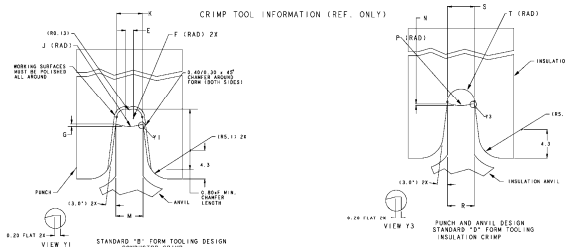
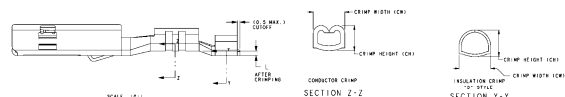


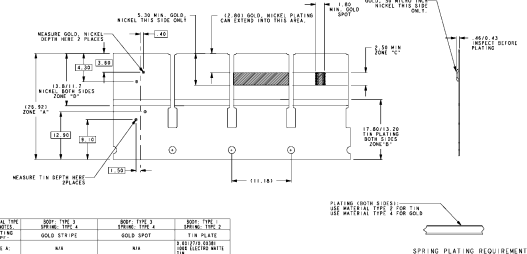
TABLE 1 - TERMINAL CRIMP DIMENSION (FOR REFERENCE ONLY)

SUPPLIER P/N 11A	SUPPLIER P/N GOLD	SHIP CODE	WIRE SIZE	CONDUCTOR CH (SECT 2-2, +7-0.5)	CONDUCTOR CW (SECT 2-2, +7-0.10)	INSULATION CH (SECT 1-1, +7-0.5)	INSULATION CW (SECT 1-1, +7-0.10)
54001625	54001627	15	18	2.05	2.05	2.45	2.40
			18	1.15	2.05	2.15	2.40
54032058	54032062	20	22	4.00	4.00	4.00	4.00
			22	4.00	4.00	4.00	4.00



TOOL DIMENSION TABLE (FOR REFERENCE ONLY)

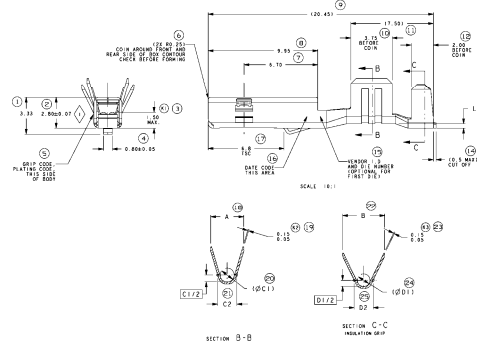
SPR COST	WIRE SPECIFICATION	F=1-0.005	F=1-0.005	F=1-0.005	F=1-0.005	F=1-0.005	F=1-0.005	F=1-0.005	F=1-0.005	F=1-0.005	F=1-0.005
20	ESW-WIL23-A/ MS-0200	0.14	0.43	0.09	2.06	1.59	1.59	3.16	2.15	2.33	2.33
16	ESW-WIL23-A/ MS-0200	0.92	0.50	0.13	2.56	1.99	1.97	3.18	2.34	2.52	2.53



SPRING PLATING REQUIREMENT

PLATING OPTIONS:

540002002	G	13295913	01	AE	M5592A2	M58B+IB	1554078R	O1	AE	M5592A2	M58B+AB2	M587B+3
540002002WA	G	15550248	01	AB	13295913							
540002002WB	G	1377374	01	IB	M58B+IB	M58B+IB	1554078R	O1	AB	M5592A2	M58B+AB2	M587B+3
5400020027WA	G	15550247	01	AB	1377480							
5400020027WB	G	15551201	01	IB	1377480							
5400020028	G	13064983	01	AE	M5574H3	M58B+IB						
5400020028WA	G	13063862	01	AB	13064983							
5400020028WB	G	15521504	01	AB	13064983							
5400020028WAB	G	15521504	01	AB	13064983							
5400020028WAB2	G	15521504	01	AB	13064983							
5400020028WAB3	G	15521504	01	AB	13064983							
5400020028WAB4	G	15521504	01	AB	13064983							
5400020028WAB5	G	15521504	01	AB	13064983							
5400020028WAB6	G	15521504	01	AB	13064983							
5400020028WAB7	G	15521504	01	AB	13064983							
5400020028WAB8	G	15521504	01	AB	13064983							
5400020028WAB9	G	15521504	01	AB	13064983							
5400020028WAB10	G	15521504	01	AB	13064983							
5400020028WAB11	G	15521504	01	AB	13064983							
5400020028WAB12	G	15521504	01	AB	13064983							
5400020028WAB13	G	13295913	01	AE	M5592A2	M58B+IB	1554078R	O1	AE	M5592A2	M58B+AB2	M587B+3
5400020028WAB14	G	15550248	01	AB	13295913							
5400020028WAB15	G	1377374	01	IB	M58B+IB	M58B+IB	1554078R	O1	AB	M5592A2	M58B+AB2	M587B+3
5400020028WAB16	G	15550247	01	AB	1377480							
5400020028WAB17	G	15551201	01	IB	1377480							
5400020028WAB18	G	13064983	01	AE	M5574H3	M58B+IB						
5400020028WAB19	G	13063862	01	AB	13064983							
5400020028WAB20	G	15521504	01	AB	13064983							
5400020028WAB21	G	15521504	01	AB	13064983							
5400020028WAB22	G	15521504	01	AB	13064983							
5400020028WAB23	G	15521504	01	AB	13064983							
5400020028WAB24	G	15521504	01	AB	13064983							
5400020028WAB25	G	15521504	01	AB	13064983							
5400020028WAB26	G	15521504	01	AB	13064983							
5400020028WAB27	G	15521504	01	AB	13064983							
5400020028WAB28	G	15521504	01	AB	13064983							
5400020028WAB29	G	15521504	01	AB	13064983							
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5400020028WAB32	G	15521504	01	AB	13064983							
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5400020028WAB121	G	15521504	01	AB	13064983						</	



PART NUMBER TIN PLATED	SHIP PLATING CBL, TIN	PART NUMBER GOLD STRIP, SPOT PLATED	SHIP PLATING CBL, GOLD	WIRE SPECIFICATION	A	B	WFC1	C2	SD1	92	L
54102160	10	54602602	2005	ESD-MIL123-AF WS-B200	2.5	3.1	0.78	1.4	1.40	2.3	0.44
54101825	18	54601627	1805	ESD-MIL123-AF WS-B200	3.0	3.7	1.08	1.8	1.75	2.4	0.44

NOTE

- [illegible]

LAST BALLOON: 33

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA

TOLERANCE UNLESS
OTHERWISE SPECIFIED:
DECIMALS ANGLES
TWO PLACE SEE DRAWING
THREE PLACE SEE DRAWING

1. LINE SHOULD DISPLAY A PART NUMBER INDICATING THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING. PART NUMBERS THAT DO NOT HAVE A LINE IMPROVE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING. CONTACT DELPHI SALES TO ASSESS AVAILABILITY OF PARTS. DWG TIME PART DRAWING

PLATE NO.	DATE
PLATE NO.	DATE
UNLESS OTHERWISE SPECIFIED	
ALL DIMENSIONS ARE IN MILLIMETERS	

REFERENCE		
	THIRD ANGLE PROJECTION 	DO NOT SCALE USE MATH DATA 