

7		6		5		4		3		2		1	
SYMBOL DEFINITION						MISSING SYMBOLS		DWG STATUS		REVISION HISTORY		AUTH	
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL  DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.						TOTAL NO OF INSPECTIONS REQUIRED		DATE		STG		REV	
						8		15N010		R		01	
						LAST NO. USED		NO MISSING SYMBOL NUMBER		ZONE		CHG	
						5		-		-		-	
								RELEASED				412639	
												KW	
												JWG	
												EZ	

(1.2)X(0.15) TOOL CAVIYT NUMBER CHARACTERS AS SHOWN

(2X 3) 2X 5 ±0.1

(0.7)X(0.15) MATERIAL CODE CHARACTERS AS SHOWN

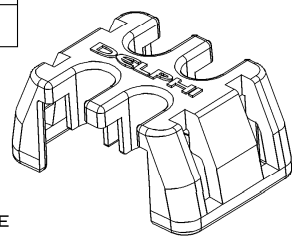
2X 4 2X 6 ±0.1

5 11.7

2 (17.4)

2X 1 2X 7.8

PA66 GF14



NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. PARTS SHOWN ON THIS DRAWING USED IN ASSEMBLIES SHOWN ON TAXI 13824476.

3. THIS PART ACCEPTS THE FOLLOWING COMPONENTS OR EQUIVALENT: CONNECTOR 13854069

4. (1.0)X(0.15) DELPHI CORPORATE BRAND TO BE LOCATED ON ANY EXTERIOR SURFACE, PREFERABLY VISIBLE AT FINAL ASSEMBLY. OPTIONAL CONSTRUCTION FOR EXISTING TOOLING MAY BE "PED".

5 PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONAL RANGE (MM)		TOLERANCE UNLESS OTHERWISE SPECIFIED	
FROM	TO	TOLERANCE	ANGULAR TOLERANCE
> 0	> 20	±0.15	±0.2
> 20	> 30	±0.2	±0.3
> 30	> 70	±0.3	±0.4
> 70	> 100	±0.4	±0.5
> 100	> 150	±0.5	±0.6
> 150	> 200	±0.6	±0.8
> 200	> 250	±0.8	±1
> 250	> 300	±1	±1.2
> 300	> 400	±1.2	±1.5

CHART E1

DWG TYPE PART DRAWING

STYLE

VOLUME (C/P) 0.387

DISTR CODE D

UNLESS OTHERWISE SPECIFIED

THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE 9M GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNING OF FEATURES MAY BE BAIED SEPARATELY REGARDLESS OF DATUM REFERENCES.

ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE

THIRD ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

NX

DELPHI

DELPHI PACKARD ELECTRIC SYSTEMS

WARREN, OH

DR	DATE
APV01 KUN WU	15N010
APV02 JIANWEI GUO	15N010
APV03 ERIC ZHOU	15N010
APV04	
APV05	

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001

MATERIAL POLYAMIDE COMPOUND GRAY

DRAWING NAME LOCK SECONDARY TPA

DRAWING NUMBER 13854074

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A2	5:1	1	OF 1	1	OF 1	R 01 -