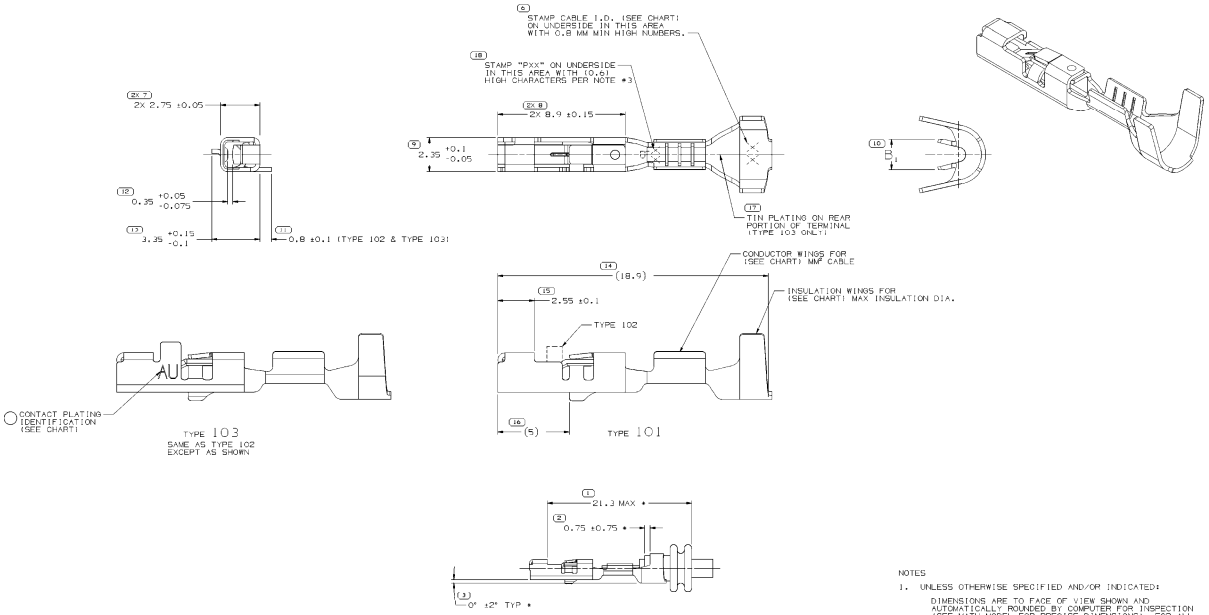
SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL (□) DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	20
	LAST NO. USED	18

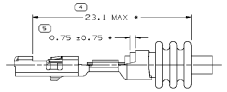
MISSING SYMBOLS
NO MISSING SYMBOL NUMBER

