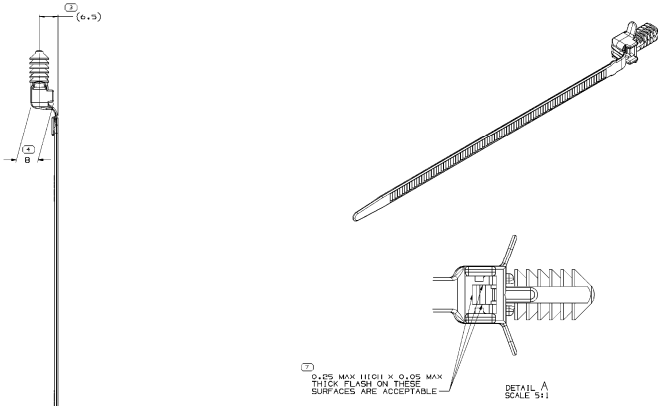
SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL [ ] DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	13
	LAST NO. USED	21

MISSING SYMBOLS: 9-21

DWG STATUS DATE	STS	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD/APVD 1	2
04MY04	R	15	-	-		CREATED TAXI DWG# 15473936 WAS ON SEPARATE DWG# ADDED 15496393. RELEASED	254662	RH	RH	BD
18JN04	R	16	-	-		ALL PARTS - UPDATED PDM ATTRIBUTES	255969	MAC	MAC	BD
18AU04	R	17	-	-		ALL PARTS - UPDATED PRINT	258237	LMB	LMB	BD
24AU04	R	18	-	-		ALL PARTS - ADDED OPTIONAL CONSTRUCTION VIEW 11 TO TOO-	258388	RH	RH	GCD
26OC04	R	19	-	-		ALL PARTS - REVISED LOCK FEATURE ON OPTIONAL CONSTRUCTION MODEL	260484	ADK	ADK	BD
13JA05	R	10	-	-		ALL PARTS - REVISED OPTIONAL CONSTRUCTION	262232	ADK	ADK	BD
12SE05	R	11	-	-		ALL PARTS - REMOVED OPTIONAL CONSTRUCTION 11 REVISED GRAPHICS TO REFLECT OPTIONAL CONSTRUCTION 1 MODEL	271862	RH	RH	GCD
12OC05	R	12	-	-		ALL PARTS - REVISED LOCK FEATURE TO LATEST ESD DESIGN	273633	RH	RH	GCD
12DE05	R	13	-	-		ALL PARTS - REVISED LOCK FEATURE TO LATEST ESD DESIGN	275684	RH	RH	GCD
12DC06	R	14	-	-		ALL PARTS - PROCESS SENSITIVE DIM WAS #3	280595	RH	RH	GCD
03AP09	R	15	-	-		15473936 - UPDATED MAT'L CALLOUT	407731	PGT	GLO	GL
26JA12	R	16	-	-		ALL PARTS - UPDATED PDM ATTRIBUTES	416881	AJP	AJP	AH



NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM. MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER DPNP-4.7-CS-01.
3. MATERIAL RECYCLING CODE PER ISO 11469. 11.51X10.11 CHARACTERS AS SHOWN TO BE LOCATED ON ANY EXTERIOR SURFACE.
4. FOR Ø6.3 MM HOLE WITH PANEL THICKNESS OF 0.8-6.3 MM
5. 11.51X10.11 DELPHI CORPORATE BRAND TO BE LOCATED ON ANY EXTERIOR SURFACE, PREFERABLY VISIBLE AT FINAL ASSEMBLY. OPTIONAL CONSTRUCTION FOR EXISTING TOOLING MAY BE "PED".
6. WIRE ASSEMBLY DIA:
   MINIMUM - APPROXIMATELY 4-6 MM
   MAXIMUM - 30 MM TAPED BUNDLE
   25 MM CONDUIT SECURED BUNDLE
7. TEMPERATURE RANGE: -40°C TO 125°C

PROCESSING NOTES

1. APPLY WITH MANUAL PANDUIT GUN GS2B OR EQUIVALENT. GUN SETTING AT STANDARD AND 6-8 RANGE. IF PNEUMATIC USE: PANDUIT GUN PPTS. GUN SETTING SAME AS ABOVE.

