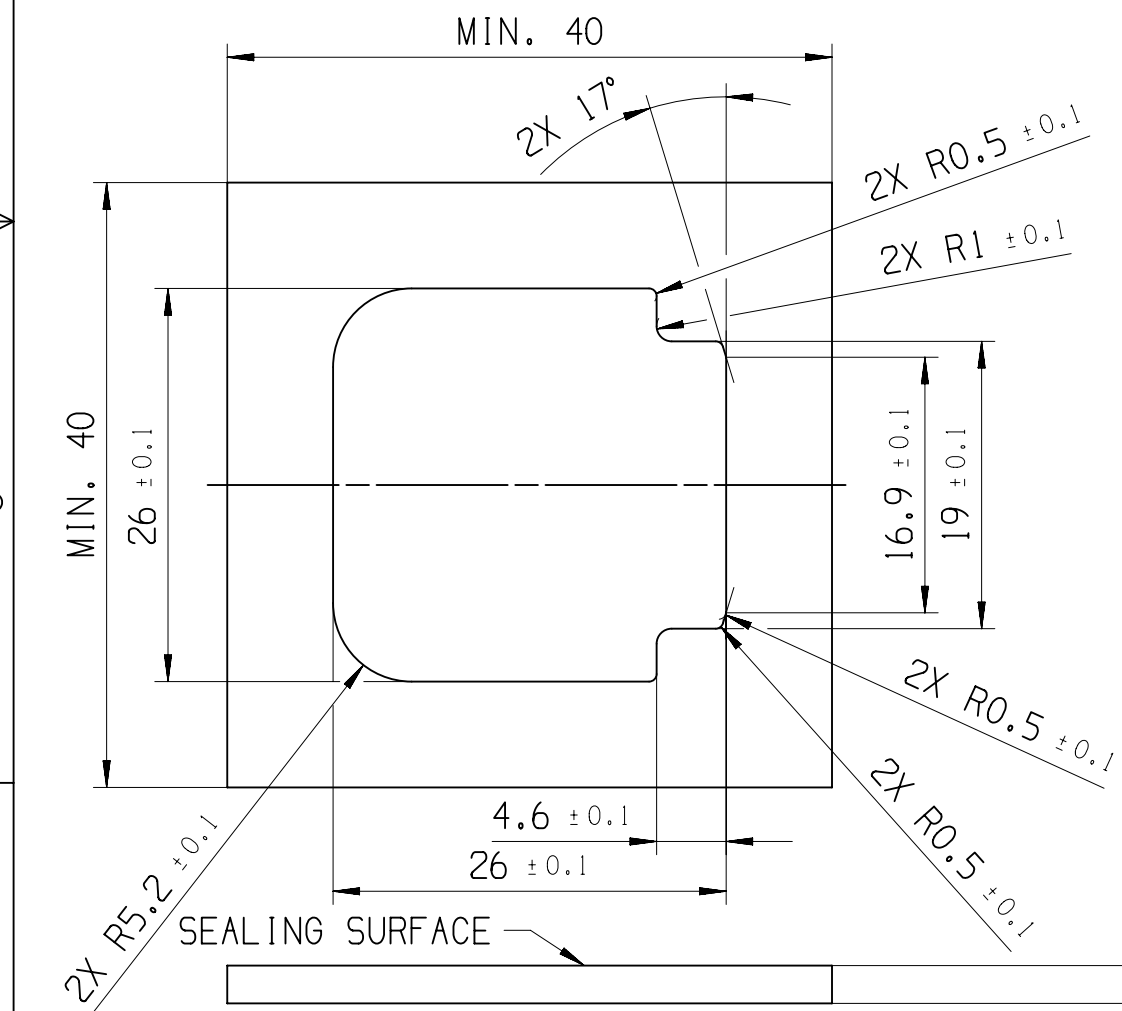
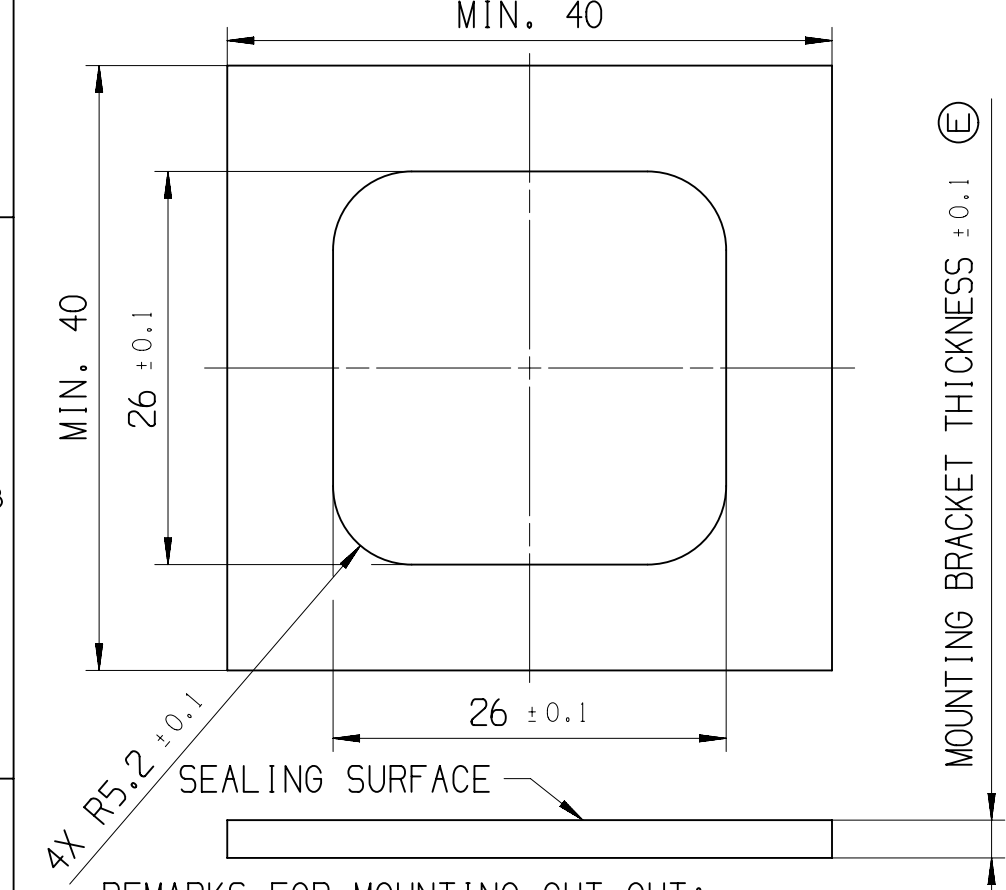


