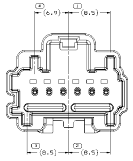
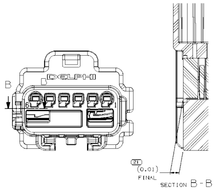
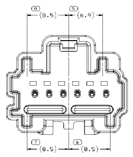


TYPE 104
SAME AS TYPE 101
EXCEPT AS SHOWN



DELIVERY CONDITION TO
VEHICLE PLANT
FLS FINAL POSITION AFTER TERMINALS



TYPE 103
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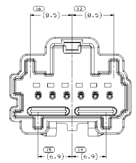
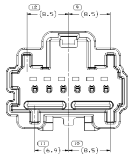
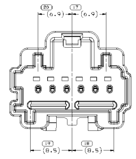
EXCEPT AS SHOWN



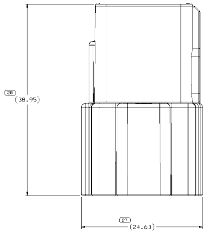
TYPE 106
SAME AS TYPE 101
EXCEPT AS SHOWN

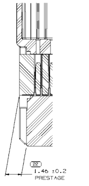


TYPE 102
SAME AS TYPE 101
EXCEPT AS SHOWN



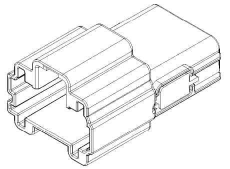
TYPE 105
SAME AS TYPE 101
EXCEPT AS SHOWN

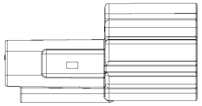


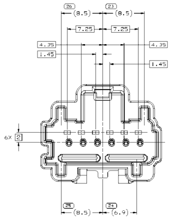


SECTION A - A

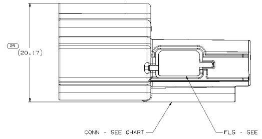
DELIVERY CONDITION TO
WIRE ASSEMBLY PLANT
FLS PRE-STAGED POSITION BEFORE TERMINALS

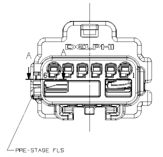


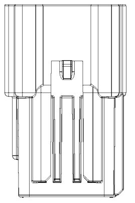




TYPE 101







SYMBOL DEFINITION			MISSING SYMBOLS
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ⬭ DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	29	NO MISSING SYMBOL NUMBER
	LAST NO. USED	29	

DWG STATUS					ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
DATE	STG	REV	N/P	CHG						
01JN15	R	01	-	-		ALL PARTS RELEASED	429701	TAI	TAI	MAL
30NO15	R	02	-	-		ALL PARTS - UPDATED CONN & FLS TO LATEST REVISION	431556	NRM	JVM	MAL
22MR16	R	03	-	-		ALL PARTS - UPDATED CONN AND FLS	432391	CGD	CGD	MAL
29AP16	R	04	-	-		ALL PARTS - ADDED "TERMINAL INSERTION FORCE", "INDEPENDENT SECONDARY LOCK (CAPABILITY)", "INDEPENDENT SECONDARY LOCK (FORCE)" AND "PRESTAGE SECONDARY LOCK" NOTES	432876	AGC	JVM	MAL
17JN16	R	05	-	-		ALL PARTS - UPDATED CONN AND SECONDARY LOCK TO LATEST REVISION LEVEL	433421	AHY	AHY	MAL
10OC16	R	06	-	-		33257506-07, 33257509 - UPDATED PDM ATTRIBUTES	434489	APB	APB	MAL

	PART NO	REV	N/P	TYPE	CONN	FLS
○	33257509	04	AA	106	33257516	33257501
	33257507	04	AA	105	33257515	33257501
○	33257506	04	AA	104	33257514	33257501
	33257505	04	-	103	33257513	33257501
	33257504	04	-	102	33257512	33257501
	33257503	04	-	101	33257511	33257501

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. FOR APPLICATION DATA SEE THE INDIVIDUAL APPLICATION DRAWINGS.
3. TERMINAL INSERTION FORCE INTO CONNECTOR WITH SECONDARY LOCK SEATED FOR CABLE > 1.0 MM²; TERMINAL WILL NOT FULLY SEAT AND LOCK AT MINIMUM FORCE OF 32N.
4. INDEPENDENT SECONDARY LOCK RETENTION CAPABILITY: PRE-LOCK TO FINAL LOCKED WITHOUT TERMINALS 15N MINIMUM.
5. INDEPENDENT SECONDARY LOCK RETENTION FORCE OF SEALED ISL 55N MAXIMUM.
6. PRESTAGE SECONDARY LOCK INSERTION 50N MAXIMUM.

(22) PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONAL RANGE (MM)									CHART EJ
FROM TO	> 0 20	> 20 30	> 30 70	> 70 100	>100 150	>150 200	>200 250	>250 300	>300 400
TOLERANCE UNLESS OTHERWISE SPECIFIED									
	±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2
ANGULAR TOLERANCE ±2°									

A ⟋ LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.

DWG TYPE: PART DRAWING
STYLE:
VOLUME (CAP):
DISTR CODE: D

UNLESS OTHERWISE SPECIFIED
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.

ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE:

THIRD ANGLE PROJECTION

DO NOT SCALE
USE MATH DATA
CAD NX

DELPHI
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WARREN, OH
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		DATE
DR		
APVD1	T. ILER	01JN15
APVD2	T. ILER	01JN15
APVD3	M. LYTLE	01JN15
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001

MATERIAL: SEE CHART

DRAWING NAME: TAXI ASM CONN 6 M OCS 1.2

DRAWING NUMBER: 33257502

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1×3	5:1	1 OF 2	1 OF 1	R	06	-

DRAWING NUMBER: 33257502

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1×3	5:1	2 OF 2	1 OF 1	R	06	-