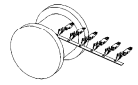
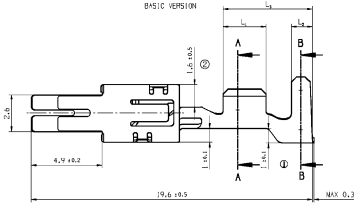


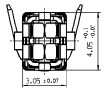
L_1	L_2	L_3	H_2 ±0.2	H_1 ±0.2	B_2 ±0.2	B_1 ±0.2	CROSS SECTION QUERSCH.
6.0	1.5	2.5	4.6	2.3	5.25	2.1	0.35 - 0.50
6.25	1.5	3.0	4.6	2.8	5.25	2.65	0.75 - 1.00
6.25	1.5	3.25	4.6	3.0	5.25	2.8	1.50
6.25	1.5	3.25	4.6	3.0	5.25	3.0	1.50 - 2.50
6.25	1.5	3.25	4.6	3.0	5.25	3.0	2.50

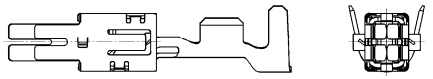
VERSION	CONTACT PLATING OBERFLÄCHE	CABLE TYPE LEITUNGSTYP	CROSS SECTION QUERSCH.	ASSEMBLY PART-NO. ZUSAMMENBAU	PART REV	DATE DATUM	MASS MASSE
BASIC	SN	FLRY	0.35 - 0.50	1534659	01	02NO04	0.38
		FLRY	0.75 - 1.00	1534660	01	02NO04	0.40
		FLRY	1.50	1362976	01	17AP07	0.41
		FLRY	1.50 - 2.50	1534662	01	02NO04	0.41
		FLAURY	2.50	1550146	01	06MR12	0.43
	SN HT	FLRY	0.35 - 0.50	1549309	01	02NO04	0.38
		FLRY	0.75 - 1.00	1549306	01	02NO04	0.40
		FLRY	1.50	1362976	01	17AP07	0.41
		FLRY	1.50 - 2.50	1549306	01	02NO04	0.41
	AU	FLRY	0.35 - 0.50	1542699	02	02DC15	0.38
		FLRY	0.75 - 1.00	3310163	01	02DE15	0.38
		FLRY	0.75 - 1.00	1542699	02	02DC15	0.40
		FLRY	1.50	1362976	02	02DC15	0.41
	AG	FLRY	1.50 - 2.50	1542700	02	02DC15	0.41
		FLRY	0.75 - 1.00	1367977	01	11JA08	0.38
		FLRY	0.75 - 1.00	1367979	01	11JA08	0.40
		FLRY	1.50 - 2.50	1367981	01	11JA08	0.43
		FLAURY	2.50	1515587	01	22NO17	0.43
ACTIVE SECONDARY LOCKING	SN	FLRY	0.35 - 0.50	1360165	01	06SE06	0.38
		FLRY	0.75 - 1.00	1360166	01	06SE06	0.40
		FLRY	1.50 - 2.50	1360167	01	06SE06	0.41
	SN HT	FLRY	0.35 - 0.50	1360171	01	06SE06	0.38
		FLRY	0.75 - 1.00	1360172	01	06SE06	0.40
		FLRY	1.50 - 2.50	1360173	01	06SE06	0.41
	AU	FLRY	0.35 - 0.50	1360168	02	02DC15	0.38
		FLRY	0.75 - 1.00	3310166	01	02DE15	0.38
		FLRY	0.75 - 1.00	1360169	02	02DC15	0.40
		FLRY	1.50 - 2.50	1360170	02	02DC15	0.41

ACTIVE SECONDARY LOCK VERSION
MISSING DIMENSIONS SEE BASIC VERSION
FEHLENDE MASSE SIEHE BASISVERSION

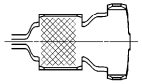
DATE	STATUS	TYPE			ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
07NO04	R	01				INITIAL RELEASE / FREIGABE		SACH	CVISA	MDIAZ
26JN06	R	01	KA		E9	DIMENSION WAS 1.4-0.1 NOW 1.40±0.1		SACH	CVISA	A.MISLAM
06ST06	U	01	KB			PART NO. / TITLE MOD. (BASICS - LOCKING ADDED FIELD		SACH	CVISA	
17AP07	U	01	KC			PART NO. / TITLE MOD. (MATING FRONTVIEW - MATING ADDED VIEWS		SACH	CVISA	
14DE07	U	01	KD		L5-9	HOUSING RELEASED FOR SALES (LOCKING RELEASED - CONNECT)		FRHAM	CVISA	
11JA08	R	02	--		E4	PART NO. / TITLE MOD. (MATING, FRONTVIEW, MATING ADDED VIEWS		FRHAM	CVISA	M.SCHMI
25FE08	R	02	KA		H14 F16	DUAL BASE LOADS INTO THE LOADS DUAL BASE LOADS REMOVED/VERSION		FRHAM	CVISA	M.SCHMI
06MR13	R	03				ITEM(S) ADDED/ VIEWS		FRI	QUI	
28APR5	R	04			W1	ADDED VIEWS		FRI	QUI	
18DEC15	R	05			L4	CHANGED - TOOL (MATCH) FROM M - TO PART NO. 12 BSC MAT'L		FRI	QUI	
07DE15	R	06			H-L4	ADDED SEAL VIA ADDED VIEWS		FRI	QUI	
22NO17	R	07				REVISED ADDED / VIEWS		KJOPA	FJAVE	SYS

