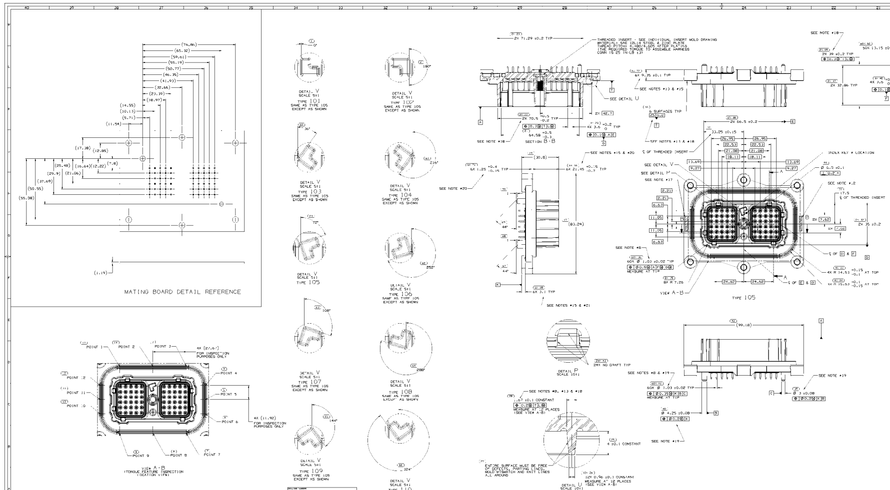

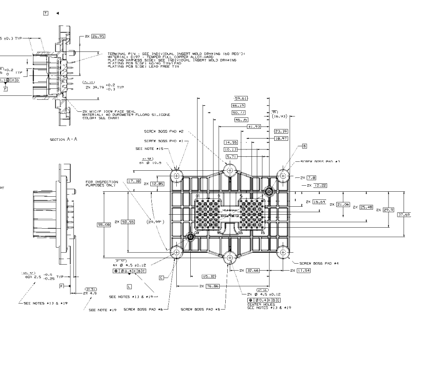

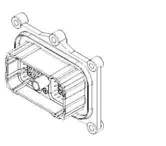

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. MATERIAL RECYCLING CODE PER ISO 11469. (1.5)X(0.1) CHARACTERS AS SHOWN TO BE LOCATED ON ANY EXTERIOR SURFACE.

3. REFERENCE MATING COMPONENTS OR EQUIVALENT:

   CONNECTOR ASSEMBLY TAXI - 15475163.

4. (1.5)X(0.1) DELPHI CORPORATE BRAND TO BE LOCATED ON ANY EXTERIOR SURFACE, PREFERABLY VISIBLE AT FINAL ASSEMBLY. OPTIONAL CONSTRUCTION FOR EXISTING TOOLING MAY BE "PED".

5. THIS PART USED IN CONTINENTAL MODULE. REFER TO CHART FOR PART NUMBER.

6. THIS PART IS NOT CONTROLLED FOR AUTOMATIC FEEDING.

7. PARTS TO BE SHIPPED IN TRAY NO. C0014374 OR EQUIVALENT.

8. MATING INTERFACE, PRINTED CIRCUIT BOARD INTERFACE AND TONGUE & GROOVE FEATURE ARE VERIFIED BY APPROVED GAUGES FOR FUNCTIONAL FIT PER CONTROL PLAN.

9. SOLDERING PROCESS TO BE SELECTIVE WAVE SOLDER.

10. CONNECTOR MUST CONFORM TO CONTINENTAL SOLDERABILITY TEST NUMBER

11. PARTS ARE TO BE FREE OF ANY CONTAMINATES, OILS, DEBRIS ESPECIALLY THE KEY AREAS) OR OTHER MATTER THAT MAY INTERFERE WITH SOLDERING, ASSEMBLY, FUNCTIONALITY OR AESTHETICS.

12. CUSTOMER CONNECTOR SPECIFICATION A0931960A TO BE MOLDED IN THIS AREA. MUST BE OPPOSITE GATE IDENTIFICATION.

13. CAPABILITY STUDIES REQUIRED ON DIMENSIONS 28, 52, 56 & 57. DIMENSION 30 & 72 ARE VERIFIED FOR FUNCTIONAL FIT PER THE CONTROL PLAN.

