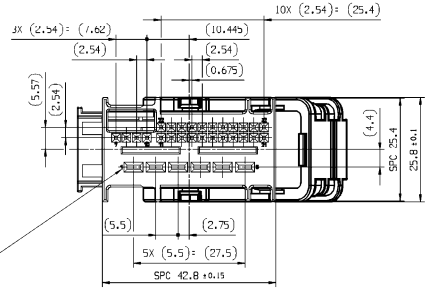
KEY PRODUCT CHARACTERISTICS

SAFETY/COMPLIANCE	FIT/FUNCTION	TOTAL ON DRAWING	0
S/C CHECKPOINTS	F/F CHECKPOINTS	LAST NO. USED	0

NO & TYPE	DESCRIPTION	RATIONALE	PTS	ZONE
- -	-	-	-	-
	-	-		

POS	TITLE	PART-NO.:	PART-REV	DATE	AMOUNT	MATERIAL	SIMILAR TO RAL	NOTES
-	ASM COVER + LEVER	15536575	02	17JN14	---	---	---	CONDITION OF DELIVERY, POS. 1-2 ASSEMBLED
1	COVER	15536573	---	---	1	PBT GF20 BLK	9011	ONLY ASSEMBLED PARTS AVAILABLE
2	LEVER	15536560	---	---	1	PBT GF20 GRA	7037	ONLY ASSEMBLED PARTS AVAILABLE
3 -	ASM COVER + LEVER	35082307	01	25AP17	---	---	---	CONDITION OF DELIVERY, POS. 1 2 ASSEMBLED
1	COVER	15536573	---	---	1	PBT GF20 BLK	9011	ONLY ASSEMBLED PARTS AVAILABLE
2	LEVER	35082304	---	---	1	PBT GF20 BLK	9011	ONLY ASSEMBLED PARTS AVAILABLE

DWG STATUS DATE	STG	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
07MR13	R	01				INITIAL RELEASE		P.LES	M.WLE	W.SKR
17JN14	R	02			--	C5 REINFORCEMENT RIBS AND RIBS TO HOLD CONNECTOR IN PRE-POSITION ADDED ON LEVER		P.LES	M.WLE	W.SKR
					--	C9 REINFORCEMENT FOR GUIDING RIBS ADDED ON COVER				
25AP17	R	03			--	H3-B VERSION 35082307 ADDED		V.RAN	S.ANU	L.BOR

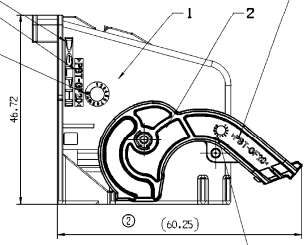


PART CAVITY NUMBER / FORMAT ACCORDING TO DIN 1451: H=1.0 MM; LETTERS 0.15 MM RECESSED

MANUFACTURER MARK A=1.5 MM FORMAT ACCORDING TO DS 11001

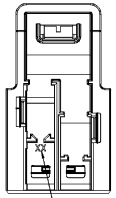
MATERIAL NAME ACCORDING TO VDA 260 / FORMAT ACCORDING TO DIN 1451: H=1.6 MM

DATE INSERT SIMILAR FIRM HASCO Z 485/6/1: HAS TO BE THE MANUFACTURING DATE SIGN PLANE 0.5 MM RECESSED



MATERIAL NAME ACCORDING TO VDA 260 / FORMAT ACCORDING TO DIN 1451: H=1.6 MM LETTERS 0.2 MM RAISED

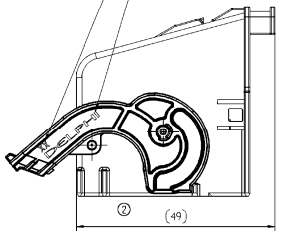
DATE INSERT SIMILAR FIRM HASCO Z 485/6/1: HAS TO BE THE MANUFACTURING DATE LETTERS 0.2 MM RAISED



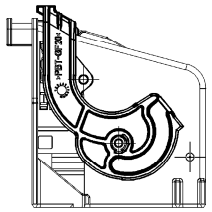
TOOL CAVITY NUMBER / FORMAT ACCORDING TO DIN 1451: H=1.6 MM LETTERS 0.2 MM RAISED

TOOL CAVITY NUMBER / FORMAT ACCORDING TO DIN 1451: H=1.6 MM LETTERS 0.2 MM RAISED

MANUFACTURER MARK A=1.5 MM FORMAT ACCORDING TO DS 11001 LETTERS 0.2 MM RAISED



LEVER IN END-POSITION



REMARKS:

- MAXIMUM DRAFT ANGLE 0°30'
- LETTERS AND ENGRAVINGS 0.1 MM RAISED
  SIGN PLANE 0.1 MM RECESSED
- SPC : STATISTICAL PROCESS CONTROL
- FOR APPLICATION DATA SEE THE INDIVIDUAL APPLICATION DRAWINGS.
- MATING PARTS:
  INSER CTS 2.8 DWG-NO.: 15536565
  INSER MTS 0.64 DWG-NO.: 15536567

A — LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.

SHARP CORNER TOLERANCE

DIM TO CHECK	DIMENSIONAL RANGE (MM)											CHART E1
	FROM	> 0	> 20	> 30	> 70	>100	>150	>200	>250	>300		
I I DIM FOR HELP	TO	20	30	70	100	150	200	250	300	400		
	TOLERANCE UNLESS OTHERWISE SPECIFIED											
THEORETIC DIM		±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2		
	ANGULAR TOLERANCE ±2°											

DWG TYP
PART DRAWING

WEIGHT (GR)
10.37

VOLUME (CM³)

ROUTING

DISTR CODE
D

UNLESS OTHERWISE SPECIFIED

GENERAL TOLERANCES ACCORDING TO:

SEE CHART

GD&T ACCORDING TO:

ISO 1101

REFERENCE

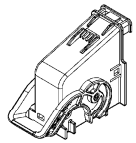
FIRST ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

NX

SCALE:
1:1



DELPHI

DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
KRAKOW,POLAND

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		DATE
DR	P.LESNIAK	06MR13
APVD1	M.WLECZKO	07MR13
APVD2	M.SIKORA	30OC13
APVD3		
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001
SUBSTANCJE NIEBEZPIECZNE I POWTORNIE PRZETWORZONE GWIESLA DELPHI 10949001

MATERIAL
SEE CHART

DRAWING NAME
ASM COVER+LEVER 32 WAY

DRAWING NUMBER
15536576

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1	5:1	1 OF 1	1 OF 1	R	03	

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