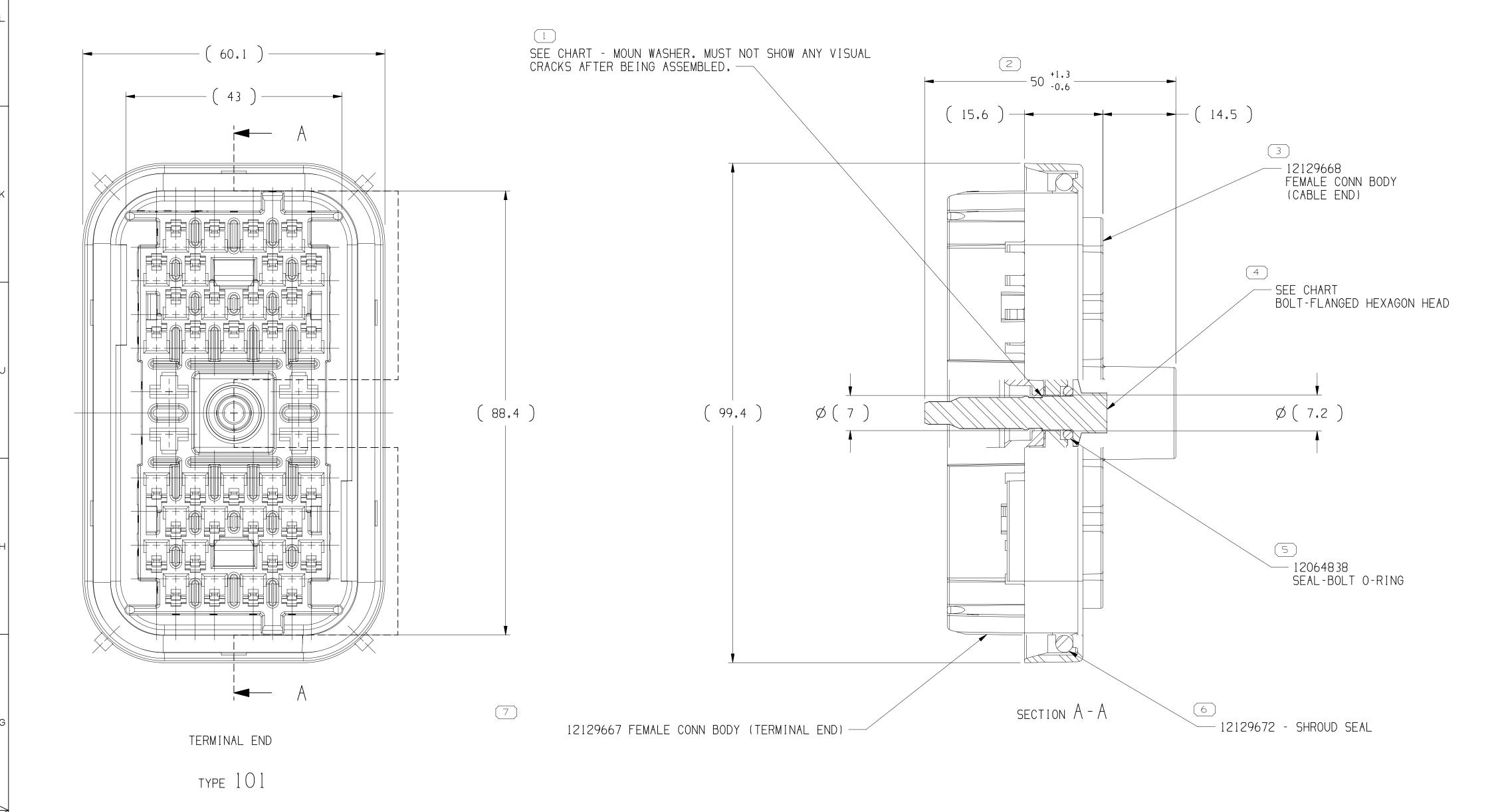
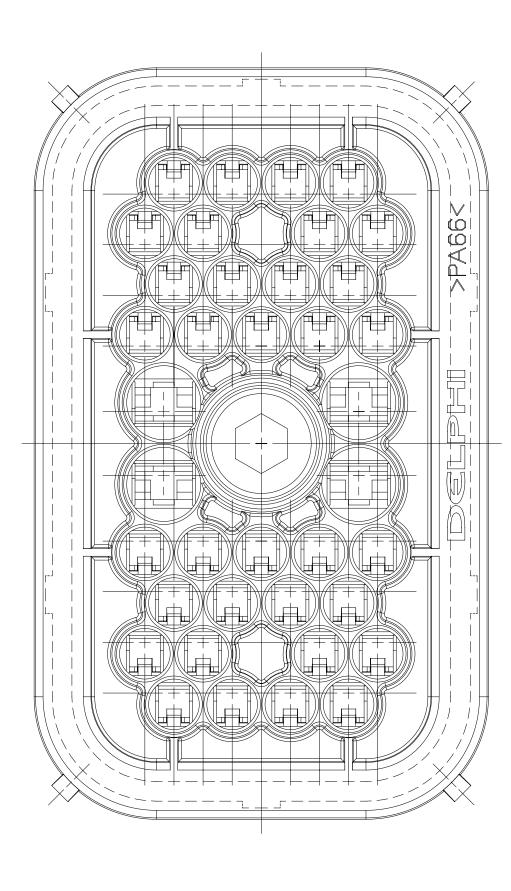
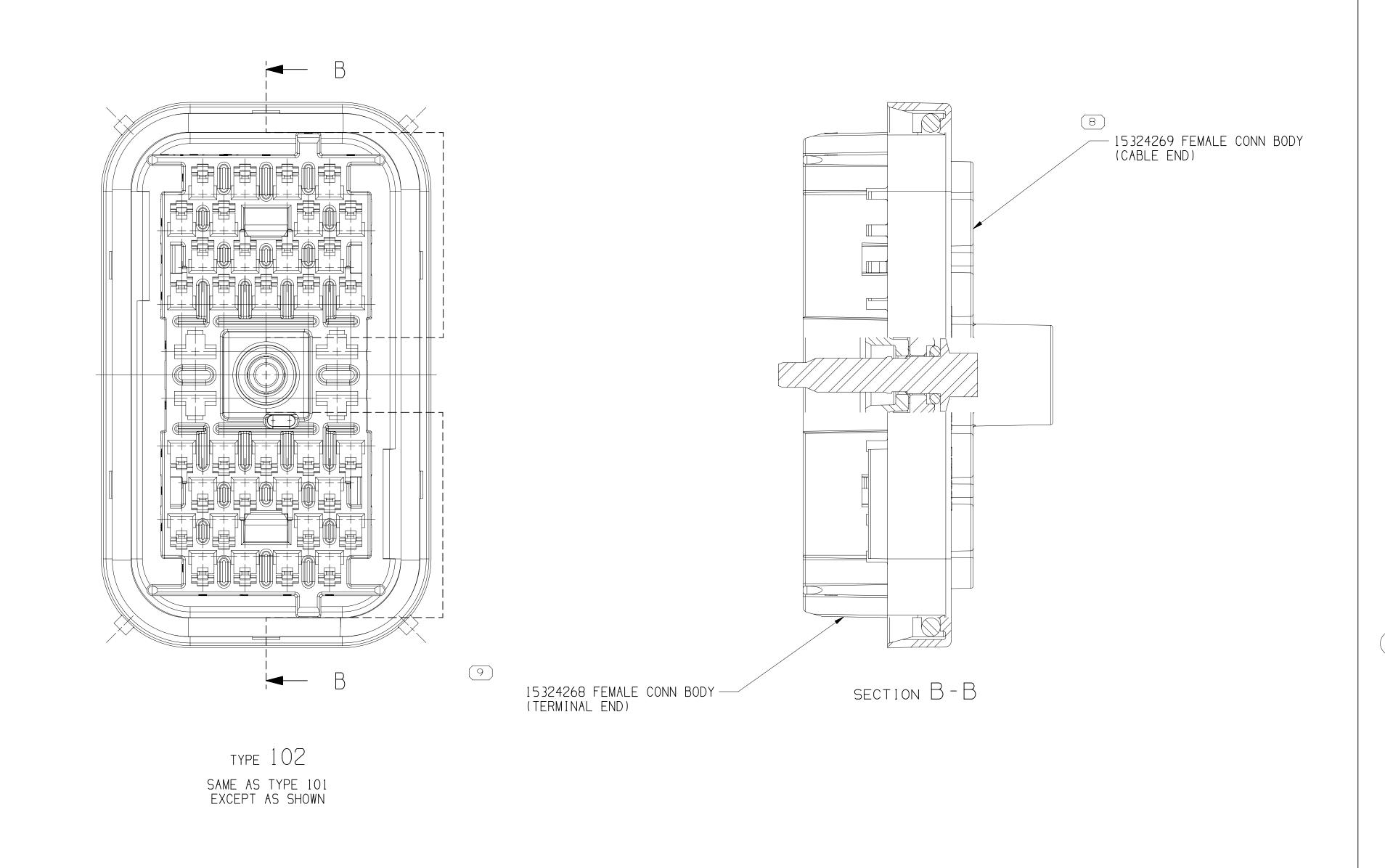