12		11	
NOTES			
-	ON MAIN VIEW ASSEMBLY 33308731 SHOWN (CODE A)		
-	DELIVERED CONDITION AS ON MAIN VIEWS - SECONDARY LOCK IN OPEN POSITION		
-	ASSEMBLY INSTRUCTION NO.: 35269105-CUS71 - PRELIMINARY ASSEMBLY 35269105-CUS72 - HARNESS ASSEMBLY 35269102-CUS73 - CAR ASSEMBLY		
	MATING PARTS: - 4 WAY 2.8 FEMALE CONNECTOR ASM DWG-NO.: 35095833 - FIXING SLIDE APTIV DWG-NO.: 33308653 (HT DWG-NO.: 17-0597-001-CSG) - BACKSHELL 90 APTIV DEG DWG-NO.: 35024558 (HT DWG-NO.: 18-0195-001-CSG) - BACKSHELL 180 APTIV DEG DWG-NO.: 35024559 (HT DWG-NO.: 17-0598-001-CSG) - PROTECTION CAP APTIV DWG-NO.: 35391874 (HT DWG-NO.: 17-2270-001-CSG)		
-	MATING TERMINAL SYSTEM: - 2.8 TERMINAL DWG-NO.: 13548085 MAX WIRE CROSS SECTION: 2.5MM ²		
1	APTIV LOGO		
2	MATERIAL NAME ACCORDING TO VDA 260		
3	DATE INSERT		
4	TOOL CAVITY NUMBER		
5	INDEX REPLACEMENT INSERT		
6	PART CAVITY NUMBER		
7	MOVING DISTANCE OF SECONDARY LOCK		