PART NO	REV	N/P	STATUS	MATERIAL SPECIFICATION AND COLOR	VOLUME (CM³)
15496393	02	AB	-	POLYAMIDE COMPOUND BLACK	1.107
15473936	05	AC	-	POLYAMIDE COMPOUND GRAY	1.107

ATMOSPHERICAL MOISTURE CONDITIONING										
FROM	0	20	40	60	80	100	150	200	250	300
TO	20	40	60	80	100	150	200	250	300	400

TEMPERATURE CONDITIONING SPECIFICATION										
DRY AS MOLDED	1 DAY	2 DAYS	5 DAYS	10 DAYS	15 DAYS	20 DAYS	30 DAYS	40 DAYS	50 DAYS	60 DAYS
23°C/50% R.H.	23°C/62% R.H.	23°C/70% R.H.	23°C/80% R.H.	23°C/90% R.H.	40°C/90% R.H.	60°C/90% R.H.	80°C/90% R.H.	100°C/90% R.H.	120°C/90% R.H.	140°C/90% R.H.

ZONES	A1	A2	A3	A4	A5	A6	B1	B2	B3	B4

ZONES	B5	B6	C1	C2	C3	C4	C5	C6	D1	D2

ZONES	D3	D4	D5	D6	E1	E2	E3	E4	E5	E6

ZONES	F1	F2	F3	F4	F5	F6	G1	G2	G3	G4

ZONES	G5	G6	H1	H2	H3	H4	H5	H6	J1	J2

ZONES	J3	J4	J5	J6	K1	K2	K3	K4	K5	K6

ZONES	L1	L2	L3	L4	L5	L6	M1	M2	M3	M4

ZONES	M5	M6	N1	N2	N3	N4	N5	N6	P1	P2

ZONES	P3	P4	P5	P6	R1	R2	R3	R4	R5	R6

ZONES	S1	S2	S3	S4	S5	S6	T1	T2	T3	T4

ZONES	T5	T6	U1	U2	U3	U4	U5	U6	V1	V2

ZONES	V3	V4	V5	V6	W1	W2	W3	W4	W5	W6

ZONES	X1	X2	X3	X4	X5	X6	Y1	Y2	Y3	Y4

ZONES	Y5	Y6	Z1	Z2	Z3	Z4	Z5	Z6		

(4) PROCESS SENSITIVE DIMENSION

DIMENSIONS AND CHECKS WITH ( ) INSPECT ONLY FIRST PIECE AT TOOL BUILD AND AFTER ANY TOOL CHANGE

DWG TYPE: PART DRAWING
STYLE:
RELEASE LEVEL: SEE CHART
DISPLAY DWG:

UNLESS OTHERWISE SPECIFIED

THIS DOCUMENT IS TO BE INTERPRETED WITH ASME Y14.5M-1994 AND ISO 1101:1983 GEOMETRIC DIMENSIONING AND TOLERANCING STANDARDS. ANY GEOMETRIC TOLERANCES AND RELATED SYMBOLS APPLY ONLY TO FEATURES FORMED AT THE MOLDING OPERATION. THEY DO NOT APPLY TO FEATURES OF SECONDARY OPERATIONS. THE MOLDED PART SHALL BE INSPECTED BEFORE ANY SECONDARY OPERATIONS ARE PERFORMED. ANY SECONDARY OPERATION MAY BE SUBJECT TO VARIATION DUE TO THE SHRINK CHARACTERISTICS OF THE MATERIAL.

ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE:

THIRD ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

DELPHI

DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WARREN, OH

	DATE
DR	
APVD1 ROBERT HURD	04MY04
APVD2 ROBERT HURD	04MY04
APVD3 GARY DETTER	04MY04
APVD4	
APVD5	

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI-4.1594(E)

MATERIAL: SEE CHART

DRAWING NAME: TAXI MOUN WIRE TIE CLIP HD NAIL

DRAWING NUMBER: 15496392

SIZE	SCALE	TRANS NO	SHEET NO	TTS	REV	N/P
A0	2:1	1 OF 1	1 OF 1	R	16	-