									-		
/MBOLS	DWG STATUS					ZONE	REVISION HISTORY	AUTH	DR	APVD	APVD
	DATE	STG	REV	N/P	CHG	20112		,,,,,,,,,		1	2
SYMBOL R	21DE99	R	001	ı	-		ALL PARTS - ADDED DIM, ADDED LABEL & NOTE & REMOVED NOTES.	198142	DAA	GMC	DN
	21DE99	R	002	ı	-		ALL PARTS - ADDED SYMBOLS (7 PLCS) & REVISED NOTE	198170	DAA	GMC	DN
	21DE99	R	003	ı	-		ALL PARTS - 49.99 +1.35/-0.64 WAS @0.64	198187	DAA	GMC	DN
	26JA00	R	004	ı	-		ALL PARTS - 50 +1.3/-0.6 WAS 49.99 +1.35/-0.64 & REMOVED 45.55 @0.15 DIM	199266	DAA	GMC	DN
•	14JN04	R	05	ı	-		15324303 - OBSOLETE AND ADDED NOTE 8	253207	ESH	JVM	SAN
	25MY04	R	06	ı	-		12191499 - RESTRICTED & 15492642 - RELEASED	256336	CTR	FRG	MGR
	07AP05	R	07	ı	-		15492642 & 12191499 - REVISED NOTE 6	266596	MDH	JAA	WTM
	02N005	R	08	ı	_		12191499 - OBSOLETE	273876	GLG	JVM	MGR
	25JL07	R	09	ı	-		ADDED NON-APPEARANCE NOTE, REMOVED BLACK BOX NOTE & ADHESIVE NOTE FROM DIM 6, REVISED NOTE 3 & DIMS (8 PLCS)	401952	DB	DB	BDG
	11SE08	R	10	-	-		ALL ACTIVE PARTS - ADDED RETAINER MUST WITHSTAND NOTE	406076	MDH	FKV	WTM
	21AP15	R	11	1			15492642 - UPDATED MOUN WASHER	429342	JVR	JVM	JGR
	30AP21	R	12	ı	-		15492642 - ADDED "TORQUE" NOTE	554198	AHY	JAA	JVP