MOUNTING CUT OUT
VERSION WITH POLARISATION



VERSION WITHOUT POLARISATION

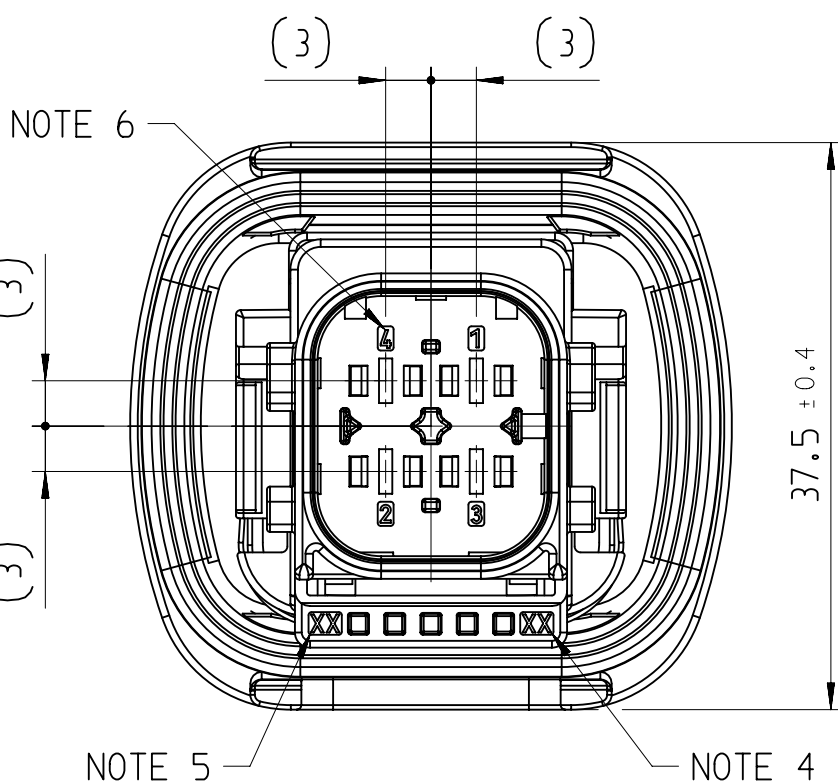
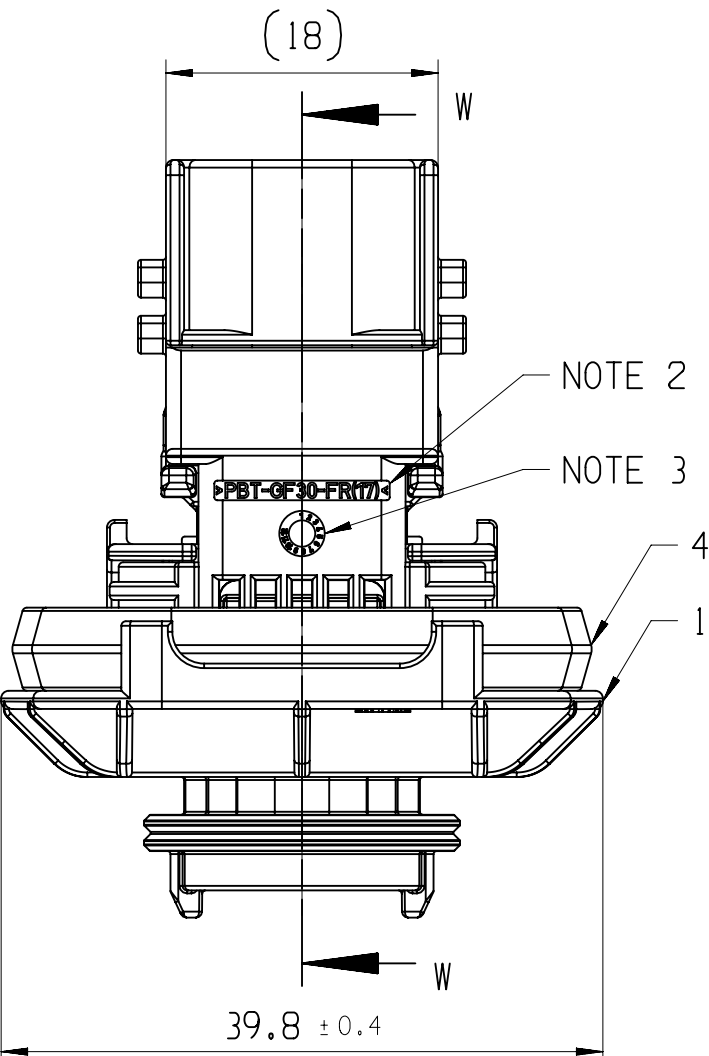
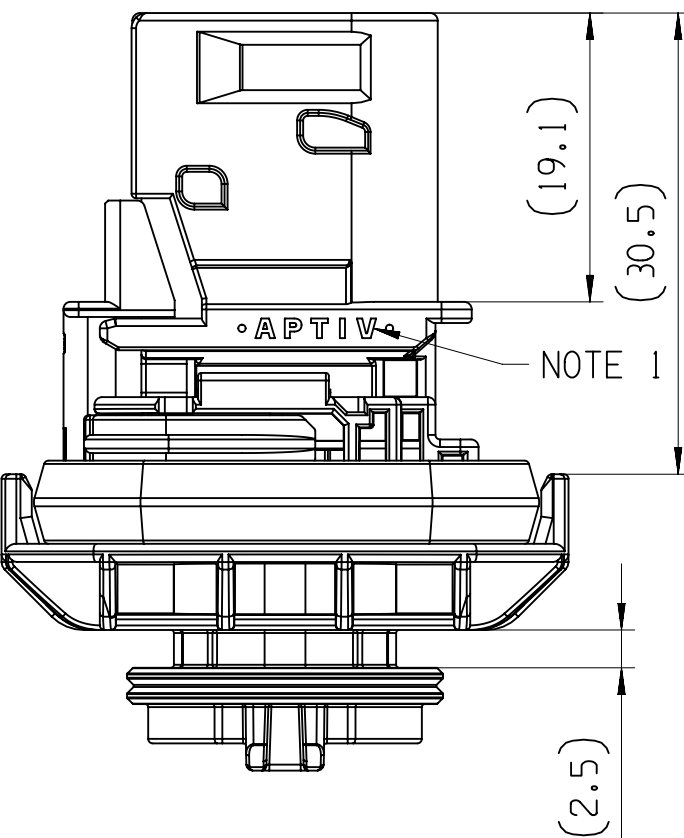
