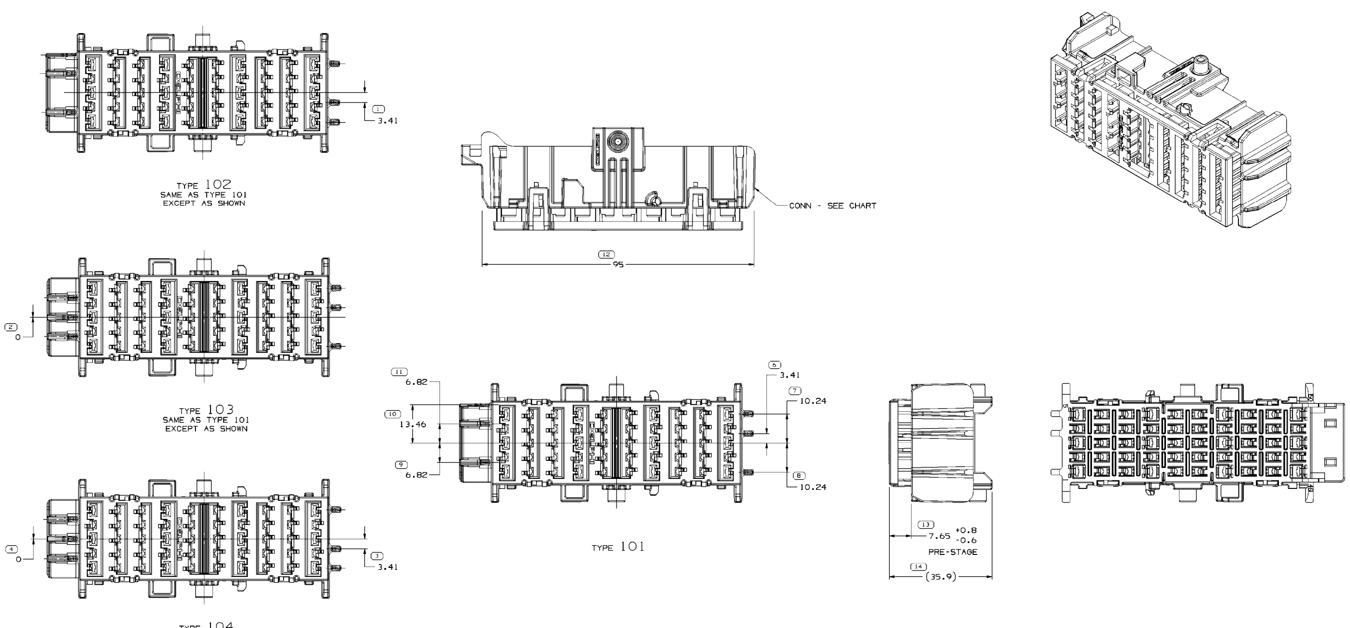

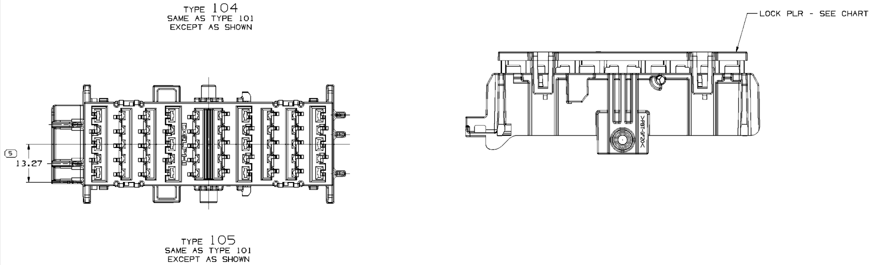

SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ( ) DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	14
	LAST NO. USED	14

MISSING SYMBOLS
NO MISSING SYMBOL NUMBER

DWG STATUS					ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
DATE	STG	REV	N/P	CHG						
12DE13	R	01	-	-		ALL PARTS - RELEASED	424864	MIB	JVM	MEA
12MR14	R	02	-	-		ALL PARTS - UPDATED PLR 33114819 - CONNECTOR WAS 15522488 33115109 - CONNECTOR WAS 15522489 33115110 - CONNECTOR WAS 15522490 33115111 - CONNECTOR WAS 15522491 33115112 - CONNECTOR WAS 15522492	425824	IMF	JVM	MEA
26MR14	R	03	-	-		ALL PARTS - UPDATED PLR	426034	MEA	MEA	MEA
08AP14	R	04	-	-		ALL PARTS - UPDATED PART AVAILABILITY AND ADDED PLR INSERTION FORCE NOTE	426192	MEA	MEA	MEA
09AP14	R	05	-	-		ALL PARTS 7.65 +0.8/-0.6 WAS 7.65 ±0.2	426234	MEA	MEA	MEA
28AP14	R	06	-	-		ALL PARTS - UPDATED DROP TEST NOTE	426314	JVR	JVM	MEA

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER DPNP-4.7-CS-01.

3. FOR APPLICATION DATA SEE THE INDIVIDUAL APPLICATION DRAWINGS.

4. DUE TO THE SIZE/WEIGHT OF THIS ASSEMBLY, IT IS SUPPLIED UTILIZING SPECIAL PACKAGING TO ADDRESS THE SAE/USCAR-2 2007-11 SECTION 5.4.8 DROP TEST REQUIREMENT.

5. ASSEMBLY MANUAL FOR PRE-ASSEMBLY, HARNESS ASSEMBLY AND CAR ASSEMBLY SEE P/N: 13977353

6. THIS CONNECTION DOES NOT MEET GMW3191 2007-12. SECTION 4.12 PLR INSERTION FORCE TEST.

ASSEMBLY	REV	N/P	TYPE	CONN	LOCK PLR
33115112	03	AC	105	13924055	33115095
33115111	03	AC	104	13924054	33115095
33115110	03	AC	103	13924053	33115095
33115109	03	AC	102	13924052	33115095
33114819	03	AC	101	13924051	33115095

13 PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONAL RANGE (MM)									CHART E1
FROM / TO	> 0 / 20	> 20 / 30	> 30 / 70	> 70 / 100	>100 / 150	>150 / 200	>200 / 250	>250 / 300	>300 / 400
TOLERANCE UNLESS OTHERWISE SPECIFIED									
	±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2
ANGULAR TOLERANCE ±2°									

A LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.

DWG TYPE: PART DRAWING

STYLE

VOLUME (CM³) | DISTR CODE: D

UNLESS OTHERWISE SPECIFIED

THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.

ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE

THIRD ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

CAD NX

DELPHI

DELPHI CORPORATION

TROY, MI 48098

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		DATE
DR		
APVD1	M. IBARRA	12DE13
APVD2	J. VILLAMIL	12DE13
APVD3	MIGUEL A. ESTRADA	12DE13
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001

MATERIAL: SEE CHART

DRAWING NAME: TAXI ASM CONN 50 F OCS 1.5 2.8

DRAWING NUMBER: 33135113

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A0	2:1	1 OF 1	1 OF 1	R	06	-