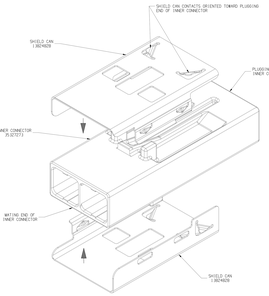
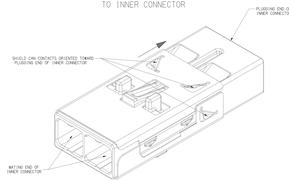
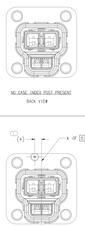
ADDITIONAL ASSEMBLY INFORMATION

ASSEMBLE SHIELD CANS TO INNER CONNECTOR CORRECT ORIENTATION AS SHOWN BELOW.



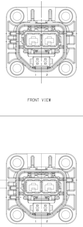
PROPERLY ASSEMBLED SHIELD CANS TO INNER CONNECTOR





NO CASE UNDER POST PRESENT

BACK VIEW



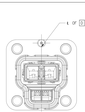
TYPE 104
SAME AS TYPE 102
EXCEPT AS SHOWN

FRONT VIEW

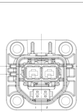
BACK VIEW

TYPE 103
SAME AS TYPE 101
EXCEPT AS SHOWN

FRONT VIEW

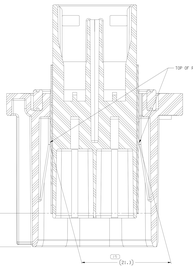


BACK VIEW

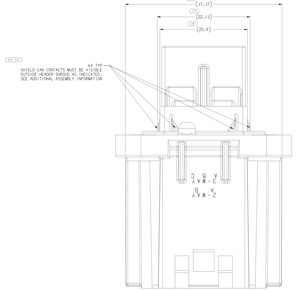


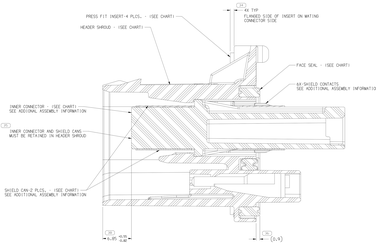
TYPE 102
SAME AS TYPE 101
EXCEPT AS SHOWN

FRONT VIEW

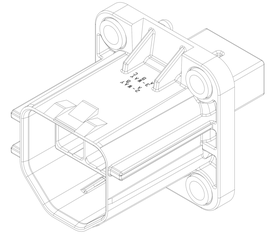


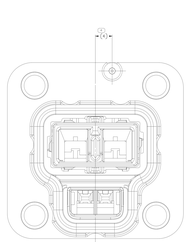
SECTION B-B

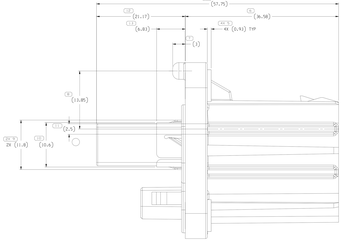


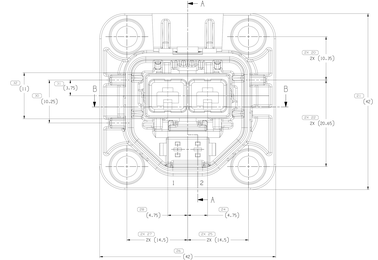


SECTION A-A

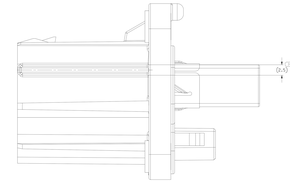








TYPE 101



NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
   TOLERANCES ARE PER ASME Y14.5M-2009 INSPECTION
   TIES WITH MODEL FOR PRECISE DIMENSIONS - FOR ALL
   OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL,
   GAGE, FIXTURE, OR PART DESIGN, CONTACT APTIV FOR DATA.
2. FOR MATING CONFIGURATION REQUIREMENTS, SEE PART NUMBER 35449301.
3. FOR APPLICATION DATA SEE THE INDIVIDUAL APPLICATION DRAWINGS.
4. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM. MINOR IMPERFECTIONS SUCH AS SLIGHT SCRATCHES, SLIGHT VARIATIONS IN COLOR, ELASTOMERIC GATE RESIDUE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER EIAPP-A-115,CLASS.IV.
5. RECOMMENDED MATING PART TORQUE IS 2 LBIN. OVER TORQUE TESTING AND ASSEMBLY TORQUE MAY VARY DEPENDING ON APPLICATION OR OVER ONE SUPPLIER.
6. THIS ASSEMBLY MUST BE LEAK TESTED PER ES-4.795.
7. SEAL MAY BECOME DISLODGED DURING SHIPPING AND HANDLING. BEFORE ATTACHING MATING CONNECTOR, VISUALLY INSPECT SEAL TO ENSURE IT IS IN PLACE AND THAT MATING PART WILL PROPERLY ASSEMBLE AS SHOWN.
8. HARNESS MANUFACTURER IS RESPONSIBLE FOR VALIDATING THE CONNECTION AS APPLIED ON CABLE TO THE REQUIREMENTS OF SPECIFIC APPLICATIONS.
9. ELECTRIC VEHICLE CHARGING AND OTHER HIGH DUTY CYCLE APPLICATIONS:
   - WIRE SIZE: 8 AWG OR LARGER RECOMMENDED
   - WITH FLAT COPPER CONDUCTORS
   - TERMINAL TO CONDUCTOR INTERFACE RESISTANCES ≤ 0.2 MILLIOHMS.
   - TERMINAL TO TERMINAL RESISTANCE
   - TERMINAL TEMPERATURES NEED TO BE MEASURED IN THE VEHICLE APPLICATION TO ENSURE T-RISE OVER AMBIENT IS ≤ 25° C AT MAXIMUM CONTINUOUS CURRENT.
10. PARTS MUST BE PACKAGED IN COMPARTMENTAL CONTAINERS OR TRAYS AND BE PACKED IN PLASTIC BAGS OR THE SHIPPING CONTAINER MUST BE LINED WITH PLASTIC LINERS. BAG OR LINERS MUST BE SEALED TO AVOID FOREIGN MATTER.
11. REFERENCE MANUAL 35449302 FOR ASSEMBLY/DISASSEMBLY INFORMATION.
12. ALL LISTED ASSEMBLIES VALIDATED TO 140°C/40HR (ALL CYCLES) EXCEPTIONS: WALL AND TERMINAL FROM CONNECTOR EXTRACTION FORCES WITH PRIMARY LOCK ONLY (5 > 50N, WALL AND TERMINAL FROM CONNECTION FORCES WITH PRIMARY & SECONDARY LOCK (15 > 130N.
13. CONNECTOR DESIGNS PROVIDE THE FOLLOWING MINIMUM CREEPAGE AND CLEARANCE DISTANCES AS ASSESSED PER ISO16750-4:2019 WITH POLLUTION DEGREE 2 OR 3:
   - CAVITIES A TO SHIELD OR B TO SHIELD = 7.5 MM
   - CAVITIES A TO B = 11.4 MM