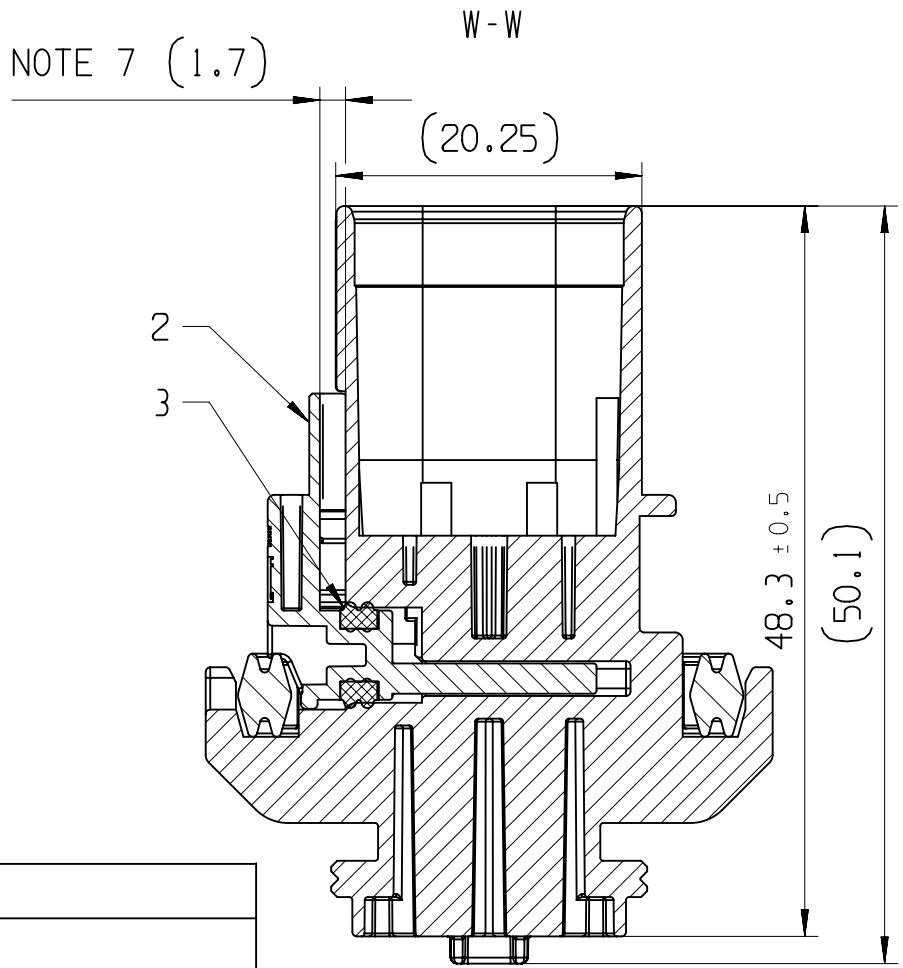
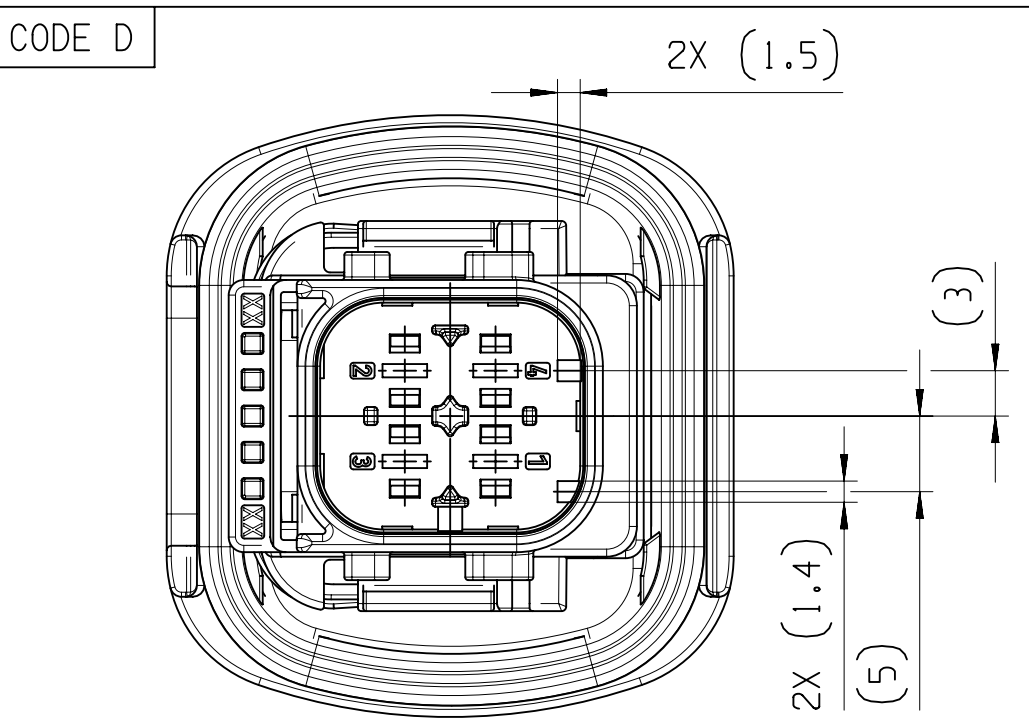
