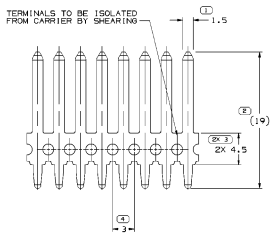
SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL (□) DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	6
	LAST NO. USED	5

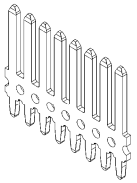
MISSING SYMBOLS

NO MISSING SYMBOL NUMBER

DWG STATUS DATE	STS	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD/APVD 1	2
05DEC2	-	01	-	-		15455395 WAS PE09C212 AND 15455396 WAS PE09C213 RELEASED	234413	RH	RH	RS
23JAN3	-	02	-	-		ALL PARTS - REVISED TERMINAL PROGRESSION AND NOTE FOR TERMINAL REMOVAL	235790	RH	RH	RB
29MAR3	-	03	-	-		CHANGED MATERIAL SPEC AND REEL DESCRIPTION FOR TYPE 101	238937	SS	SS	RJB
08MAY4	-	04	-	-		CHANGED DIM 213.519, & 220., MOVED LEADER ON DIM 225. ADDED P/N 15467688 ON NOTE #2.	252799	JMB	JMB	ABT
24MAR04	-	05	-	-		REVISED MATERIAL SPEC.	253513	JMB	JMB	ABT
29MY04	-	06	-	-		ALL PARTS - REVISED TOLERANCE ON TOD	255214	MJJ	MJJ	ABT
18APR5	R	07	-	-		ALL PARTS - UPDATED PDM ATTRIBUTES	256883	JFC	HSN	PH
25SE07	R	08	-	-		15455395 - ADDED SHIPPING LABEL	259651	JGB	JMB	GH
28NO07	R	09	-	-		ADDED "PRE-PLATING SPICIFICATION" NOTES, REVISED NOTES 1& PLCS!! 15455396 OBSOLETE, REPLACED BY 15455395 15455395 - CHANGED TO PRE-PLATED TERMINAL.	296521	PAG	EAF	DR
29FE08	R	10	-	-		REVISED NOTES 1% PLCS!	298573	DMD	PAG	DR
02JL08	R	11	-	-		TERMINAL 13718721 - RELEASED	301731	FBC	PPW	DC
14JL08	R	12	-	-		ADDED NOTE 5	302163	FBC	PPW	DC
25JL08	R	13	-	-		UPDATED PDM ATTRIBUTES	302439	PPW	EAT	DC
22JL09	R	14	-	-		15455395 - MATERIAL SPEC WAS M4882B93	309830	EFS	PAG	MP
29AU09	R	15	-	-		13718721- MAT'L SPEC M4882B33 WAS M4882B93	310430	IAC	PAG	APW



TYPE 100 & 102 CONTINUOUS REEL



VIEW SCALE DOES NOT REFLECT ACTUAL PART SIZE

NOTES

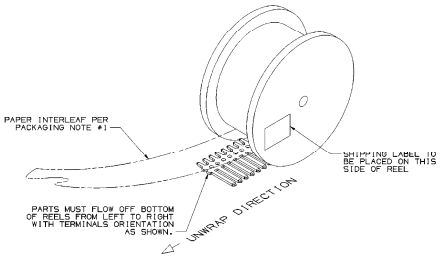
1. UNLESS SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION. (SEE MATH MODEL FOR PRECISE DIMENSIONS.) FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. THIS PART USED IN ASSEMBLY 15467688 OR EQUIVALENT.
3. ONLY PLATED PART NUMBERS SHOULD BE USED IN SOLDERED APPLICATIONS IN PRINTED CIRCUIT BOARD BUSSED ELECTRICAL CENTER ASSEMBLIES.
4. AFTER TERMINAL MAKE, PRE-PLATED TERMINALS MUST BE AIR BLOWN OR PRESSURE WATER WASHED TO REMOVE ALL STAMPING LUBRICANT, SLIVERS, AND OTHER CONTAMINATION. WASH SOLVENT TO BE WATER ONLY. HOT AIR DRY IS REQUIRED TO REMOVE EXCESS MOISTURE. THE AIR SUPPLY IS TO BE CLEAN AND OIL FREE TO PREVENT CONTAMINATION OF THE PRODUCT. PARTS MUST BE HANDLED SUCH THAT THE WASHING PROCESSES DO NOT DAMAGE THE INTEGRITY OF THE PRODUCT.
5. CUT - AND COIN EDGES MUST BE FREE OF BURRS