DWG STATUS DATE	STS	REC	N/P	DIB	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
30JU02	R	35	-	-		CLEARED REV COLUMN & ALL PARTS - UPDATED PDM ATTRIBUTES	22641	KW	EW	TP
06JN03	R	36	-	-		15454820 WAS ON SHT 3	24041	MF	JDS	MLP
09JN03	R	37	-	-		"SHEET 1 OF 5" WAS "SHEET 1 OF 4"	24159	AMG	AMG	RF
01AU03	R	38	-	-		15454820 - UPDATED PDM ATTRIBUTES	24289	KA	KA	MLP
13FE04	R	39	-	-		15454820 - UPDATED PDM ATTRIBUTES	25174	KA	KA	MLP
16AU04	R	40	-	-		ADDED TERMINAL I.D. NOTE; REMOVED "PXX" FROM GRAPHICS	25811	TS	KT	RF
16MY05	R	41	-	-		ALL APPLICABLE PARTS - MAT'L SPEC W30ZN03 WAS PW03030 #231 ALL PARTS - ADDED 3 COLUMNS TO CHART	26825	JS	JS	LN
30JN06	R	42	-	-		15454820 - UPDATED PDM ATTRIBUTES	28110	TL	DT	TL
22SE08	R	43	-	-		13722264 & 13722266 - RELEASED	43611	DJ	KT	EJB
07OC08	R	44	-	-		13722264 & 13722266 - REMOVED	43631	KB	KT	EJB
13DE08	R	45	-	-		ALL PARTS - UPDATED MAT'L CALLOUT	43663	JAP	JAP	JAP
10MR10	R	46	-	-		ALL PARTS - UPDATED PDM ATTRIBUTES	41024	JTZ	JTZ	MAR
09AU10	R	47	-	-		ALL PARTS - ADDED PLATING NOTE, UPDATED MAT'L CALLOUT AND ADDED CONTACT AREA & CRIMP AREA COLUMNS ON CHART	41496	CBO	CBO	MAR
28SE10	R	48	-	-		ALL PARTS - UPDATED "PLATING TYPE" NOTE	41264	JRL	JRL	MAR
04MY11	R	49	-	-		ALL PARTS - DIM 2.35 +0.1/-0.05 WAS 2.35 ±0.05	41464	JAR	JAR	MAR
23MY11	R	50	-	-		ALL PARTS - ADDED "PREFERRED MAT'L SIZE" COLUMN	41435	JAR	JAR	MAR
10MR14	R	51	-	-		ALL PARTS - UPDATED PDM ATTRIBUTES	47061	CBO	ESC	DB
16JN15	R	52	-	-		15454820 - REVISED GRAPHICS	42988	KBH	JMJ	LES



2-RIB SEAL POSITION REF
AND TERMINAL/CABLE ALIGNMENT

SCALE 5:1



3-RIB SEAL POSITION REF

SCALE 5:1

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. "*" DENOTES DIMENSIONS MADE AT CUT-OFF AND CRIMP DIE.

3. "PXX" INDICATES "P" PLUS LAST TWO DIGITS OF MAKE DIE SERIES NUMBER (P01, P02, P03, ETC.).STAMP MAY BE IN ANY CONFIGURATION. (0.6) HIGH TRIANGULAR CONFIGURATION IS PREFERRED.

4. REFERENCE MATING COMPONENTS OR EQUIVALENT:

   TERMINAL - 15304704

5. DO NOT PROBE, TEST OR OTHERWISE CONTACT THE INTERIOR REGION (THE SPRING OR ANY MOVING PARTS) OF THIS TERMINAL. SEVERE DAMAGE CAN OCCUR, COMPROMISING THE PERFORMANCE OF THE ELECTRICAL INTERFACE.

6. PLATING TYPE:

   I. REFLOW TIN 1.9 - 3.3 MICROMETERS THICK WITH A COPPER UNDERPLATE 0.5 MICROMETER TO 1.0 MICROMETER THICK.

   II. MATE TIN ELECTROPLATE 1.9 - 7.0 MICROMETERS THICK.

   III. 1.27 MICROMETERS DIFFUSED GOLD PALLADIUM/SILVER ALLOY INLAY OVER 1.27 MICROMETERS THICK NICKEL UNDERLAY.

   PLATING TYPE INFORMATION SHOWN ABOVE IS REFERENCE ONLY, PLATING REQUIREMENTS ARE CONTAINED IN APPLICABLE MATERIAL SPECIFICATION.