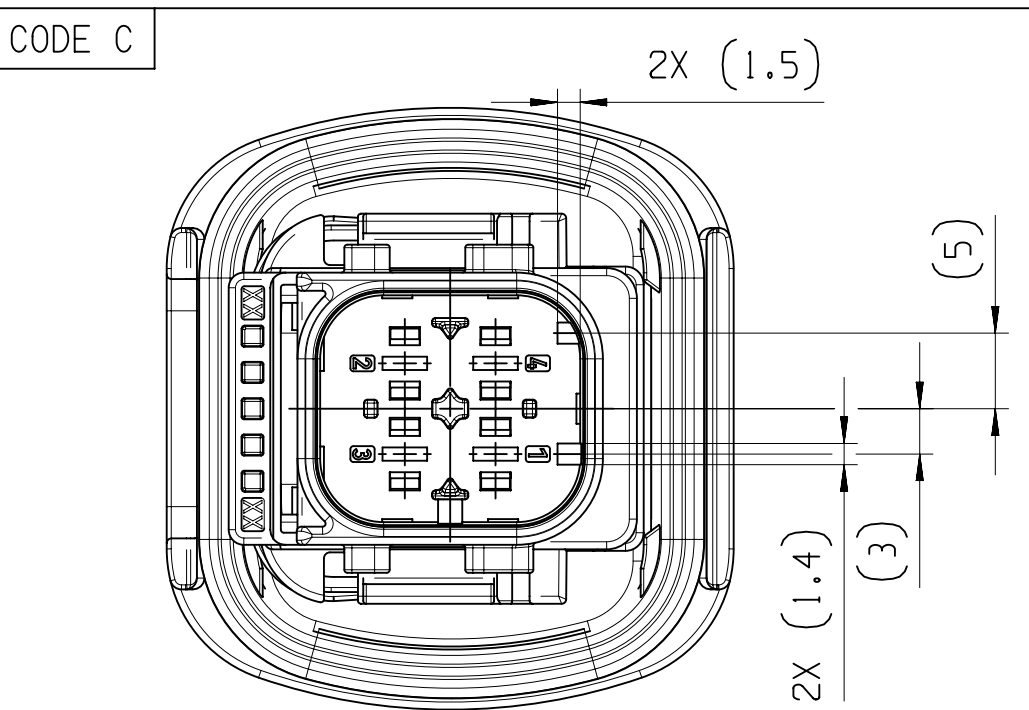
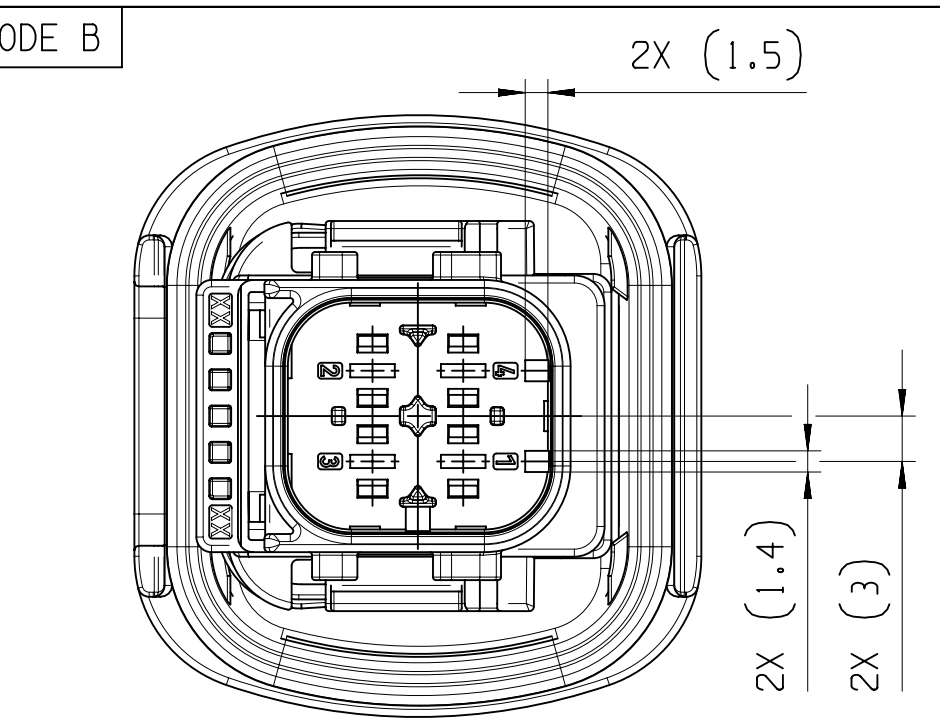
