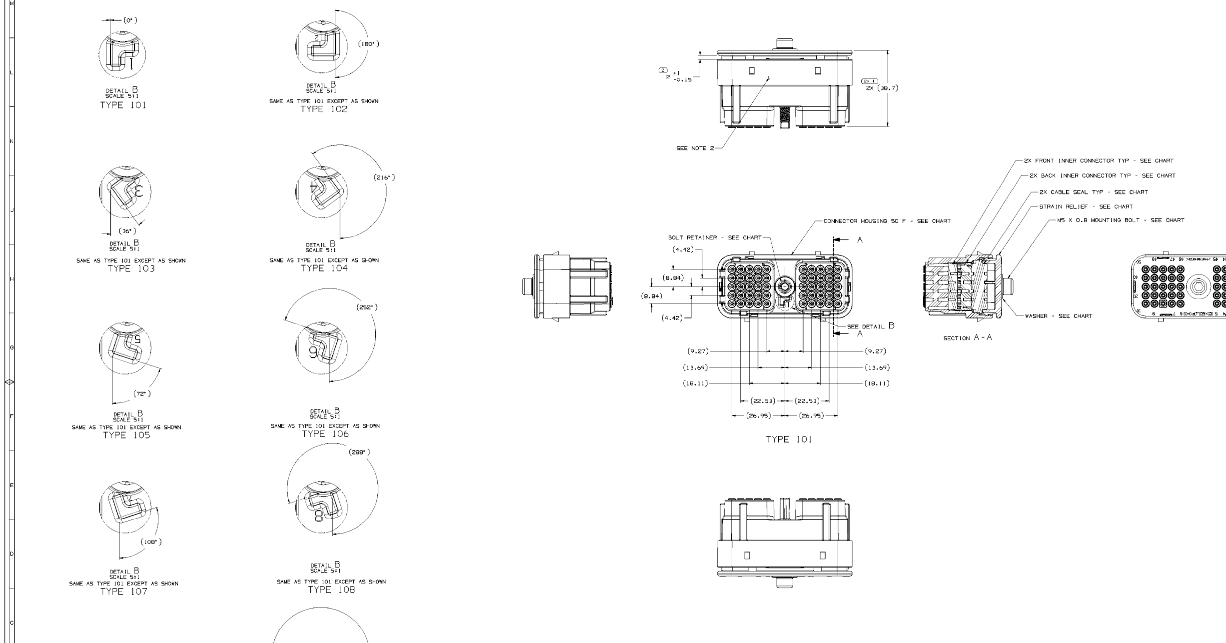
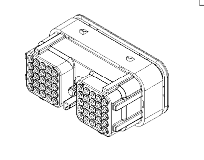




PART NO	REV	N/P	REPLACED BY	INDEX KEY TYPE	CONNECTOR	BOLT RETAINER	WASHER	MOUNTING BOLT	STRAIN RELIEF	CABLE SEAL	BACK INNER CONN	FRONT INNER CONN
13837200	01	AB	-	110	15478353	15479350	15499115	13589053	15472363	15472362	15472365	15472364
13837199	01	AB	-	109	15478292	15479350	15499115	13589053	15472363	15472362	15472365	15472364
13837198	01	AB	-	108	15478291	15479350	15499115	13589053	15472363	15472362	15472365	15472364
13837197	01	AB	-	107	15478290	15479350	15499115	13589053	15472363	15472362	15472365	15472364
13837196	01	AB	-	106	15478289	15479350	15499115	13589053	15472363	15472362	15472365	15472364
13837195	01	AB	-	105	15475160	15479350	15499115	13589053	15472363	15472362	15472365	15472364
13837194	01	AB	-	104	15475158	15479350	15499115	13589053	15472363	15472362	15472365	15472364
13837193	01	AB	-	103	15475156	15479350	15499115	13589053	15472363	15472362	15472365	15472364
13837192	01	AB	-	102	15472994	15479350	15499115	13589053	15472363	15472362	15472365	15472364
13837191	01	AB	-	101	15472360	15479350	15499115	13589053	15472363	15472362	15472365	15472364
~~15478354~~	02	AE	13837200	110	15478353	15479350	15499115	15472344	15472363	15472362	15472365	15472364
~~15478297~~	02	AE	13837199	109	15478292	15479350	15499115	15472344	15472363	15472362	15472365	15472364
~~15478295~~	02	AE	13837198	108	15478291	15479350	15499115	15472344	15472363	15472362	15472365	15472364
~~15478294~~	02	AE	13837197	107	15478290	15479350	15499115	15472344	15472363	15472362	15472365	15472364
~~15478293~~	02	AE	13837196	106	15478289	15479350	15499115	15472344	15472363	15472362	15472365	15472364
~~15475159~~	02	AF	13837195	105	15475160	15479350	15499115	15472344	15472363	15472362	15472365	15472364
~~15475157~~	02	AE	13837194	104	15475158	15479350	15499115	15472344	15472363	15472362	15472365	15472364
~~15475155~~	02	AE	13837193	103	15475156	15479350	15499115	15472344	15472363	15472362	15472365	15472364
~~15472996~~	02	AE	13837192	102	15472994	15479350	15499115	15472344	15472363	15472362	15472365	15472364
~~15472359~~	02	AE	13837191	101	15472360	15479350	15499115	15472344	15472363	15472362	15472365	15472364