14. REFERENCE CUSTOMER SPECIFICATION A0931960A FOR ADDITIONAL REQUIREMENTS.

15. SCREW BOSS PADS TO BE INSPECTED 1-6 STARTING IN THE UPPER LEFT HAND CORNER, TOP ROW NUMBERING LEFT TO RIGHT, BOTTOM ROW NUMBERING RIGHT TO LEFT. FOR ALL APPLICABLE INSPECTIONS.

16. NO REGRIND OF PLASTIC AMODEL MATERIAL ALLOWED.

17. CAVITY ID TO BE LOCATED IN THIS AREA.

18. TO ESTABLISH DATUM T, FIRST MEASURE THE HIGHEST POINT ON EACH OF THE SIX SURFACES. USE THE THREE HIGHEST POINTS MEASURED TO FORM DATUM T. ONE OF THE THREE POINTS MEASURED MUST BE ON THE OPPOSITE SIDE OF THE PART FROM THE OTHER TWO POINTS.

19. TO ESTABLISH DATUM K, FIRST MEASURE THE HIGHEST POINT ON EACH OF THE SIX SURFACES. USE THE THREE HIGHEST POINTS MEASURED TO FORM DATUM K. ONE OF THE THREE POINTS MEASURED MUST BE ON THE OPPOSITE SIDE OF THE PART FROM THE OTHER TWO POINTS.

20. CHOOSE THE HIGHEST POINT ON EACH OF THE SIX DATUM T SURFACES TO ESTABLISH THE MEASUREMENT POINT OF ORIGIN.

21. CHOOSE THE HIGHEST POINT ON EACH OF THE SIX DATUM K SURFACES TO ESTABLISH THE MEASUREMENT POINT OF ORIGIN.

22. PLASTIC MATERIAL MUST BE AMODEL AS-4133 HS BK 324.

PART NO	REV	N/P	REPLACED BY	INDEX KEY TYPE	INSERT MOLD	FACE SEAL	FACE SEAL COLOR	CUSTOMER PART NUMBER	MATING HARNESS CONNECTOR ASSEMBLY
13937873	01	AA	-	105	13937874 (AU/PD)	13716484	GREEN	-	13837184
13806068	01	AC	-	110	13773616 (AU/PD)	15472353	PURPLE	28411241001	13837189
13806067	01	AC	-	109	13773615 (AU/PD)	15472353	PURPLE	28411240001	13837188
13806066	01	AC	-	108	13773614 (AU/PD)	15472353	PURPLE	28411239001	13837187
13806065	01	AC	-	107	13773613 (AU/PD)	13716487	BLUE	28411238001	13837186
13806064	01	AD	-	106	13773612 (AU/PD)	13716486	GRAY	28411237001	13837185
13806063	01	AC	-	105	13773611 (AU/PD)	13716484	GREEN	28411234001	13837184
13806062	01	AC	-	104	13773610 (AU/PD)	15472353	PURPLE	28411245001	13837183
13806061	01	AC	-	103	13773609 (AU/PD)	15472353	PURPLE	28411244001	13837182
13806060	01	AC	-	102	13773608 (AU/PD)	15472353	PURPLE	28411243001	13837181
13806059	01	AC	-	101	13773607 (AU/PD)	15472353	PURPLE	28411242001	13837180
13696462	01	AB	13806068	110	13696472 (AU)	15472353	PURPLE	A0931960A1000	15478359
13696461	01	AB	13806067	109	13696471 (AU)	15472353	PURPLE	A0931960A0900	15472536
13696460	01	AB	13806066	108	13696470 (AU)	15472353	PURPLE	A0931960A0800	15472535
13696459	02	AB	13806065	107	13696469 (AU)	13716487	BLUE	A0931960A0700	15472534
13696458	02	AB	13806064	106	13696468 (AU)	13716486	GRAY	A0931960A0600	15472533
13696457	02	AB	13806063	105	13696467 (AU)	13716484	GREEN	A0931960A0500	15472332
13696456	01	AB	13806062	104	13696466 (AU)	15472353	PURPLE	A0931960A0400	15478358
13696455	01	AB	13806061	103	13696465 (AU)	15472353	PURPLE	A0931960A0300	15478357
13696454	01	AB	13806060	102	13696464 (AU)	15472353	PURPLE	A0931960A0200	15478356
13696453	01	AB	13806059	101	13696463 (AU)	15472353	PURPLE	A0931960A0100	15478355

13706532

A1x5 2:1 2 OF 3 1 OF 1 R 13

DELPHI

13706532