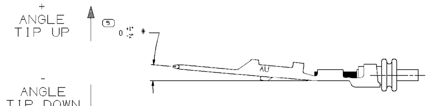
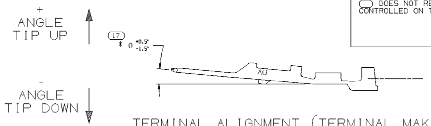
SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ⬭ DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	27
	LAST NO. USED	20

MISSING SYMBOLS
NO MISSING SYMBOL NUMBER

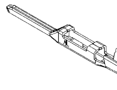
DWG STATUS					ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
DATE	STG	REV	N/P	CHG						
30JL02	R	05	-	-		CLEARED REV COLUMN; ALL PARTS - UPDATED PDM ATTRIBUTES	226419	ECB	JAA	TTP
21JL03	R	06	-	-		ALL PARTS - ADDED TERMINAL MAKE STRAIGHTNESS AND TERMINAL CRIMP STRAIGHTNESS VIEWS.	242518	BRB	BRB	MC
04OC04	R	07	-	-		ALL PARTS - ADDED STAMP DIE I.D.	259308	JPB	JVM	MKM
01DE08	R	08	-	-		ALL PARTS - UPDATED MAT'L CALLOUT	406833	MH	PYP	MH
30MR10	R	09	-	-		ALL PARTS - UPDATED PDM ATTRIBUTES	410250	FRE	FRE	VMR
16AU10	R	10	-	-		ALL PARTS - ADDED PLATING NOTE, UPDATED MAT'L CALLOUT AND ADDED CONTACT AREA & CRIMP AREA COLUMNS ON CHART	411639	ESC	ESC	VMR
06OC10	R	11	-	-		ALL PARTS - UPDATED PLATING NOTES	412129	CBG	CBG	VMR
23AU11	R	12	-	-		ALL PARTS - ALTERNATIVE MAT'L SIZE WAS MAT'L SIZE AND ADDED PREFERRED MAT'L SIZE COLUMN	415183	AGM	JVM	OAF
19OC16	R	13	-	-		ALL PARTS - OBSOLETE AND ADDED REPLACED BY COMLUMN	434568	APB	APB	LES
07MY18	R	14	-	-		33340450-51 - WERE ON TAXI DRAWING 33357482 SHEET01; ADDED 'REPLACED BY' COLUMN; REMOVED 'PLATED PREFORM' COLUMN & 'REPLACES' INFO, UPDATED PART AVAILABILITY AND RESTRICTED. 15373402-03 - REINSTATED; ADDED CROSSHATCH TO BLADE & 'PLATING' CALLOUT; REMOVED 'ALTERNATIVE MAT'L' COLUMN & 'REPLACED BY' INFO. REMOVED 'TYPE' COLUMN. ALL PARTS - ADDED 'AU' STAMP & DIM #20	439766	LB	LB	VMR
05JN18	R	15	-	-		33340450-51 - UPDATED PART AVAILABILITY	440053	LB	LB	VMR