PN1	PN2	PN3	PN4	PN5	PN6	PN7	PN8
35449045	01	AD	104	35560544	35307073	18074928	35449130	33011751
35447287	01	AF	103	35447177	35307073	18074928	35449130	33011751
35447282	01	AE	102	35447176	35307073	18074928	35449130	33011751
35447275	01	AF	101	35447175	35307073	18074928	35449130	33011751
PART NO.	REV	N/P	TYPE	HEADER SHROUD	INNER CONNECTOR	SHIELD CAN (2PLCS)	FACE SEAL	PRESS FIT INSERT - 4 PLCS

MATERIALS	
SYMBOL	DESCRIPTION
A	35307073 - PBT+PET, BLACK
B	35449130 - SILICONE, BLACK
C	35449130 - SILICONE, BLACK
D	35449130 - SILICONE, BLACK
E	35449130 - SILICONE, BLACK
F	35449130 - SILICONE, BLACK
G	35449130 - SILICONE, BLACK
H	35449130 - SILICONE, BLACK
J	35449130 - SILICONE, BLACK
K	35449130 - SILICONE, BLACK
L	35449130 - SILICONE, BLACK
M	35449130 - SILICONE, BLACK
N	35449130 - SILICONE, BLACK
P	35449130 - SILICONE, BLACK
Q	35449130 - SILICONE, BLACK
R	35449130 - SILICONE, BLACK
S	35449130 - SILICONE, BLACK
T	35449130 - SILICONE, BLACK
U	35449130 - SILICONE, BLACK
V	35449130 - SILICONE, BLACK
W	35449130 - SILICONE, BLACK
X	35449130 - SILICONE, BLACK
Y	35449130 - SILICONE, BLACK
Z	35449130 - SILICONE, BLACK

MISSING SYMBOLS
J.2, J.4

SYMBOL DEFINITION

A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.

TOTAL NO OF INSPECTIONS REQUIRED	46
LOT NO. SIZE	38

REVISION HISTORY							
ZONE	REVISION	DIST	ECO	DESCRIPTION	DATE	BY	APPROVED
				RELEASED ALL PARTS	7/11/24	TEITZ	MS
				ALL PARTS - PDM ATTRIBUTES, ADDED SIM 3B RELEASED TYPE 104	7/24/25	ES	DS JPL
				ALL PARTS - UPDATED PART AVAILABILITY TO WEB NOT AVAILABLE	7/24/25	ALL	JPL
				ALL PARTS - 2.80+.05/-0.15 WAS 2.75+/-0.05, 3.20+.05/-0.15 WAS 3.15+/-0.05, 4.75+.05/-0.15 WAS 4.70+/-0.05, 6.90+.05/-0.15 WAS 6.85+/-0.05	7/24/25	ZUO	JPL
				ALL PARTS - ADDED POLLUTION CONTROL WAS 3.175 ON SIM 3B AND UPDATED "HEADER SHROUD" TO "HOUSING"	7/24/25	ZUO	JPL
				ALL PARTS - REMOVED DIMS OF PLCS., DETAIL 14 PLCS., BASIC DIM. 4.75 ON SIM 3B AND 4.75 ON SIM 3A, DETAIL 4 PLCS., BASIC DIM. 4.75, DETAIL 2 PLCS., BASIC DIM. 6.90 ON SIM 3B AND 6.90 ON SIM 3A, DETAIL 2 PLCS., BASIC DIM. 4.75 ON SIM 3B AND 4.75 ON SIM 3A, PART 1, PART 2 & PART 4 - UPDATED PART AVAILABILITY	7/24/25	ZUO	JPL
				PART 3 - PART NOT - UPDATED PART AVAILABILITY	7/24/25	ZUO	MS JPL

| | | | | | | |