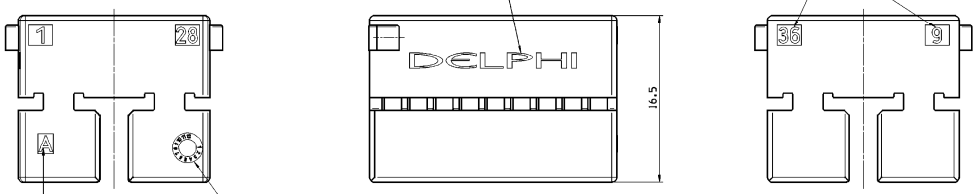
SCALE / MASSSTAB 1:1

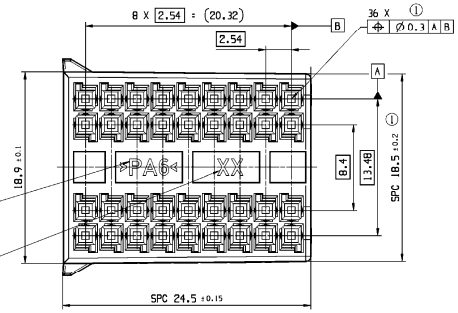
PART-NO.:	PART-REV	DATE DATUM	MATERIAL WERKSTOFF	RAL
13530008	01	02MR05	PA6 GRA	7001

DWG STATUS DATE	STO	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
02MR05		01				INITIAL RELEASE / FREIGABE		K.PIT	W.HOR	W.SKR
22NO05		01	AA		D6	POSITION TOLERANCE Ø.3 WAS Ø.1 POSITIONSTOLERANZ Ø.3 WAR Ø.1				
			AB		C6	DIM. SPC 18.5 +-0.2 WAS SPC 18.5 +-0.1 MASS SPC 18.5 +-0.2 WAR SPC 18.5 +-0.1		W.HOR	K.STO	W.SKR



DATE INSERT SIMILAR FIRM OPITZ Ø 4;
HAS TO BE THE MANUFACTURING DATE
DATUMSSTEMPEL AEHNLICH FA. OPITZ Ø 4;
ENTSPRECHEND DEM HERSTELLUNGSDATUM

INDEX REPLACEMENT INSERT /
FORMAT ACCORDING TO DIN 1451: H=1.6 MM
WECHSELEINSATZ INDEXSTEMPEL /
SCHRIFTART NACH DIN 1451: H=1.6 MM



MATERIAL NAME ACCORDING TO VDA 260 /
FORMAT ACCORDING TO DIN 1451: H=1.6 MM
WERKSTOFFBENNZEICHNUNG NACH VDA 260 /
SCHRIFTART NACH DIN 1451: H=1.6 MM

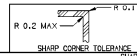
TOOL CAVITY NUMBER / FORMAT
ACCORDING TO DIN 1451: H=1.6 MM
NESTKENNZEICHNUNG / SCHRIFTART
NACH DIN 1451: H=1.6 MM

REMARKS:

- MAXIMUM DRAFT ANGLE 0°30'
- SIGN PLANE 0.2 MM RECESSED;
 LETTERS AND ENGRAVINGS 0.2 MM RAISED
- MATING TERMINALS MTS II 0.64
- MATING PART COVER: DWG-NO.: 13530007
- SPC: STATISTICAL PROCESS CONTROL
- KM-DRWAING SEE DWG-NO.: 13530012

BEMERKUNGEN:

- ZULAESSIGE ENTFORMUNGSSCHRAEGE MAX. 0°30'
- SCHRIFTFLAECHE 0.2 MM VERTIEFT;
 SCHRIFTEN UND GRAVUREN 0.2 MM ERHABEN
- PASSENDER KONTAKT MTS II 0.64
- PASSENDES GEGENSTUECK GEHAEUSE: ZCHG-NR.: 13530007
- SPC: STATISTISCHE PROCESS KONTROLLE
- KM-ZEICHNUNG SIEHE ZCHG-NR.: 13530012



DIN TO CHECK PRUEFMASS	DIMENSIONAL RANGE (MM) FROM	> 0	> 20	> 30	> 70	> 100	> 150	> 200	> 250	> 300	CHART ET
DIN FOR HELP HILFSMASS	TO	20	30	70	100	150	200	250	300	400	
TOLERANCE UNLESS OTHERWISE SPECIFIED											
THEORETIC DIM THEORE. MASSE	±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2		
ANGULAR TOLERANCE ±2°											

KEY PRODUCT CHARACTERISTICS			
SAFETY/COMPLIANCE	FIT/FUNCTION	TOTAL ON DRAWING	0
S/C CHECKPOINTS	F/F CHECKPOINTS	LAST NO. USED	0

NO & TYPE	DESCRIPTION	RATIONALE	PTS	ZONE
- -	-	-	-	-
	-	-		

DWG TYP: PART DRAWING
WEIGHT (gm): 9.75
VOLUME (cm³): 3.55
ROUTING
DISTR CODE: D
UNLESS OTHERWISE SPECIFIED
GENERAL TOLERANCES ACCORDING TO: SEE CHART / SIEHE TABELLE
GD&T ACCORDING TO: ISO 1101
REFERENCE: PART DRAWING
FIRST ANGLE PROJECTION
DO NOT SCALE
USE MATH DATA
UNIGRAPHICS

DELPHI

DELPHI DEUTSCHLAND GMBH
D-42119 WUPPERTAL

THIS DRAWING IS THE PROPERTY OF DELPHI CORPORATION. NO RIGHTS ARE GRANTED TO USE THIS DRAWING FOR ANY PURPOSE OTHER THAN THE FURNISHING OF SERVICES AND SUPPLIES TO DELPHI CORPORATION.
DIESE ZEICHNUNG IST EIGENTUM VON DELPHI CORPORATION ES IST IHR NICHT GESTATTET, DIESE ZEICHNUNG FUER ANDERE ZWECKE ALS FUER LIEFERUNGEN UND LEISTUNGEN UND WAREN AN DELPHI CORPORATION ZU NUTZEN.

		DATE
DR	K.PITALA	24FEB05
APVD1	W.HORNUNG	02MR05
APVD2	W.SIKORA	31MY05
APVD3		
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI LD9499001
POTENTIELL BEDENKLICHE STOFFE UND RECYCLATANTEIL GEMAESS DELPHI LD9499001

MATERIAL: SEE CHART / SIEHE TABELLE

DRAWING NAME: RECEPTACLE HOUSING 36 WAY FOR MTS II 0.64
FLACHSTECKHUELSENGEHAEUSE 36 POL FUER MTS II 0.64

DRAWING NUMBER: 13530009

SIZE	SCALE	FRAME NO	SHEET NO	STO	REV	APVD
A1	5:1	1 OF 1	1 OF 1		01	AB

CONTROLLED DOCUMENTS ARE ONLY AVAILABLE ON THE SERVER