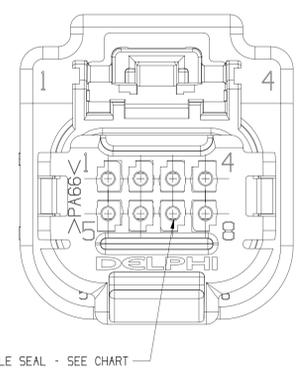
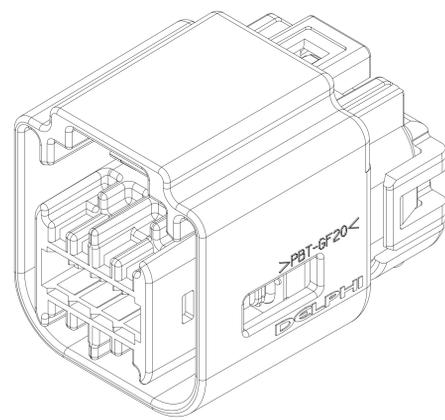
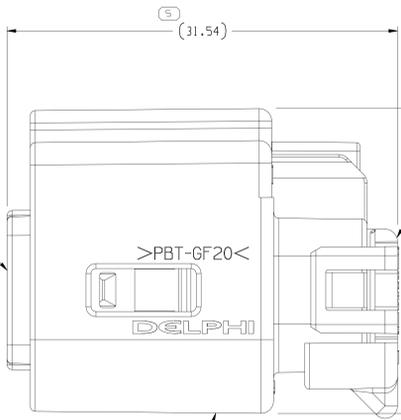
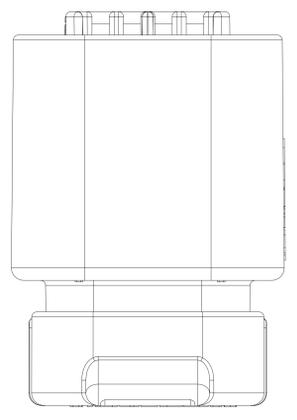
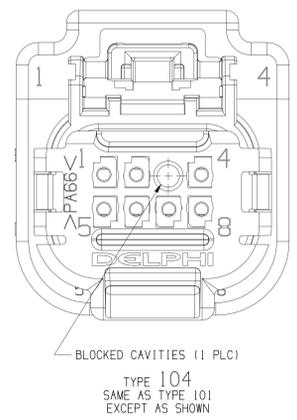
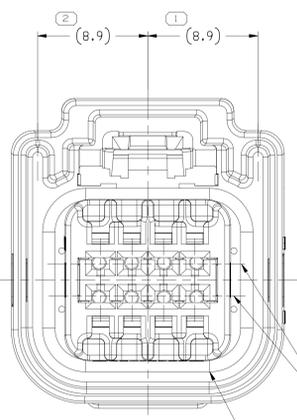
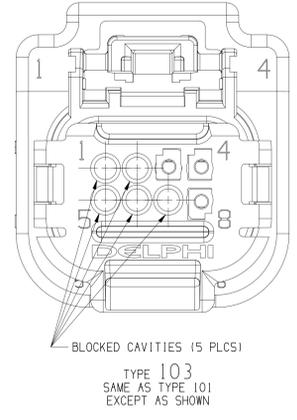
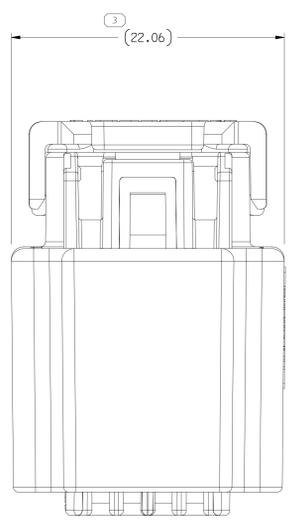
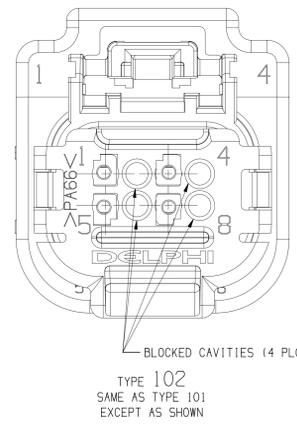


SYMBOL DEFINITION		TOTAL NO OF INSPECTIONS REQUIRED	
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.		5	
	LAST NO. USED	8	

