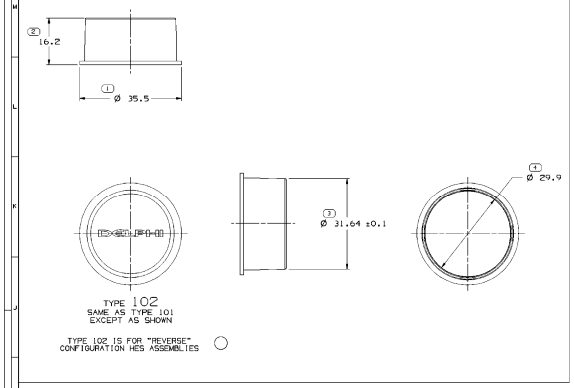
SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ( ) OR ( ) DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	9
(□) INDICATES THE DIMENSION IS SHOWN ON THE PART DRAWING AND THE TOOL MUST BE QUALIFIED AT 80% OF THE TOLERANCE SHOWN UNLESS SUPERSEDED BY A "T01".	LAST NO. USED	9

MISSING SYMBOLS

NO MISSING SYMBOL NUMBER

DWG STATUS DATE	STS	REC	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD/APVD 1	2
06AUG9	R	01	-	-		ALL PARTS - WAS SEPARATE DRAWING (13752446 - MATERIAL SPEC WAS WDS97063	49M536	PKV	PKV	DER
23SEP9	R	02	-	-		1366988 - 34.9+0.15/-0.1 WAS 34.9+/-0.1 AND 32.9+0.45/-0.3 WAS 32.9+/-0.3	49M623	EFJ	EFJ	APR
06DEC0	R	03	-	-		ALL PARTS - ADDED TYPE 101 AND TYPE 102 NOTE	412792	CBG	CBG	PRG



TYPE 102
SAME AS TYPE 101 EXCEPT AS SHOWN

TYPE 102 IS FOR "REVERSE" CONFIGURATION HES ASSEMBLIES

TYPE 101

TYPE 101 IS FOR "STANDARD" CONFIGURATION HES ASSEMBLIES

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM. MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER DPNP-4.7-CS-01.

3. 12.3IX10.2) DELPHI CORPORATE BRAND TO BE LOCATED ON ANY EXTERIOR SURFACE, PREFERABLY VISIBLE AT FINAL ASSEMBLY.

4. TYPE 101 IS FOR STANDARD CONFIGURATION HES ASSEMBLIES AND TYPE 102 IS FOR REVERSE CONFIGURATION HES ASSEMBLIES.

PART NO	REV	N/P	STATUS	MATERIAL SPECIFICATION AND COLOR	TYPE	MATING ASM CONNECTOR	VOLUME
13752446	02	AA	-	POLYPROPYLENE COMPOUND NATURAL	102	13752444	2.809
1366988	02	AC	-	POLYPROPYLENE COMPOUND GRAY	101	1365393	3.753

DWG TYPE: PART DRAWING
STYLE:
VOLUME (CM³): SEE CHART
SHRINK CODE:

UNLESS OTHERWISE SPECIFIED
ISO 2553/ASME Y 14.5 M DIMENSIONS WITH (SM) (PM) OR (M) ARE NON-INSPECTION DIMENSIONS. TOLERANCES NOTATION PER ASME Y14.5M-1994. FEATURES NOT SHOWN ARE ROUGH MACHINED BY SHRINK.

ALL DIMENSIONS ARE IN MILLIMETERS

(7) PROCESS INSPECTION DIMENSION
DIMENSIONS (NO CHECK) AT 1.1 INSPECT/1 UNITS PER SAMPLE/1 SAMPLE PER 1 SHRINK UNITS PER STEEL MOLD

ATMOSPHERIC MOISTURE SENSITIVITY LEVEL (MSL)

FROM	0	30	48	72	96	120	144	168	192	216	240	264	288	312	336	360	384	408
TO	30	48	72	96	120	144	168	192	216	240	264	288	312	336	360	384	408	432

REFLOW PROFILE (PEAK TEMPERATURE SPECIFIED)

240-245	245-250	250-255	255-260	MSL#	#1	#2	#2a

SEE J-STD-020 FOR DEFINITIONS

THIRD ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

DELPHI
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WARREN, OH

DR		DATE
APVD1	FCO. N. KOPCA	06AUG9
APVD2	FCO. N. KOPCA	06AUG9
APVD3	GLENN E. ROBISON	10AUG9
APVD4		
APVD5		

SUBSTANCES OF CONCERN: ARE PROHIBITED EXCEPT PER DELPHI SPECIFICATION

MATERIAL: SEE CHART

DRAWING NAME: TAXI COV CONN

DRAWING NUMBER: 13780850

SIZE	SCALE	TRACK NO	SHEET NO	STS	REV	N/P
A3	2:1	1 OF 1	1 OF 1	R	03	-