SYMBOL DEFINITION

SYMBOL DEFINITION			MISSING SYMBOLS
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ( ) DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	3	NO MISSING SYMBOL NUMBER
	LAST NO. USED	2	

REVISION HISTORY

DATE	STG	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
12OC04	R	01	-	-		RELEASED	252122	RBH	RBH	JPC
31JA05	R	02	-	-		ALL PARTS - UPDATED GRAPHICS AND REVISED NOTES	263932	MAC	MAC	JC
31OC05	R	03	-	-		2+1.0/-0.15 WAS 2+0.3/-0.15	274179	MM	MM	LN
10AP06	R	04	-	-		ALL PARTS - ADDED DETAIL B AND REF DIMS (24 PLCS), REVISED CHART AND NOTES	279177	TLD	TLD	SN
28MY08	R	05	-	-		15475159 - ADDED MATING CONFIG COLUMN & NOTE	404760	LVR	JAA	JDS
23SE08	R	06	-	-		ALL PARTS - UPDATED CABLE SEAL COLOR (WITHIN SAME COLOR GROUP) AND REVISED NOTES	406175	GLG	AUG	MPR
30JL10	R	07	-	-		13837191-200 - RELEASED	411453	HCG	HCG	JDS
21JN11	R	08	-	-		ALL PARTS - ADDED "ADDITIONAL CONNECTOR INFORMATION" NOTE	414606	AJP	JVM	JDS
12MR13	R	09	-	-		15472359, 15472996, 15475155, 15475157, 15475159, 15478293-95 15478297 & 15478354 - OBSOLETE AND ADDED "REPLACED BY" INFO	421724	JAR	JAR	JDS
10JL13	R	10	-	-		ALL PARTS - DRAWING NAME WAS TAXI ASM CONN F HD-V 100 SLD MODULAR	423187	MAB	MAB	JDS

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. DELPHI ASSEMBLY PART NUMBER AND JULIAN DATE OF MANUFACTURE ON SURFACE INDICATED.
3. RECOMMENDED BOLT TORQUE: 25-30 IN-LB (2.8-3.4NM)
4. TERMINAL REMOVAL TOOL: 15350698 OR EQUIVALENT
5. RECOMMENDED HOLDER
   - DP13554848 (BACKSHELL HOLDER)
   - DP13554840 (RINGOUT WITHOUT BACKSHELL)
   - DP13554841-L-PC (RINGOUT WITH BACKSHELL)
   - DP13554842 (BUILD HOLDER WITH ASSIST)
6. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM. MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER DPNP-4.7-CS-01.
7. FOR APPLICATION DATA SEE THE INDIVIDUAL APPLICATION DRAWINGS.
8. FOR ADDITIONAL CONNECTOR INFORMATION SEE DRAWING 13568639.

(N/A) PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

PART DRAWING

DISTR CODE D

DO NOT SCALE
USE MATH DATA

DELPHI

DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WARREN, OH

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		DATE
DR		
APVD1	RUSS HARTMAN	12OC04
APVD2	RUSS HARTMAN	12OC04
APVD3	JAMES CYKON	12OC04
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001

MATERIAL
SEE DRAWINGS

DRAWING NAME
TAXI ASM CONN 50 F HES 1.0 SLD MODULAR

DRAWING NUMBER
15475161

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1x3	2:1	1 OF 2	1 OF 1	R	10	-

DRAWING NUMBER
15475161

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1x3	2:1	2 OF 2	1 OF 1	R	10	-

15475161