NOTES

- 1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
  - DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS.) FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- 2. WHEN PARTS ARE SHIPPED THEY MUST BE PACKED IN PLASTIC BAGS OR SHIPPING CONTAINERS MUST BE LINED WITH PLASTIC LINERS. BAGS OR LINERS MUST BE SEALED TO AVOID ENTRY OF FOREIGN MATTERS.
- 3. DESIGN WILL PASS SALT FOG AND IMMERSION TEST AFTER CONDITIONING AS SPECIFIED IN ESA-710 (METRI-PACK), ETC. - WHEN MATED
- TO MATING PART OR EQUIVALENT. 4. THIS PART IS NOT CONTROLLED FOR AUTOMATIC FEEDING.
- 5. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER EANP\_4-3\_CS\_01\_EN.
- 6. OBSOLETE PART(S) CONTAINS A HEXAVALENT CHROME COATING. DO NOT USE THIS PART ON NEW APPLICATIONS. HEXAVALENT CHROME IS A BANNED SUBSTANCE. IF THIS PART IS REQUIRED FOR CURRENT OR FUTURE BUSINESS OR FOR SERVICE REQUIREMENTS, CONTACT THE PRODUCT LINE ENGINEER OR MATERIALS ENGINEERING TO GET A NEW PART THAT IS FREE FROM HEXAVALENT CHROME. EXISTING INVENTORY OF THIS PART MAY BE USED UNTIL JULY 1, 2007 FOR SERVICE REQUIREMENTS.
- 7. FOR APPLICATION DATA SEE THE INDIVIDUAL APPLICATION DRAWINGS.
- 8. RETAINER MUST WITHSTAND A MINIMUM FORCE OF 805 N APPLIED AXIALLY TO THE THREADED END OF THE BOLT.
- 9. THIS ASSEMBLY IS TO BE BOLTED TO CONNECTOR WITH A TORQUE ON THE BOLT OF 5.6 Nm TO 7.9 Nm

15492642	01	ΑE	101	15492621	15492512
15324303	A5	-	102	12160585	12004737
12191499	A10	1	101	12160585	12004737
PART NO	REV	N/P	TYPE	BOLT	MOUN WASHER

		E DRAWN THROUGH A PART NUMBER T PHYSICAL PARTS ARE NOT AVAILABLE
	THAT PHYSICAL	THAT DO NOT HAVE A LINE PRESENT INDICATE PARTS ARE AVAILABLE FOR ORDERING.  SALES TO ASSURE AVAILABILITY
	DWG TYPE  STYLE	PART DRAWING
	VOLUME (CM³)	DISTR CODE
	THIS DOCUMEN' AS AMENDED B' TOLERANCING	NLESS OTHERWISE SPECIFIED  T IS IN ACCORDANCE WITH ASME Y14.5M-1994 Y THE GM GLOBAL DIMENSIONING AND ADDENDUM-2001. SEPARATE PATTERNS OF BE GAGED SEPARATELY REGARDLESS OF DATUM
2	PROCESS SENSITIVE DIMENSION REFERENCE	NS ARE IN MILLIMETERS
REFERENC LIMITS A	ENCLOSED IN ( ) INDICATE DIMENSIONS AND NO TOLERANCE ESTABLISHED	
DIMENSIONAL RANGE (MM) FROM  > 0  > 20  > 30  > 70  > 10	CHART E1 THIRD /   >150   >200   >250   >300   PROJEC	ANGLE   DO NOT (A)

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ing name TAXI ASM CONN F M/P 280 630 SLD ING NUMBER

SIZE SCALE FRAME NO SHEET NO STG REV N/P AO 2:1 1 OF 1 1 OF 1 R 12 -