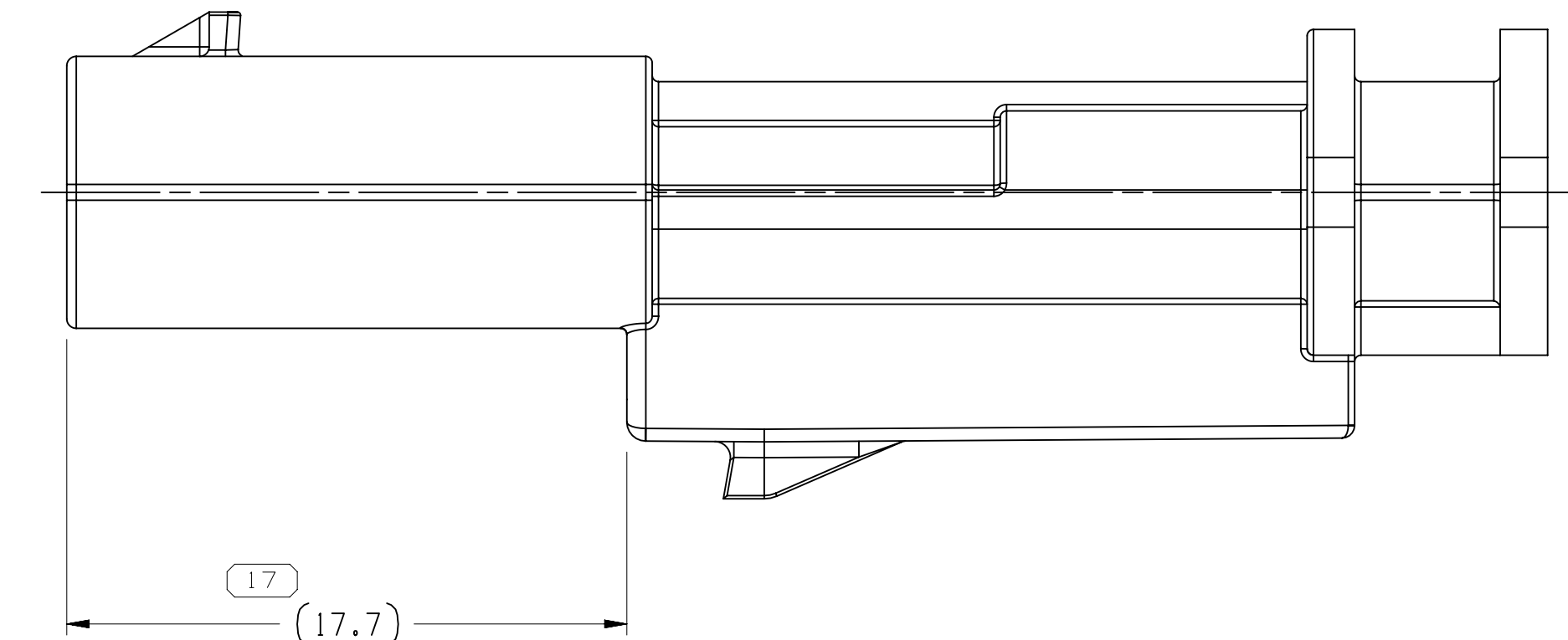
SEE NOTE #9



DELIVERY CONDITION TO
WIRE ASSEMBLY PLANT
PLR PRE-STAGED POSITION BEFORE TERMINALS



TYPE 101



- NOTES
1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION
(SEE MAT. MODEL FOR PRECISE DIMENSIONS). FOR ALL
OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL
BUILD, SEE MAT. MODEL FOR PRECISE TOOL PATH DATA.
 2. CONNECTOR CONFORMS TO USCAR DRAWING 120-5-003-1-002.
 3. FOR APPLICATION DATA SEE THE INDIVIDUAL APPLICATION DRAWINGS.
 4. PLR PRESTRESS TO REMOVAL FORCE [ON MINIMUM.
 5. PLR PRESTRESS TO LOCKED POSITION FORCE: WITHOUT TERMINALS: 10N MIN - 30N MAX.
 6. PLR CLOSING FORCE WITH PROPERLY ASSEMBLED TERMINALS: 10N MIN - 30N MAX.
 7. SEATED PLR RETENTION FORCE: 10N MIN - 30N MAX.
 8. CONNECTOR POLARIZATION FEATURE EFFECTIVENESS TO ANOTHER INDEX:
CONNECTORS WITHSTAND 10N MIN FORCE WITH NO ELECTRICAL CONTACT.
 9. ALTERNATE CONSTRUCTION ONLY FOR PARTS FROM LOW-VOLUME TOOLING
IDENTIFIED BY CHIT 10.

75530273	01	-	102	B	75530278	35148570
75517806	01	-	101	A	75517803	35148570
75197477	01	AB	106	F	75197441	35148570
75197446	01	AB	105	E	75197440	35148570
75197445	01	AB	104	D	75197939	35148570
75197444	01	AB	103	C	75197938	35148570
75197443	01	AB	102	B	75197937	35148570
75148571	01	AB	101	A	75148565	35148570
PART NO	REV	N/P	TYPE	USCAR INDEX KEY	CONNECTOR	PLR

		16		PROCESS SENSITIVE DIMENSION					
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED									
DIMENSIONAL RANGE (MM)				CHART E1					
FROM	> 0	> 20	> 30	> 100	> 150	> 250	> 500	> 800	
TO	20	30	70	150	200	250	300	400	
TOLERANCE UNLESS OTHERWISE SPECIFIED									
	+0.15	+0.2	+0.3	+0.4	+0.5	+0.6	+0.8	+1	+1.2

THIRD ANGLE PROJECTION	DO NOT SCALE	USE MATH DATA	 NX	DRAWING NUMBER 35197948
				SIZE: A1/A2 SCALE: 1 OF 2 FRAME NO: 1 OF 2 SHEET NO: 1 OF 2 STD: 0.4 REV: 0.4