DWG STATUS		MISSING SYMBOLS		ZONE		REVISION HISTORY		AUTH		DR		APVD	
DATE	STG	REV	N/P	CHG									
29.JN06	R	01	-	-			13572498 - ADDED TO TAXI FROM SEPARATE DRAWING & REVISED: 13567798 - RELEASED	281963	JS	JS	JS	SFM	
09MR07	R	02	-	-			ALL PARTS - REVISED NOTE #4	400749	EES	EES	SFM		
09.JL08	R	03	-	-			ALL PARTS - ADDED APPLICATION DATA NOTE, REMOVED MATING COMPONENTS NOTE, PART ACCEPTS NOTE: 13720596 - WAS PE176903 AND RELEASED	405355	ACG	JVM	SFM		
03.NI11	R	04	-	-			13890058 - RELEASED	414460	MEA	MEA	MEA		
08.NI11	R	05	-	-			13890058 - ADDED DIM #6; 13890301 - RELEASED	414485	MEA	MEA	MEA		
08MR12	R	06	-	-			ALL PARTS - DRAWING NAME WAS ASM CONN MICRO HVT 1.2 SLD	417378	JEG	JEG	JRV		
25.NI13	R	07	-	-			15543351 - RELEASED	423100	AGC	JAA	JRV		
14NO13	R	08	-	-			33130470 - RELEASED	424585	OLG	OLG	JFF		
26MY14	R	09	-	-			ALL PARTS - UPDATED ASSY VALIDATED NOTE AND ADDED CABLE O.D INFO	426612	ABH	JVM	MEC		
21.JL15	R	10	-	-			33130470 - UPDATED PART AVAILABILITY	430268	JVR	JVM	JFF		
17AU18	R	11	-	-			ALL PARTS - TRANSFER CABLE O.D INFO TO APPLICATION DRAWING AND REMOVED NOTE	437790	ESC	ESC	VRG		
20.NI19	R	12	-	-			ADDED "SHT 1 OF 2"; 15543351, 13890301, 13890058 - MOVED TO SHT 2	443697	GDH	JAA	VRG		
17AU21	R	13	-	-			13572498 - ADDED OPTIONAL CONSTRUCTION VIEW; ALL PARTS - UPDATED CONN TO LATEST REVISION	554995	LGD	JAA	ACR		



POSITIVE LOCK REINFORCEMENT - SEE CHART PRE-STAGE

STRAIN RELIEF - SEE CHART

4 (24.43)

Ø OF MALE BLADE

CONNECTOR SEAL - SEE CHART

CONNECTOR - SEE CHART

CABLE SEAL - SEE CHART

NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- WHEN PARTS ARE SHIPPED THEY MUST BE PACKED IN PLASTIC BAGS OR SHIPPING CONTAINERS MUST BE LINED WITH PLASTIC LINERS. BAGS OR LINERS MUST BE SEALED TO AVOID FOREIGN MATTER.
- ASSEMBLY VALIDATED TO SAE/USCAR-2 REV 4 MAY 2004:
SEALING CODE 4 - CONNECTOR SYSTEM ENVIRONMENTAL TEST FLOWCHART (PRESSURE/VACUUM AND SUBMERSION).
ALSO CONFORMS TO:
SAE/USCAR-2 REV 6 FEB 2013 S3-ENVIRONMENTAL TEST SEQUENCE HIGH TEMP EXPOSURE; PV LEAK/SUBMERSION; HIGH PRESS. SPRAY.
TEMPERATURE CLASS 3
5.4.5 MISCELLANEOUS COMPONENT ENGAGE/DISENGAGE FORCE
PLR ENGAGE PRE-SET TO LOCK
WITHOUT TERMINALS: 69-78N
WITH TERMINALS: 57-73N
- THESE PARTS ARE NOT CONTROLLED FOR AUTOMATIC FEEDING.
- THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER PER DPNP-4.7-CS-01.
- FOR APPLICATION DATA SEE THE INDIVIDUAL APPLICATION DRAWINGS.

○ 13572498 - OPTIONAL CONSTRUCTION EXCLUSIVE USE FOR AP

PART NO	REV	N/P	TYPE	CONNECTOR	STRAIN RELIEF	POSITIVE LOCK REINFORCEMENT	CONNECTOR SEAL	CABLE SEAL	BLOCKED CAVITIES
33130470	01	AD	104	13567796	33130471	13567795	13567794	13567793	3
13720596	01	AD	103	13567796	13720595	13567795	13567794	13567793	1,2,5,6,7
13567798	01	AF	102	13567796	13587323	13567795	13567794	13567793	2,4,6,8
13572498	02	AF	101	13567796	13567797	13567795	13567794	13567793	-

DWG TYPE		PART DRAWING	
STYLE		DISTR CODE	D
VOLUME (OPT)			

APTIV
CONNECTION SYSTEMS
WARREN, OH
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DR	DATE
APVD1 JOE SUDIK	29.JN06
APVD2 JOE SUDIK	29.JN06
APVD3 SEAN MILLER	29.JN06
APVD4	
APVD5	

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER APTIV 10949001

DRAWING NUMBER
13592750

SIZE A0 SCALE 5:1 FRAME NO 1 OF 1 SHEET NO 1 OF 2 STG REV N/P 2 R 13

DIMENSIONAL RANGE (MM)		TOLERANCE		CHART	
FROM	TO	±	°	ET	
> 0	> 20	> 30	> 70	> 100	> 150
20	30	70	100	150	200
30	70	100	150	200	250
70	100	150	200	250	300
100	150	200	250	300	400
TOLERANCE UNLESS OTHERWISE SPECIFIED		±		°	
±0.15	±0.2	±0.3	±0.4	±0.5	±0.6
ANGULAR TOLERANCE		±2°			

(N/A) PROCESS SENSITIVE DIMENSION

