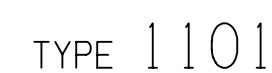
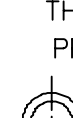



DRAWING STATUS			ZONE		REVISION HISTORY		TH		DW		APPROVED	
DATE	TIME	USER	REV	DESCRIPTION	DATE	TIME	USER	REV	DESCRIPTION	DATE	TIME	USER
14MAY17	R	01	-	35075782 & 35075784 - RELEASED PART DRAWING						4359779		LES/LESLIE
14MAY17	R	02	-	ALL PARTS - 6, 4AS WAS 6.7 & 4.4 WAS 4.0 I.D., ADDED DIMS (3 PLCS), DATUMS A, B, & C, GREAT POSITION CONTROL (2 PLCS), 12" CROWNED DIMS (3 PLCS) AND CORRECTED CALLOUT "TYPE 1101" & "TYPE 102" INSTEAD OF "TYPE 101" & "TYPE 102"						4368867		JUN/JONELLE
29JUN17	R	03	-	35075782 RELEASED, 35075784 OBSOLETE						4371212		LES/LESLIE
08MAY19	R	04	-	35075784 - REINSTATED AND UPDATED PART ATTRIBUTES: ALL PARTS - REMOVED "PRE-PLATED" NOTE						4429009		DVA/DANIEL
19NOV19	R	05	-	35075784 - REVISION 02MB WAS 03 FOR AUTH NUMBER 442909						550541		CGD/CHRISTOPHER



- NOTES
1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
AUTOMATICALLY ROUNDED TO THE NEAREST 1/16" FOR INSPECTION
(SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL
OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL
BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
 2. TERMINAL MUST BE MADE USING FIN-LUBE 0177 STAMPING LUBE OIL
ANY OTHER LUBRICANT MUST BE APPROVED BY PRODUCT ENGINEERING
 3. TERMINALS ARE TO BE SINGULATED FROM CARRIER AND PLACED
IN CLEAN CLOSED PLASTIC BAG PRIOR TO STORAGE AND SHIPMENT.
 4. SPLICED WELD AREA AS DEFINED ON DRAWING MUST BE KEPT FREE
OF TIN PLATING OR OTHER COATING/PLATING.
 5. PARTS SHALL BE FREE OF DEBRIS; RESIDUAL AGGRESSIVE MATERIALS;
CORROSION PRODUCTS; OIL/LUBRICANT AND ANY EXTERNAL RESIDUE.
WELDS MUST BE KEPT THE SPLICED WELDING AREA DRY PRIOR TO THE
WELDING PROCESS.

22	PROCESS SENSITIVE DIMENSION
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED	
DIMENSIONAL RANGE (MM)	CHART D
FROM 0	
TO 12	>12
TOLERANCE UNLESS OTHERWISE SPECIFIED	
+0.1	+0.2
ANGULAR TOLERANCE 12°	

<p>LINE DRAWN THROUGH A NOT AVAILABLE NO LINE DRAWN PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.</p> <p>PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.</p> <p>CONTACT APPLICATOR TO ASSURE AVAILABILITY OF PARTS.</p>	
<p>OWE TITLE</p> <p>PART DRAWING</p>	
<p>STYLE</p>	
<p>VOLUME (IMP)</p>	<p>DISTR CODE</p>
<p>UNLESS OTHERWISE SPECIFIED</p> <p>THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5-1994 STANDARD FOR DIMENSIONING AND TOLERANCING OF MECHANICAL PARTS. SEPARATE PATTERNS OF DIMENSIONS MAY BE OBTAINED SEPARATELY. RECORDING OF DATA REPRODUCED.</p> <p>ALL DIMENSIONS ARE IN MILLIMETERS</p>	
<p>REFERENCE</p>	
<p>THIRD ANGLE PROJECTION</p> 	<p>DO NOT SCALE</p> <p>USE MATH DATA</p> 

[illegible]