PRE-PLATING SPECIFICATION

1. PRE-PLATE MATERIAL PER M4882.
2. TERMINALS MUST BE IN CONFORMANCE WITH THE SOLDERABILITY REQUIREMENT OF ESO-1503.

PACKAGING NOTES

1. PRE-PLATED TERMINALS MUST BE SHIPPED ON STANDARD PLASTIC REELS WITH PAPER INTERLEAF OF A PASSIVATED MATERIAL. REELS OF TERMINALS MUST BE PACKAGED IN CLEAN POLYETHYLENE BAGS, EITHER INDIVIDUALLY OR IN LINED CONTAINERS. BAGS MUST BE CLOSED DURING STORAGE AND SHIPPED WITH A DESICCANT ENCLOSED.
2. PRE-PLATED TERMINALS SHOULD BE SEPARATED FROM THE REELS AT THE FINAL ASSEMBLY LOCATION. IF LOOSE-PIECE TERMINALS ARE STORED, THEY MUST BE PLACED IN CONTAINERS LINED WITH CLEAN POLYETHYLENE BAGS. BAGS MUST BE CLOSED DURING STORAGE.



TYPE 100 & 102 REEL
SCALE 2:1
(PLATED TERMINALS)

	PART NO	STS	REV	N/P	STATUS	TYPE	DECRIPTION	MATERIAL SPECIFICATION	MAT'L SIZE	PACKAGING NOTES	POST-PLATED	REPLACED BY
○	13718721	R	01	AC	-	102	CONT REEL	M4882B33, CDA210 GUILDING, EXTRA SPRING TEMPER	0.810	1,2		-
	15455396	R	05	AB	OBSOLETE	101	CONT REEL	M1546893, CDA210 EXTRA SPRING - GILDING	0.810	-		15455395
	15455395	R	05	AA		100	CONT REEL	M4882B33, CDA210 GUILDING, EXTRA SPRING TEMPER	0.810	1,2		

(N/A) PROCESS INSPECTION STANDARDS

DIMENSIONS ARE IN MILLIMETERS AND ANGLES ARE IN DEGREES UNLESS OTHERWISE SPECIFIED

DIMENSIONAL RANGE (MM)	±(DPT) C
FROM 0	>12
TO 12	

TOLERANCE UNLESS OTHERWISE SPECIFIED ±0.2

FISHBONE TOLERANCE ±0.1

PART DRAWING

STYLE

RELEASE (DAY) SIGNIFICANT DIMS

UNLESS OTHERWISE SPECIFIED

THIS DOCUMENT IS THE PROPRIETARY INFORMATION OF DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE DIVISION, AND CONTAINS PATENTABLE FEATURES OF RESTRICTED USE BY THOSE EXPRESSLY REASONABLE BY SUCH REFERENCE.

ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE

THIRD ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

DELPHI

DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE DIVISION, Inc

	DATE
DR	
APVD1 ROBERT HURD	05DEC2
APVD2 ROBERT HURD	05DEC2
APVD3 RAY BLASKO	07JAN3
APVD4	
APVD5	

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI SPECIFICATION

MATERIAL

SEE DRAWING

DRAWING NAME

TAXI TERM M 0T 150 PRESS FIT

DRAWING NUMBER

15455394

SIZE	SCALE	TRANS NO	SHEET NO	STS	REV	N/P
A3	5:1	1 OF 1	1 OF 1	R	15	-