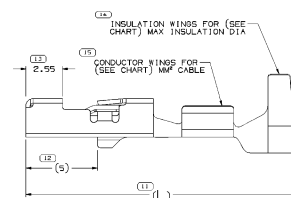
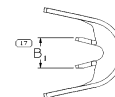
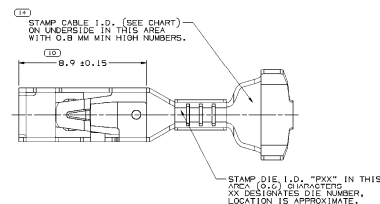
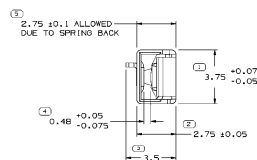


DATE		STG ID#	IN/OUT	ZONE	REVISION HISTORY	AUTH	CD	STATUS
13FEB08	R	01	-	-	13696024 & 13607206 - RELEASED	430343	AE	NO
20DEC08	R	02	-	-	ALL PARTS - UPDATED NAME & CONTACT	466795	AE	NO
12MAY10	R	03	-	-	ALL PARTS - UPDATED PGM ATTRIBUTES	410221	PRE	PRE
04AUG10	R	04	-	-	ALL PARTS - UPDATED PLATING NOTE, UPDATED MATERIAL CALLOUT AND ADDED CONTACT AREA & DRIMP AREA COLUMNS IN DWG#1	411593	AE	RL
29SEB10	R	05	-	-	ALL PARTS - UPDATED "PLATING TYPE" NOTE	412153	AE	RL
14OCT11	R	06	-	-	ALL PARTS - ADDED PREFERRED MATL SIZE COLUMN - UPDATED PLATING TYPE	416538	AE	NO



1. THESE TERMINALS CAN ONLY BE USED WITH DEVICES HAVING 0.8MM THICK BLADES. THEY CANNOT BE USED WITH DELPHIN IN-LINE MALE CONNECTORS OR DEVICES HAVING 0.6MM THICK BLADES.
2. THESE TERMINALS CAN ONLY BE USED WITH CONNECTOR ASSEMBLY 13669205 OR EQUIVALENT CONNECTOR THAT USES CAVITY CSP 53080101.

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION
AND MODEL PURPOSES. DIMENSIONS ARE TO FACE FOR ALL
OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL
DESIGN WITH NO DIMENSIONS SHOWN TO BE FROM DATA.
2. REFERENCE MATING COMPONENTS OR EQUIVALENT:
TERMINAL MUST MAT WITH 0.08M THICK BLADES
WITHOUT EXCEPTION
3. * DENOTES DIMENSIONS MADE AT CUT-OFF AND CRIMP DIE.
DO NOT PROBE, TEST OR OTHERWISE CONTACT THE INTERIOR
OF THE CONTACTS AND MOVING PARTS OF THE CONTACTS.
SEVERE DAMAGE CAN OCCUR, COMPROMISING THE PERFORMANCE
OF THE ELECTRICAL INTERFACE.
5. PLATING TYPE:
1. REFLON TIN 1.9-3.3 MICROMETERS THICK WITH A COPPER
UNDERLAY 0.5-1.0 MICROMETER TO 1.0 MICROMETER THICK
2. PLATING TYPE INFORMATION SHOWN ABOVE IS REFERENCE ON
PLATING REQUIREMENTS ARE CONTAINED IN APPLICABLE
SPECIFICATIONS.

13649206	01	AE	RESTRICTED	0.3 X 26.71	0.3 X 27.38	COPPER ALLOY	1.5 - 3	13	3.2 - 2.2	301	3.75	18.9			
13649624	01	AE	RESTRICTED	0.3 X 26.71	0.3 X 27.38	COPPER ALLOY	0.35 - 0.5	21	1.85 - 1.2	301	2.1	16.9			
PART NO	REV	N/P	STATUS	PREFERRED MAT'L SIZE	ALTERNATIVE MAT'L SIZE	MAT'L DESCRIPTION	SIZE (MM)	ID	DIA	TYPE	B ₁ ±0.2	(L)	SWAGT AREA PLATING TYPE	DRILL AREA PLATING TYPE	

PART DRAWING	
DATE	
RELEASE FROM	ISSUED FROM
	D
UNLESS OTHERWISE SPECIFIED	
THIS DOCUMENT IS IN ACCORDANCE WITH THE POLICY AND PRACTICES OF THE NATIONAL ARCHIVES AND RECORDS ADMINISTRATION. SCHEMATIC PATTERNS OF REPRODUCTION WILL BE SHOWN ACCORDING TO THE POLICY OF REPRODUCTION.	

DELPHI					
DELPHI: PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE					
KINGS, RI					
DR					DATE
APPROV	JOSE GONZALEZ				1 FEB 88
APPROV	JOE BOSCHOLZ				14 FEB 88
APPROV	ROBERT W. RIMKO				15 FEB 88
APPROV					
SUBSTANCES OF CONCERN AND REVEALED					
SIC: 28-32 (SEE 61-1) (UNCLASS)					
SEE 61-1					
DATE/TIME: 10-06					
TAXI TERM F 6T 280 SEALED					
DATE/TIME: 10-06					
15304714					
APPROV	SEAL	FRANK	SHIRT	STG	REC
1011	1	1	3	0	0
APPROV	1011	1	3	0	0
APPROV	1011	1	3	0	0

17		PROCESS SPECIFIC DIMENSIONS	
DIMENSIONS END OR IN () INDICATE REFERENCES DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED			
DIMENSIONAL FRAME (MM)		UNIT	
FROM	0		
TO	12	> 12	
TOLERANCE LIMITS ON OTHER THAN SPECIFIC DIMENSIONS			
± 0.3		± 0.2	
ANGULAR TOLERANCE ± 2°			