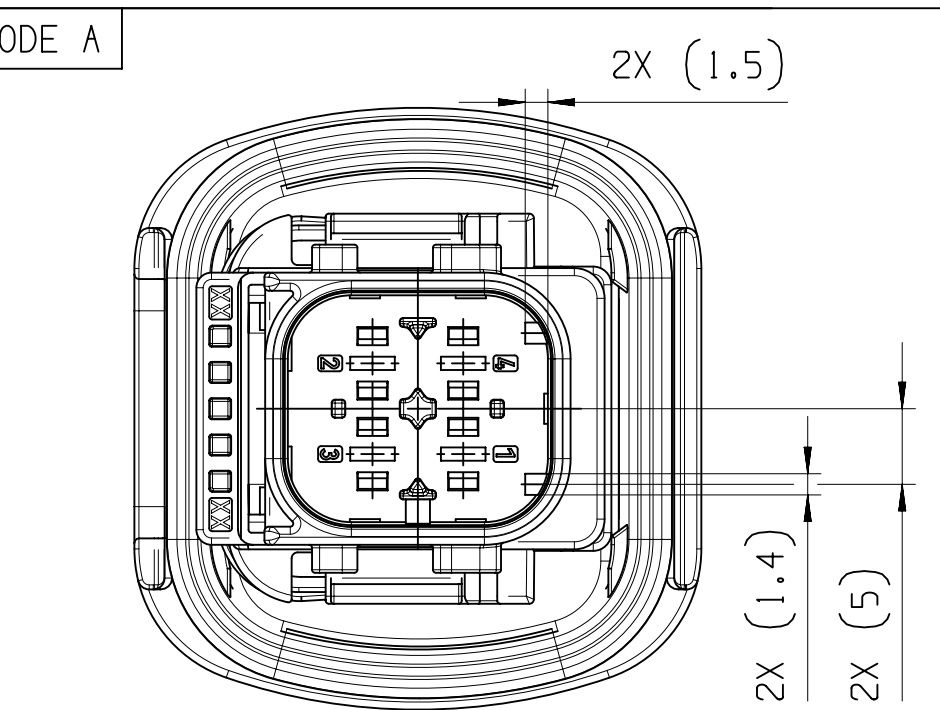
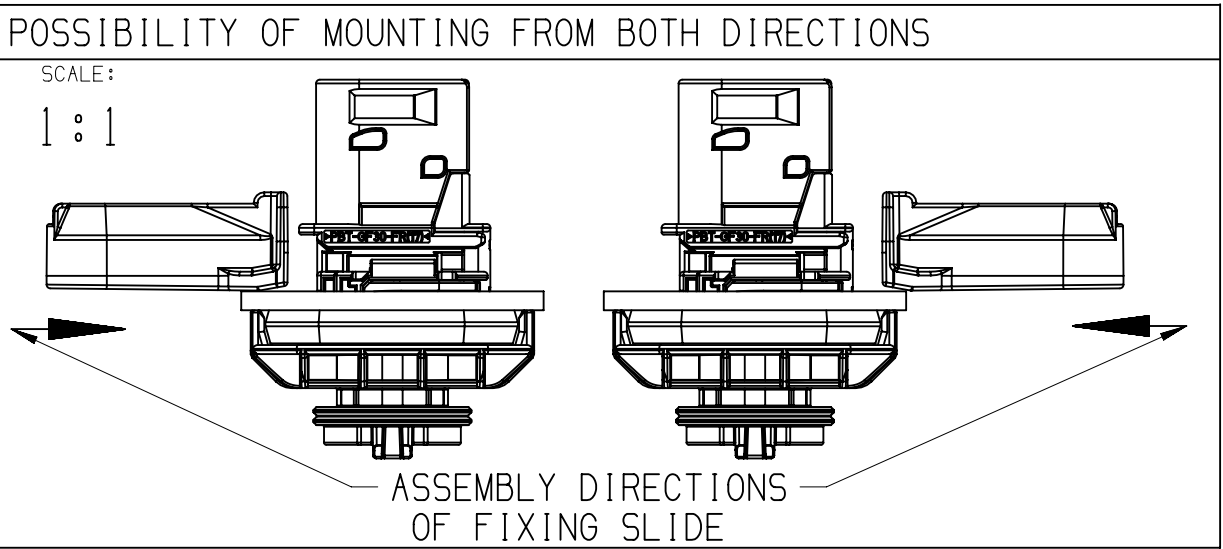