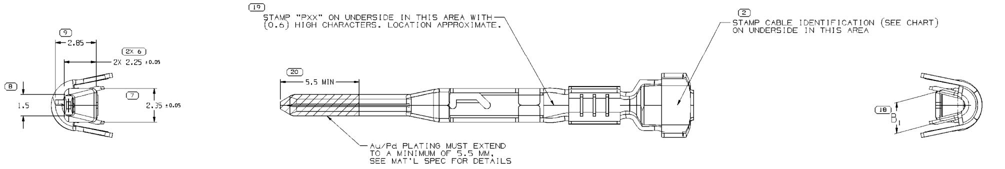
TERMINAL, SEAL AND CABLE ALIGNMENT
MEASURED FROM BOTTOM OF CORE CRIMP
SCALE 5:1



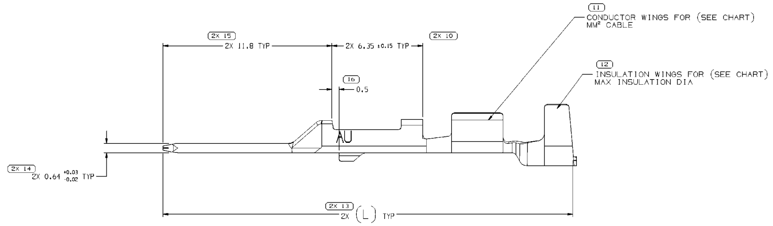
TERMINAL ALIGNMENT (TERMINAL MAKE)
MEASURED FROM BOTTOM OF CORE WING
SCALE 5:1



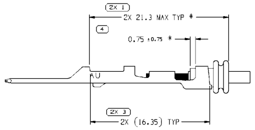
SCALE 5:1



9
2.85
2X 6
2X 2.25 ±0.05
8
1.5
7
2.35 ±0.05
19
STAMP "PXX" ON UNDERSIDE IN THIS AREA WITH (0.6) HIGH CHARACTERS. LOCATION APPROXIMATE.
20
5.5 MIN
Au/Pd PLATING MUST EXTEND TO A MINIMUM OF 5.5 MM, SEE MAT'L SPEC FOR DETAILS
2
STAMP CABLE IDENTIFICATION (SEE CHART) ON UNDERSIDE IN THIS AREA
18
B1



2X 15
2X 11.8 TYP
2X 6.35 ±0.15 TYP
2X 10
16
0.5
AU
11
CONDUCTOR WINGS FOR (SEE CHART) MM² CABLE
12
INSULATION WINGS FOR (SEE CHART) MAX INSULATION DIA
2X 14
2X 0.64 +0.03 -0.02 TYP
2X 13
2X (L) TYP



TWO RIB SEAL POSITION REFERENCE
SCALE 5:1

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION. (SEE MATH MODEL FOR PRECISE DIMENSIONS.) FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. "*" DENOTES DIMENSIONS MADE AT CUT-OFF AND CRIMP DIE .
3. MATING COMPONENTS OR EQUIVALENT:
   TERMINAL 15326426.
4. PLATING TYPE:
   I. GOLD OVER PALLADIUM AND NICKEL UNDERPLATE.

   II. MATTE TIN ELECTROPLATE OVER NICKEL UNDERPLATE.

   PLATING TYPE INFORMATION SHOWN ABOVE IS REFERENCE ONLY, PLATING REQUIREMENTS ARE CONTAINED IN APPLICABLE MATERIAL SPECIFICATION.

PLATED							CABLE									
PART NO	REV	N/P	RESTRICTED USAGE	REPLACED BY	MAT'L SIZE	MATERIAL DESCRIPTION	SIZE (MM^2)	ID	DIA ±0.15	B_1 ±0.2	(L)	APPLICATION	TYPICAL CABLE SEAL	TYPICAL SEALING CAVITY CONFIGURATION	CONTACT AREA PLATING TYPE (SEE NOTE 4)	CRIMP AREA PLATING TYPE (SEE NOTE 4)
33340450	02	AA	RESTRICTED	15373403	0.3 X 35.75	COPPER ALLOY	0.75 - 1	17	2.25 - 1.7	2.65	28.15	SEALED (GT)	12191227 OR EQUIVALENT	Ø 4 ROUND	I	II
33340451	02	AA	RESTRICTED	15373402	0.3 X 35.75	COPPER ALLOY	0.35 - 0.5	21	1.85 - 1.2	2.1	28.15	SEALED (GT)	12191226 OR EQUIVALENT	Ø 4 ROUND	I	II
15373403	03	-	-	-	0.3 X 35.75	COPPER ALLOY	0.75 - 1	17	2.25 - 1.7	2.65	28.15	SEALED (GT)	12191227 OR EQUIVALENT	Ø 4 ROUND	I	II
15373402	03	-	-	-	0.3 X 35.75	COPPER ALLOY	0.35 - 0.5	21	1.85 - 1.2	2.1	28.15	SEALED (GT)	12191226 OR EQUIVALENT	Ø 4 ROUND	I	II

⬭ 7 PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONAL RANGE (MM)		CHART D
FROM TO	0 12	>12
TOLERANCE UNLESS OTHERWISE SPECIFIED		
	±0.1	±0.2
ANGULAR TOLERANCE ±2°		

A LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.

DWG TYPE
PART DRAWING

STYLE

VOLUME (CM^3)

DISTR CODE
D

UNLESS OTHERWISE SPECIFIED

THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.

ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE

THIRD ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

CAD

NX

DELPHI

DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WARREN, OH

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		DATE
DR		
APVD1	JOSE TAPIA	30NO99
APVD2	RAUL MOYSEN	06DE99
APVD3	MIKE J. DEMONICA	13DE99
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001

MATERIAL
SEE CHART

DRAWING NAME
TAXI TERM M GT 150 SEALED

DRAWING NUMBER
15304703

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A0	10:1	1 OF 1	3 OF	R	15	-