PART NO	REV	N/P	PREFERRED MAT'L SIZE	ALTERNATIVE MAT'L SIZE	MATERIAL DESCRIPTION	SIZE (MM²)	ID	DIA	TYPE	$B_{\mu\nu\omega}$	APPLICATION	TYPICAL CABLE SEAL OR EQUIVALENT	TYPICAL SEALING CAVITY CONFIG	RESTRICTED USAGE	REPLACED BY	CONTACT AREA PLATING TYPE (SEE NOTE 6)	CRIMP AREA PLATING TYPE (SEE NOTE 6)
			PLATED			CABLE											
154548201	02	-	0.3 X 26.71	0.3 X 27.38	GOLD PLATED COPPER	0.35 - 0.5	21	1.85 - 1.2	101	2.1	SEALED (150MP)	SEE TAXI 12010295		-	-	III	II
153692061	01	AK	0.3 X 26.71	0.3 X 27.38	SN PLATED COPPER	1 - 1.9	15	2.4 - 1.9	101	2.95	SEALED (8T)	15366060		RESTRICTED	-	I	I
153053501	C18	-	0.3 X 26.71	0.3 X 27.38	SN PLATED COPPER	0.75 - 0.8	18	2.02 - 1.7	101	2.05	SEALED (MINI)	1530535		RESTRICTED	15326267	I	I
153051301	C18	-	0.3 X 26.71	0.3 X 27.38	SN PLATED COPPER	0.35 - 0.5	21	1.85 - 1.2	101	2.1	SEALED (MINI)	15366022		RESTRICTED	15326266	I	I
153050381	C16	-	0.3 X 26.71	0.3 X 27.38	SN PLATED COPPER	0.75 - 1	17	2.25 - 1.7	102	2.65	SEALED (150MP)	SEE TAXI 12010295		RESTRICTED	-	I	I
153050371	C16	-	0.3 X 26.71	0.3 X 27.38	SN PLATED COPPER	0.35 - 0.5	21	1.85 - 1.2	102	2.1	SEALED (150MP)	SEE TAXI 12010295		RESTRICTED	-	I	I
12191819	D16	-	0.3 X 26.71	0.3 X 27.38	SN PLATED COPPER	0.75 - 1	17	2.25 - 1.7	101	2.65	SEALED (8T)	15366060		-	-	I	I
12191816	D16	-	0.3 X 26.71	0.3 X 27.38	SN PLATED COPPER	0.35 - 0.5	21	1.85 - 1.2	101	2.1	SEALED (8T)	15366021		-	-	I	I
12191817	D16	-	0.3 X 26.71	0.3 X 27.38	SN PLATED COPPER	0.75 - 1	17	2.25 - 1.7	101	2.65	SEALED (150MP)	SEE TAXI 12010295		Ø 5.2 ROUND	-	I	I
12191816	D16	-	0.3 X 26.71	0.3 X 27.38	SN PLATED COPPER	0.35 - 0.5	21	1.85 - 1.2	101	2.1	SEALED (150MP)	SEE TAXI 12010295		Ø 5.2 ROUND	-	I	I

A — THE DRAWING THREADED FROM NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATES THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT ENGINE SALES TO ASSURE AVAILABILITY OF PARTS.

DWG TYPE: PART DRAWING

STYLE

VOLUME (CM³)

SCALE (CM)

UNLESS OTHERWISE SPECIFIED
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ALL DIMENSIONS ARE IN MILLIMETERS

PROCESS INSPECTION DIMENSION

DIMENSIONS INCLUDED IN A 3 INSPECTION PROCESS ARE CONTROLLED TO BE TOLERANCE LIMITS ARE EXCLUDED.

DIMENSIONAL RANGE (MM)	SHORT C	
FROM	0	>12
TO	12	
TOLERANCE UNLESS OTHERWISE SPECIFIED (±)	0.02	

ANGULAR TOLERANCE (±)

THIRD ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

DELPHI

DELPHI PROVIDED ELECTRICAL/ELECTRONIC ARCHITECTURE

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		DATE
DR		
APVD1	J. VILLANITE	07DE95
APVD2	MANUEL VEGA	08DE95
APVD3	ERIC MISCH	01AP96
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI (EMBEDD)

MATERIAL: COPPER ALLOY

REFERENCE

DRAWING NAME: TAXI TERM F GT 150

DRAWING NUMBER: 12191815

SIZE	SCALE	TRANS NO	SHEET NO	TOTAL	REV	NTP
A0	101	1	1 OF 1	1 OF 5	R 22	-