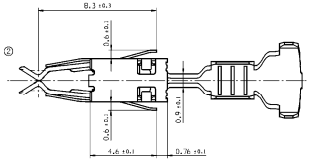


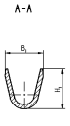


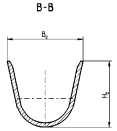


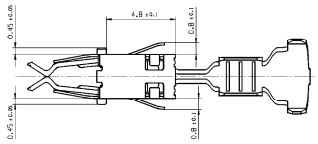
ONLY PART-NR.
NUR TEILE NR.
1550146 AND / UND 3515587







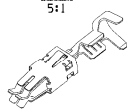




REMARKS:
- CRIMPMANUFACTURING PARAMETERS AND TOOLING ACCORDING DELPHI SPECIFICATION
- CRIMPDIMENSION TO FIT CABLE TYPE FLR
- SINGLE WIRE SEALS TO BE USED:
  0.35 - 1.00 MM² : 15327860
  1.00 - 2.00 MM² : 15327861
  2.50 MM² : 15327859
- SLEEVE MATERIAL X10CRNI18B, SAE J01, DIN EN 105I
- BASE PART MATERIAL CUNI3SI1MG: RM 690MPA
- NOT FOR FUTURE APPLIANCES

BEMERKUNGEN:
- CRIMPVERARBEITUNGSPARAMETER UND -WERKZEUGE ENTSPRECHEND DELPHI SPEZIFIKATION
- CRIMPABMESSUNGEN FÜER LEITUNG TYP FLR
- ZU VERWENDENDE EINZELLEITERDICHTUNGEN
  0.35 - 1.00 MM² : 15327860
  1.00 - 2.00 MM² : 15327861
  2.50 MM² : 15327859
- UEBERFEDER MATERIAL X10CRNI18B, SAE J01, DIN EN 105I
- GRUNDKOERPER MATERIAL CUNI3SI1MG: RM 690MPA
- NICHT FUER NEUANWENDUNGEN

KEY PRODUCT CHARACTERISTICS			
SAFETY/COMPLIANCE	F/I/FUNCTION	TOTAL ON DRAWING	0
S/C CHECKPOINTS	F/F CHECKPOINTS	LAST NO. USED	0
NO & TYPE	DESCRIPTION	RATIONALE	PTS ZONE



SCALE/MASSSTAB
1:1
WEB SHARED

DELPHI
DELPHI DEUTSCHLAND GMBH
D-42119 WUPPERTAL

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DIESE ZEICHNUNG IST EIGENTUM DER FIRMA DELPHI UND ENTHÄLT GESETZLICH GESCHÜTZTES BETRIEBSGEHEIMNIS UND/ODER URHEBERRECHTLICH GESCHÜTZTES MATERIAL. SIE DARF OHNE AUSDRÜCKLICHE SCHRIFTLICHE GENEHMIGUNG DER DELPHI CORPORATION WEDER KOPIERT NOCH VERVIELFÄLTIGT, WEITERGEGEBEN ODER FÜR ANDERE ZWECKE VERWENDET WERDEN.

	DATE
DR M.SACH	02NO04
APVD C.VISA	02NO04
APVD F.MITCHALSKI	08NO04
APVD	
APVD	
APVD	

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI SPEC(S) PERMITTED. REFERENCE DELPHI SPEC(S) AS APPLICABLE.
REQUIRED DETAIL (MARKED)

MATERIAL: SEE CHART/ SIEHE TABELLE

DRAWING NAME
ACTIVE TERMINAL SYSTEM 280
FEMALE SEALED

ATS 280
STECKHUELSE/ EINZELADERGEDICHTET

DRAWING NUMBER
15344653

SIZE	SCALE	PAGE NO	SHEET SI	TYPE	REV	REP
A0	10:1	1 OF 1	1 OF 1	R	07	

PART OF
PART DRAWING
WEIGHT GMS
VOLUME MM³
POSITIVE
STRIP CODE
D

UNLESS OTHERWISE SPECIFIED

GENERAL TOLERANCES ACCORDING TO:
SEE CHART/ SIEHE TABELLE

ISO 1101

REFERENCE

FIRST ANGLE PROJECTION

DO NOT SCALE
USE MATH DATA

USE DRAWING THROUGH A PART NUMBER OR CONTROL NUMBER AS AND WHEN USED FOR PROPOSAL

PART NUMBERS THAT DO NOT HAVE A DASH, PREFIX OR SUFFIX ARE PHYSICAL PARTS AND AVAILABLE FOR ORDER

CONTACT DELPHI SALES TO ASSURE COMPATIBILITY OF PARTS

KEY WORDS / THE DOCUMENTATION THAT HAS BEEN REPRESENTED EACH WORD THAT ARE MARKED WITH ASTERISK

PARTS OR SUBASSEMBLIES DESIGN SPECIFICATIONS DAS TEILE ZUR BESTELLUNG -VORGESEHEN SIND

FÜER VERWENDUNGEN DER PARTS DIN DRAW VON DELPHI KONTAKTIEREN

R 0.1 MAX
R 0.2 MAX

SHARP CORNER TOLERANCE

DIMENSIONAL RANGE (MM)	SHARP D
FROM	2
TO	3
TOLERANCE UNLESS OTHERWISE SPECIFIED	±0.2
ANGULAR TOLERANCE ±2°	

P/B IS DROP PREVIOUS
I = MM FOR SELF TOLERANCE
= MM FOR SELF TOLERANCE
= MORE / LESS

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