



- NOTES
1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
 - A. DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED TO NEAREST COMPUTER PRECISION (USE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL COIL DIMENSIONS FOR PRECISE DIMENSIONS, FOR ALL COIL DIMENSIONS FOR PRECISE DIMENSIONS, FOR ALL COIL DIMENSIONS FOR PRECISE DIMENSIONS.
 - B. BUILD, SEE MAX. MODEL FOR PRECISE TOOL PATH DATA.
 - C. REFER TO DRAWING FOR DIMENSIONS AND TOLERANCE SPECIFICATIONS.
 - D. CRIMP DIMENSION IS FROM THE BACK OF THE CORE WIND (INDICATED BY ARROW) FROM THE INSULATION TO THE END OF THE INSULATION WIND.
 - E. MAX. CORE CRIMP WIDTH IS 1.9 mm
 - F. MAX. CORE CRIMP HEIGHT IS 1.105 mm
 - G. MAX. INSULATION CRIMP WIDTH IS 2.54 mm
 - H. MAX. INSULATION CRIMP HEIGHT IS 2.53 mm
 - I. "PXX" INDICATES "XX" PLACES LAST TWO DIGITS OF MAKE DIE SERIES NUMBER (POL. PART NUMBER).
 - J. MAXIMUM CURRENT CAPACITY IS 7 AMP WITH 0.8 mm COPPER CABLE.
 - K. * DENOTES DIMENSIONS MADE AT CUT-UP AND CRIMP DIE.
 - L. PLUS ANGLE IS WIND BOTTOM SURFACE ROTATED COUNTERCLOCKWISE AROUND THE CRIMP.
 2. [THIS TERMINAL IS DESIGNED TO PLUG INTO BLOOD SEAL, NO MEASURABLE BURRS ALLOWED ON ANY OUTSIDE SURFACE OF THE TERMINAL. MEASURABLE BURRS ARE NOT ALLOWED TO EXCEED 0.025 mm .]
 3. A. FROM THE SURFACE OF THE TERMINAL BODY AND BLADE AS SHOWN, THE MAXIMUM ANGLE MISALIGNMENT BETWEEN THE TWO AXES SHALL BE 0.025 mm (SEE DRAWING FOR DETAILS).
 4. B. EXCLUDING COINED TIP, SHALL NOT BEND AWARE MORE THAN 0.3 mm AND SHALL BE 0.025 mm FROM THE BOTTOM OF THE BOX.
 5. C. BLADE THICKNESS AND WIDTH MUST BE MAINTAINED FOR A MINIMUM 4.0 mm FROM COINED END 0.640 ± 0.05 FOR THE REMAINING LENGTH AND 1.0 ± 0.07 FOR THE REMAINING WIDTH.

7		6		5	
SYMBOL DEFINITION					
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. USE WHEN THE DIMENSION IS CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.				TOTAL NO. OF INSPECTIONS REQUIRED	41
				LAST NO. USED	29

4		3				2		1					
MISSING SYMBOLS		DWD STATUS				ZONE	REVISION HISTORY		AUTH	ID	PRG	PG	
		DATE	STB	REV	NP								DWD
NO MISSING SYMBOL NUMBER		08AP09	R	01	-	-	ALL PARTS - RELEASED	437782	ADM	JAN	APR	1	2
		16AP10	R	02	-	-	ALL PARTS - UPDATED DRAWING NAME	410520	ARC	ARC	JAN		
		11MR14	R	03	-	-	UPDATED POM ATTRIBUTES	425810	CO	JAA	KRM		

13759093	01	AB	0.23 X (29.3)	M365902 METL NONFERROUS C42500 EX HD	TIN	0.22 ± 0.25	23	1.1 ± 1.64	1.06	2.31	1.96	2.12	0.65	0.8
13759092	01	AB	0.23 X (29.3)	M365902 METL NONFERROUS C42500 EX HD	TIN	0.5 ± 0.8	19	1.67 ± 1.9	2.45	2.69	2.51	2.6	0.8	0.9
PART NO	REV	N/P	MAT'L SIZE	MAT'L SPEC	CONTACT PLATING	SIZE (MM)	ID	DIA	B ₁ ±0.2	B ₂ ±0.3	(H) ₁	(H) ₂	R ₁	R ₂

1. LINE DRAWING: PREPARED FOR DESIGN 2. PHOTOGRAPH: FROM PHOTOGRAPH, NOT AVAILABLE FOR DESIGNING NOTE: DRAWING THIS IS NOT HAVE A LINE SCANNED. INDICATE THAT PHOTOGRAPH IS NOT AVAILABLE FOR DESIGNING. CONTACT DRAWING BOARD TO OBTAIN AVAILABILITY	
SHEET NO. PART DRAWING	
SCALE	
LINE SIZE	LINE SIZE
UNLESS OTHERWISE SPECIFIED THIS DRAWING IS IN ACCORDANCE WITH ASME Y14.5-1994 STANDARD FOR DIMENSIONING AND TOLERANCE PRACTICES AND THE 2018 ADDENDUM. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN MILLIMETERS	
ALL DIMENSIONS ARE IN MILLIMETERS	
THIRD ANGLE PROJECTION	
DO NOT SCALE	USE DATA
NX	

DELPHI DELPHI: PACKAGED ELECTRICAL/ELECTRONIC ARCHITECTURE NAPER, IL 2000 DELTA DRIVE, COMMERCEVILLE, OH 43001 TEL: 614-291-2000 FAX: 614-291-2001 THIS DRAWING IS THE PROPERTY OF DELPHI. NO REPRODUCTION, REPRODUCTION OR TRANSMISSION OF THIS DRAWING IN ANY FORM OR BY ANY MEANS, WITHOUT THE WRITTEN PERMISSION OF DELPHI IS ALLOWED. IT IS THE RESPONSIBILITY OF THE USER TO OBTAIN THE NECESSARY PERMISSIONS FROM THE APPROPRIATE AGENCIES FOR REPRODUCTION, TRANSMISSION, OR DISTRIBUTION OF THIS DRAWING.									
DATE					DATE				
CIR					DATE				
APPROVED: ANTONIO GUTIERREZ					DRAWN: DBAP69				
APPROVED: J. WILLIAM					DRAWN: DBAP69				
APPROVED: ANTONIO GUTIERREZ					DRAWN: DBAP69				
APPROVED:					DRAWN:				
SUBSTANCES OF CONCERN: NONE DETECTED									
DATE: 02/02/92 FILE: 84-120 1004562									
NO OTHERS SEE DRAWIT									
DATE/TIME:									
DATE/TIME:									
1 376 3805									
A/C 10 101	C/C 1 101	D/C 1 101	E/C 1 101	F/C 1 101	G/C 1 101	H/C 1 101	I/C 1 101	J/C 1 101	K/C 1 101