REMARKS FOR MOUNTING CUT OUT:
- SHARP EDGES MUST BE COINED
- FOR POSSIBLE MOUNTING BRACKET THICKNESS AND CORRESPONDING FIXING SLIDES SEE CHART
- : ENVELOPE REQUIREMENT - ACCORDING TO ISO 14405
- FOR METAL MOUNTING ELEMENTS SURFACE MUST MEET ROUGHNESS Ra MAX 1.8µm
- FOR PLASTIC MOUNTING ELEMENTS SURFACE MUST MEET MIN CLASS 24 ROUGHNESS FROM VDI 3400.

ASSEMBLY-NO.:	PART-REV	CODING	MATERIAL/WEIGHT
33308731	01	CODE A	ALL PARTS VO / 20,0
33308735	01	CODE B	
33308962	01	CODE C	
33308973	01	CODE D	
33346867	01	CODE A	ALL PARTS NVO / 19,5
33347789	01	CODE B	
33347791	01	CODE C	
33347794	01	CODE D	

POSITION	1								2		3	4	
NAME	HOUSING PANEL MOUNT								SECONDARY LOCK		SL SEAL	FIXING SEAL	
MATERIAL	PBT GF30 FR17				PBT GF30				PBT GF30 FR17	PBT GF30	LSR 50 SHORE	LSR 70 SHORE	
COLOR:	BLACK	GRAY	GREEN	BLUE	BLACK	GRAY	GREEN	BLUE	ORANGE	YELLOW	REDDISH-BROWN	REDDISH-BROWN	
PART-NO.:	33308596	33308599	33308601	33308607	33346507	33347326	33347327	33347316	33308630	33346468	33283927	33308452	
-	---	---	---	---	---	---	---	---	---	---	---	---	
-	1	---	---	---	---	---	---	---	1	---	1	1	
-	---	1	---	---	---	---	---	---	1	---	1	1	
-	---	---	1	---	---	---	---	---	1	---	1	1	
-	---	---	---	1	---	---	---	---	1	---	1	1	
-	---	---	---	---	1	---	---	---	---	1	1	1	
-	---	---	---	---	---	1	---	---	---	1	1	1	
-	---	---	---	---	---	---	1	---	---	1	1	1	
-	---	---	---	---	---	---	---	1	---	1	1	1	

SHEET METAL THICKNESS	FIXING SLIDE APTIV/HT PART-NO.:		COLOR
-	PBT GF30 FR17	PBT GF30	-
1MM	33377706	33377708	NATURAL
1.5MM	33377700	33377704	GRAY
2MM	35067200	35067201	BLUE
2.5MM	33308600 / 151-02308	33347318 / 151-02309	RED
3MM	33308602 / 151-02304	33347319 / 151-02305	YELLOW
3.5MM	33308603 / 151-02306	33347321 / 151-02307	GRAY
4MM	33377696	33377698	GREEN



DIM TO CHECK	DIMENSIONAL RANGE (MM)	CHART
FROM	> 0	> 20
TO	> 20	> 30
	> 30	> 70
	> 70	> 100
	> 100	> 150
	> 150	> 200
	> 200	> 250
	> 250	> 300
	> 300	> 400
	TOLERANCE UNLESS OTHERWISE SPECIFIED	
	±0.15	±0.2
	±0.3	±0.4
	±0.5	±0.6
	±0.8	±1
	±1.2	±1.2
	ANGULAR TOLERANCE +2°	

DWG STATUS
DATE 250C18
STG R
REV 01
N/P AA
P/CHG
ZONE
G11 E10
G10
G10
280C20
R
01
AC

REVISION HISTORY
INITIAL RELEASE
REFERENCE HELLERMANN TYTON DWG-NO. ADDED
REFERENCE HELLERMANN TYTON PART-NO. ADDED
DRAWING REORGANIZATION
PROTECTION CAP APTIV DWG-NO.: 35391874
WAS 35274875
PART AVAILABILITY FOR PART NUMBERS 33346867,
3347789, 33347791, 33347794 UPDATED
HT DWG-NO: 18-0195-001-CSG WAS 17-0195-001-CSG

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M.SKR
P.NAJ
M.GRU

APVD
1
M.ZYR
M.GRU
K.PIT
M.SKR
M.GRU

APVD
2
M.ZYR
M.GRU
K.PIT
M.SKR
M.GRU

SCALE:
1:1

DWG TYP
PART DRAWING
WEIGHT (GR)
SEE CHART
VOLUME (CM³)
ROUTING

DISTR CODE
D

UNLESS OTHERWISE SPECIFIED

GENERAL TOLERANCES
ACCORDING TO:
SEE CHART

GD&T
ACCORDING TO:
ISO 1101

REFERENCE

FIRST ANGLE PROJECTION

DO NOT SCALE
USE MATH DATA

• APTIV •

CONNECTION SYSTEMS
KRAKOW, POLAND
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INNIM JAKIEKOLWIEK ICH ZAWARTOŚCI BEZ NADANIA WYRAŻNYCH
UPRAWNIEN, JEST ZABRONIONE

DR	P.NAJDUCH	DATE	240C18
APVD1	M.ZYROMSKI		250C18
APVD2	M.GRUDZEWSKI		260C18
APVD3			
APVD4			
APVD5			

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER APTIV 10949001
SUBSTANCJE NIEBEZPIECZNE I POWTÓRNI PRZETWORZONE OKREŚLA
APTIV 10949001

SEE CHART

DRAWING NAME
4 WAY 2.8
CTCS PANEL MOUNT MALE ASSEMBLY

DRAWING NUMBER
35096050

SIZE	A1	SCALE	2:1	FRAME NO	1 OF 1	SHEET NO	1 OF 1	STG	R	REV	01	N/P	AC
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